



Technical drawing of a mechanical part, likely a bracket or arm, showing dimensions and material specifications.

Material: DIN 69871 (SK40) AD/B

Dimensions:

- Overall length: 120
- Distance from left end to center of mounting holes: 68.4
- Distance between mounting holes: 19.1
- Distance from center of mounting holes to end of arm: 100.9
- Distance from center of mounting holes to center of M10 hole: 85.9
- Distance from center of M10 hole to end of arm: 37
- Distance from end of arm to center of M10 hole: 47
- Radius at mounting holes: R5
- Radius at end of arm: R1
- Angle of arm: 3°0'0"
- Mounting holes: Ø27
- M10 hole: M10
- End hole: Ø12
- End hole: Ø18



2002267.1201

SCHRUMPFUTTER SCHLANK 3°
SHRINK FIT HOLDER SLIM 3°

ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B)

SRS2 12mm X 120mm

G2.5/25000 U/MIN

NOTE:

BALANCING : 2.5G @ 25000RPM

WEIGHT : 1.1 Kg

			μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
			GRADES	N1	N2	N3	N4		N5	N6	N7	N8	N9	N10	N11	N12
			SYMBOLS													
TOLERANCE				MATERIALS: HDS				2023	NAME	DATE	WEMAG 2002267.1201					
FREE DIMENSIONS TOLERANCE								DRAWN	SFK	14/06						
Dimms.	Dia	Length		CHECKED	RVL	14/06										
				APPROVED												
				SCALE : NTS		QTY. :										
0.5 to 3	±0.05	±0.10		PART NAME: SK40SFS12120FWW				DRAWING No. FWS409H-SFS12120				REV 00				
3 to 6	±0.10	±0.15														
6 to 30	±0.15	±0.20														
30 to 120	±0.20	±0.25														
120 to 500	±0.30	±0.50														

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	FWS409H-SFS12120	SK40SFS12120FWWW	1
2	GS-M4X4	GRUB SCREW	2
3	SCWM10x1x10	STOPPER SCREW	1