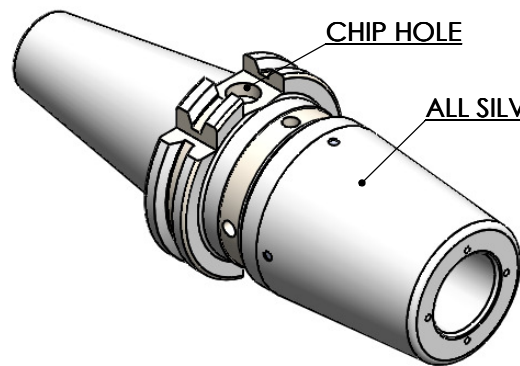
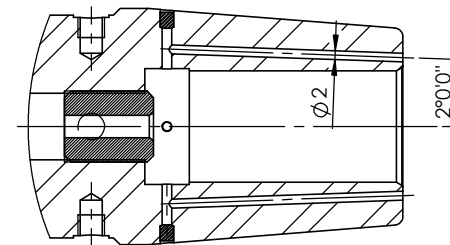
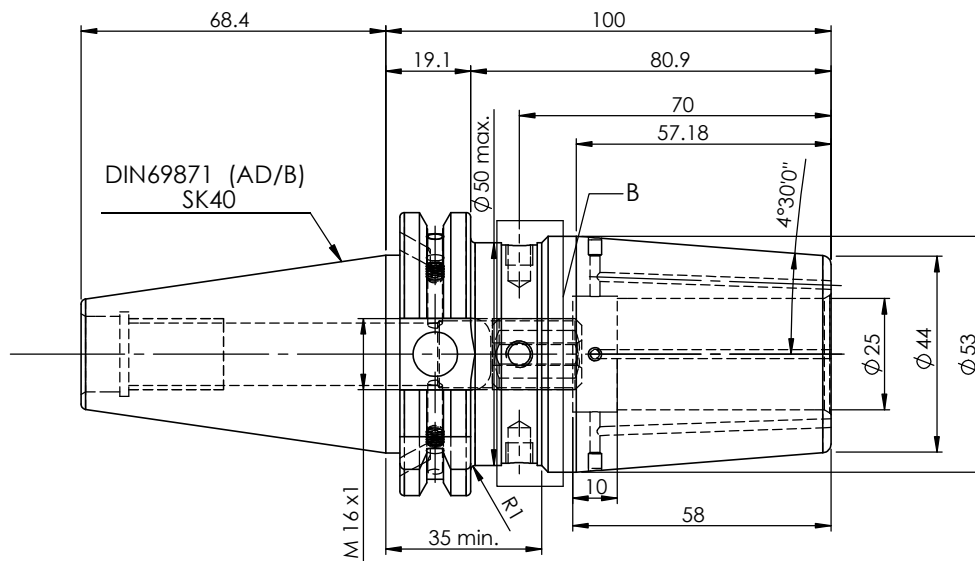
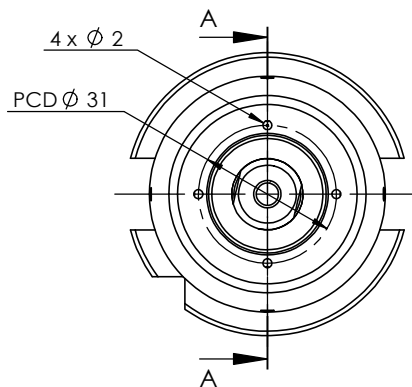




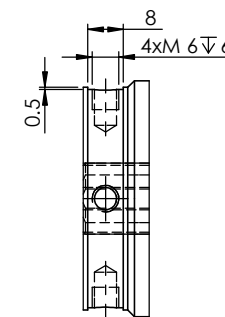
CHIP HOLE

ALL SILVER LOOK

All Dimensions are in MM



SECTION A-A



DETAIL B

LABEL :
2002266.2500
SCHRUMPFUTTER MIT KK
SHRINK FIT HOLDER COOLANT CHANNEL
ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B)
SR4 25mm X 100mm
G2,5/25000 U/MIN

MARKING : ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B) SFHC25H100
G2,5/25000 U/MIN

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	F1S409H-SFK25100	SK40SFK25100FWW	1
2	GS-M4X4	GRUB SCREW	2
3	SCWM16x1x20-FLAT	STOPPER SCREW-(B.O.)	1
4	EXPANDER PLUG-22880.0053	EXPANDER PLUG-Ø3x3.6mm	4

Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.

NOTE :

BALANCING 2.5G@ 25000 RPM

Weight : 1.7 Kg

			μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
			GRADES	N1	N2	N3	N4		N5	N6	N7	N8	N9	N10	N11	N12	
			SYMBOLS														
TOLERANCE FREE DIMENSIONS TOLERANCE				MATERIALS: HDS			2022	NAME		DATE		WEMAG 2002266.2500					
Dimns.			Dia	Length			DRAWN	SVR		29/01							
0.5 to 3			± 0.05	± 0.10	CHECKED		RVL		29/01								
3 to 6			± 0.10	± 0.15	APPROVED												
6 to 30			± 0.15	± 0.20	SCALE : NTS		QTY. :										
30 to 120				± 0.20	± 0.25	PART NAME:						DRAWING No.					REV
120 to 500				± 0.30	± 0.50	SK40SFK25100FWW						F1S409H-SFK25100					00