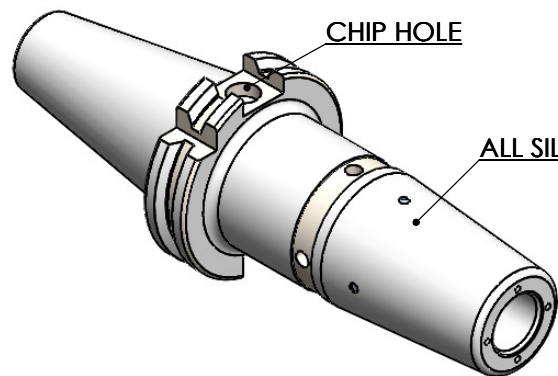
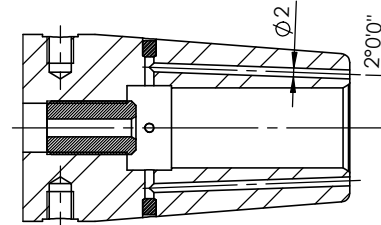
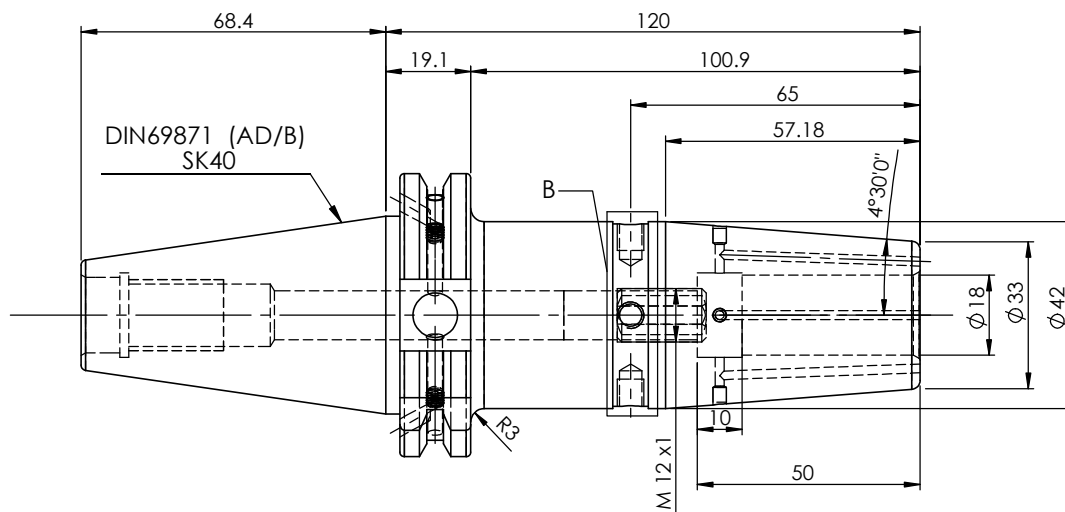
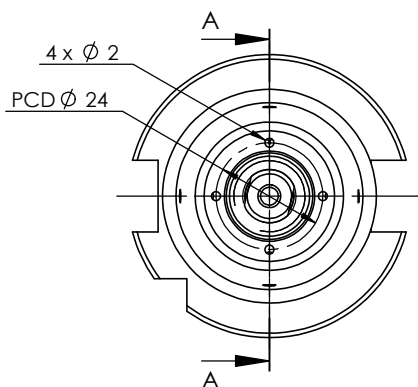
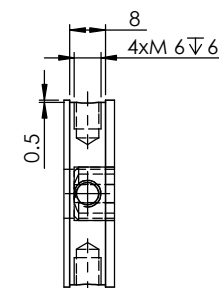




**All Dimensions are in MM**



SECTION A-A



DETAIL B

**LABEL :**  
**2002266.1801**  
**SCHRUMPFUTTER MIT KK**  
**SHRINK FIT HOLDER COOLANT CHANNEL**  
**ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B)**  
**SR4 18mm X 120mm**  
**G2,5/25000 U/MIN**

**MARKING : ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B) SFHC18H120**  
**G2,5/25000 U/MIN**

| ITEM NO. | PART NUMBER              | DESCRIPTION            | QTY. |
|----------|--------------------------|------------------------|------|
| 1        | F1S409H-SFK18120         | SK40SFK18120FWW        | 1    |
| 2        | GS-M4X4                  | GRUB SCREW             | 2    |
| 3        | SCWM12X1X20-FLAT         | STOPPER SCREW-(B.O.)   | 1    |
| 4        | EXPANDER PLUG-22880.0053 | EXPANDER PLUG-Ø3x3.6mm | 4    |

| Rev.No. | Ch.Let | Alterations | Date | Sign. | Appd. |
|---------|--------|-------------|------|-------|-------|
|         |        |             |      |       |       |
|         |        |             |      |       |       |
|         |        |             |      |       |       |

**NOTE :**

**BALANCING 2.5G@ 25000 RPM**

**Weight : 1.6 Kg**

|  |  |                 |                  |        |       |     |     |     |     |     |     |     |      |     |    |
|--|--|-----------------|------------------|--------|-------|-----|-----|-----|-----|-----|-----|-----|------|-----|----|
|  |  | µ m             | 0.012            | 0.025  | 0.05  | 0.1 | 0.2 | 0.4 | 0.8 | 1.6 | 3.2 | 6.3 | 12.5 | 25  | 50 |
|  |  | GRADES          | N1               | N2     | N3    | N4  | N5  | N6  | N7  | N8  | N9  | N10 | N11  | N12 |    |
|  |  | SYMBOLS         | ▽▽▽              | ▽▽     | ▽     | ▽   | ▽   | ▽   | ▽   | ▽   | ▽   | ▽   | ▽    | ▽   |    |
|  |  | TOLERANCE       |                  |        |       |     |     |     |     |     |     |     |      |     |    |
|  |  | FREE DIMENSIONS |                  |        |       |     |     |     |     |     |     |     |      |     |    |
|  |  | TOLERANCE       |                  |        |       |     |     |     |     |     |     |     |      |     |    |
|  |  | Dimns.          | Dia              | Length |       |     |     |     |     |     |     |     |      |     |    |
|  |  | 0.5 to 3        | ± 0.05           | ± 0.10 |       |     |     |     |     |     |     |     |      |     |    |
|  |  | 3 to 6          | ± 0.10           | ± 0.15 |       |     |     |     |     |     |     |     |      |     |    |
|  |  | 6 to 30         | ± 0.15           | ± 0.20 |       |     |     |     |     |     |     |     |      |     |    |
|  |  | 30 to 120       | ± 0.20           | ± 0.25 |       |     |     |     |     |     |     |     |      |     |    |
|  |  | 120 to 500      | ± 0.30           | ± 0.50 |       |     |     |     |     |     |     |     |      |     |    |
|  |  | MATERIALS:      | 2022             | NAME   | DATE  |     |     |     |     |     |     |     |      |     |    |
|  |  | HDS             | DRAWN            | SVR    | 29/01 |     |     |     |     |     |     |     |      |     |    |
|  |  | CHECKED         | RVL              | 29/01  |       |     |     |     |     |     |     |     |      |     |    |
|  |  | APPROVED        |                  |        |       |     |     |     |     |     |     |     |      |     |    |
|  |  | SCALE :         | NTS              | QTY. : |       |     |     |     |     |     |     |     |      |     |    |
|  |  | PART NAME:      | SK40SFK18120FWW  |        |       |     |     |     |     |     |     |     |      |     |    |
|  |  | DRAWING No.     | F1S409H-SFK18120 |        |       |     |     |     |     |     |     |     |      |     |    |
|  |  | REV.            | 00               |        |       |     |     |     |     |     |     |     |      |     |    |

**WEMAG**  
**2002266.1801**