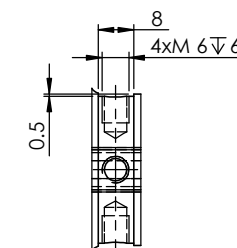
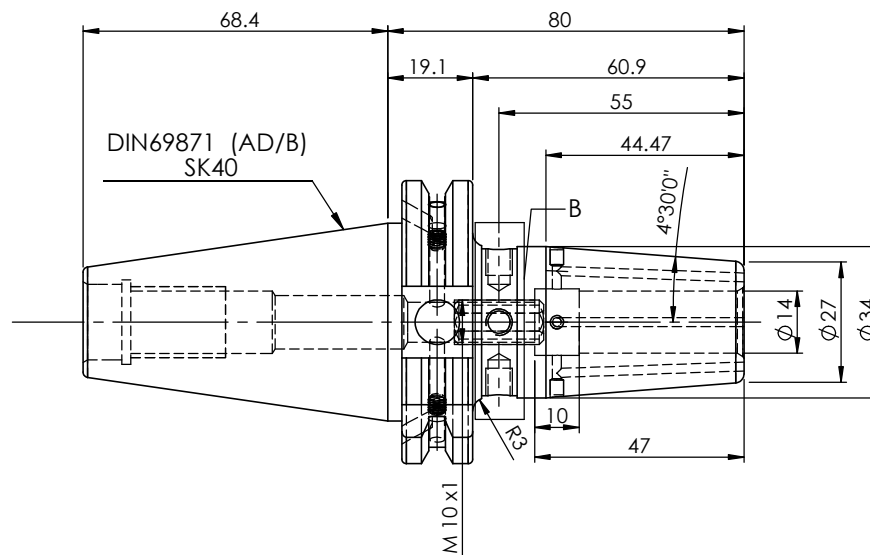




SECTION A-A



DETAIL B

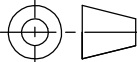
BALANCING 2.5G@ 25000 RPM

Weight : 1.1 Kg

LABEL :
2002266.1400
SCHRUMPFUTTER MIT KK
SHRINK FIT HOLDER COOLANT CHANNEL
ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B)
SR4 14mm X 080mm
G2,5/25000 U/MIN

**MARKING : ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B) SFHC14H080
G2.5/25000 U/MIN**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	F1S409H-SFK14080	SK40SFK14080FWW	1
2	SCWM10X1X20-FLAT	STOPPER SCREW	1
3	EXPANDER PLUG-22880.0053	EXPANDER PLUG-Ø3x3.6mm	4
4	GS-M4X4	GRUB SCREW	2

				μ m	0.012 ✓	0.025 ✓	0.05 ✓	0.1 ✓	0.2 ✓	0.4 ✓	0.8 ✓	1.6 ✓	3.2 ✓	6.3 ✓	12.5 ✓	25 ✓	50 ✓			
				GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12				
				SYMBOLS	▽▽▽▽					▽▽▽▽			▽▽▽▽			▽	~			
TOLERANCE FREE DIMENSIONS TOLERANCE				MATERIALS: HDS				2022	NAME		DATE									
								DRAWN	SVR		29/01									
Dimms.	Dia	Length			CHECKED		RVL		29/01											
0.5 to 3	± 0.05	± 0.10			APPROVED															
3 to 6	± 0.10	± 0.15			SCALE : NTS		QTY. :													
6 to 30	± 0.15	± 0.20			PART NAME:								DRAWING No.							
30 to 120	± 0.20	± 0.25		SK40SFK14080FWW								F1S409H-SFK14080								00
120 to 500	± 0.30	± 0.50																		