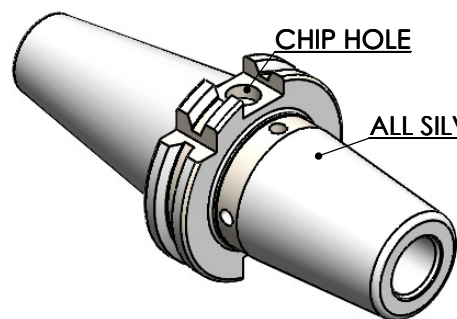
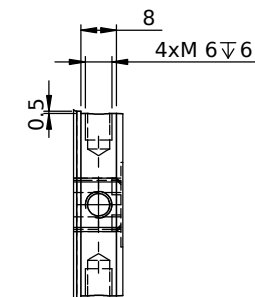
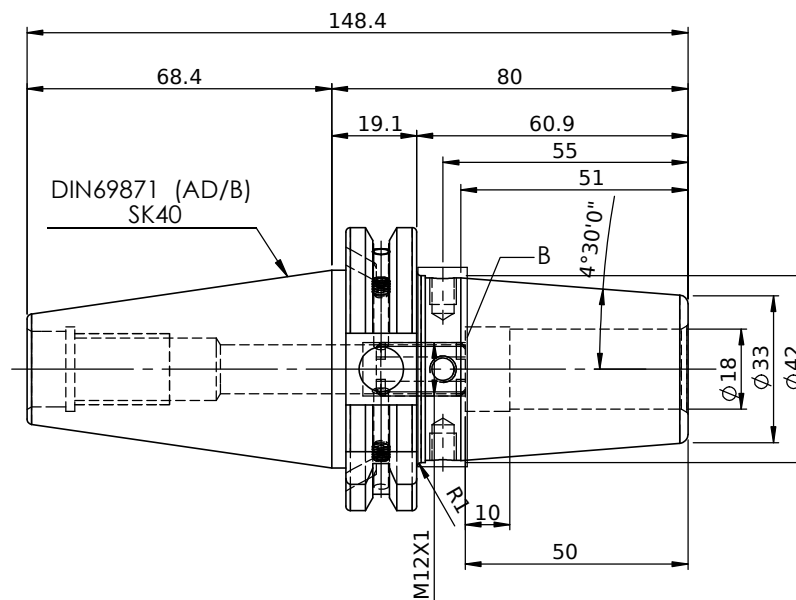
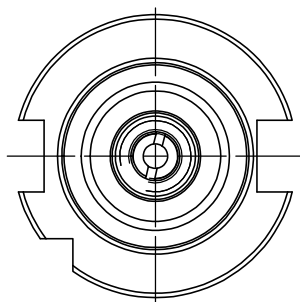




CHIP HOLE

ALL SILVER LOOK

All Dimensions are in MM



DETAIL B

LABEL :
2002265.1800
SCHRUMPFUTTER
SHRINK FIT HOLDER
ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B)
SR2 18mm X 080mm
G2,5/25000 U/MIN

MARKING : ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B) SR18H080
G2,5/25000 U/MIN

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	F1S409H-SFC18080	SK40SFC18080FWW	1
2	SCWM12	STOPPER SCREW	1
3	GS-M4X4	GRUB SCREW	2

Rev.No	Ch.Let	Alterations	Date	Sign.	Appd.

NOTE :

BALANCING 2.5G@ 25000 RPM

Weight : 1.2 Kg

			μm	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50				
			GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12					
			SYMBOLS																	
TOLERANCE			MATERIALS: HDS	2023	NAME		DATE		WEMAG 2002265.1800											
FREE DIMENSIONS				DRAWN	CHK		02/06													
TOLERANCE				CHECKED	RVL		02/06													
Dimns.	Dia	Length					APPROVED													
0.5 to 3	±0.05	±0.10					SCALE : NTS										QTY. :			
3 to 6	±0.10	±0.15																		
6 to 30	±0.15	±0.20	PART NAME:									DRAWING No.			REV					
30 to 120	±0.20	±0.25	SK40SFC 18080FWW									F1S409H-SFC 18080			00					
120 to 250	±0.30	±0.50																		