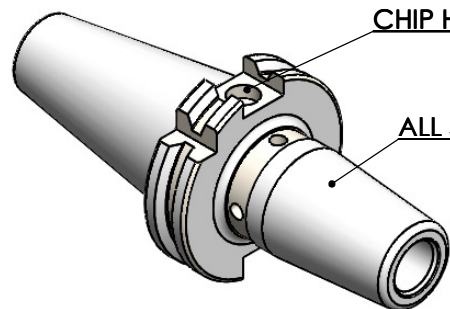


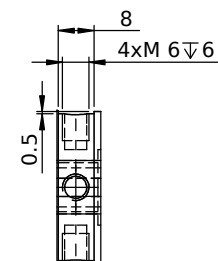


CHIP HOLE

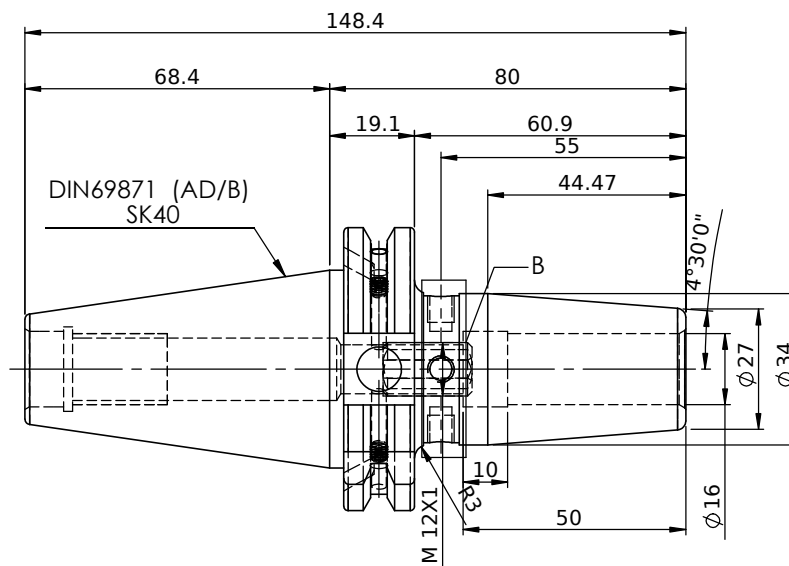
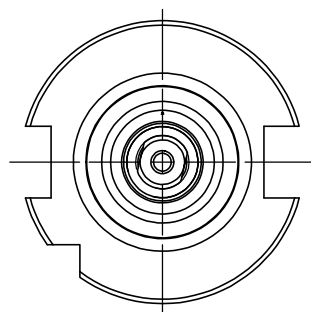
ALL SILVER LOOK

All Dimensions are in MM

Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.



DETAIL B

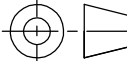


LABEL :
2002265.1600
SCHRUMPFUTTER
SHRINK FIT HOLDER
ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B)
SR2 16mm X 080mm
G2,5/25000 U/MIN

NOTE :

BALANCING 2.5G@ 25000 RPM

Weight : 1.1 Kg

		µ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS	▽▽▽				▽▽		▽▽			▽		~	
TOLERANCE		MATERIALS:		2023		NAME		DATE		WEMAG 2002265.1600					
FREE DIMENSIONS		HDS		DRAWN		SK		25/03							
TOLERANCE				CHECKED		RV		25/03							
				APPROVED											
Dimns.	Dia	Length			SCALE : NTS		QTY. :								
0.5 to 3	±0.05	±0.10													
3 to 6	±0.10	±0.15													
6 to 30	±0.15	±0.20	PART NAME:						DRAWING No.						
30 to 120	±0.20	±0.25	SK40SFC 16080FWW						F1S409H-SFC 16080						
120 to 500	±0.30	±0.50							REV						

MARKING : ISO 7388-1 (DIN69871) SK40 AD/AF (AD+B) SR16H080
G2,5/25000 U/MIN

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	F1S409H-SFC16080	SK40SFC16080FWW	1
2	SCWM12X1X20-FLAT	STOPPER SCREW	1
3	GS-M4X4	GRUB SCREW	2