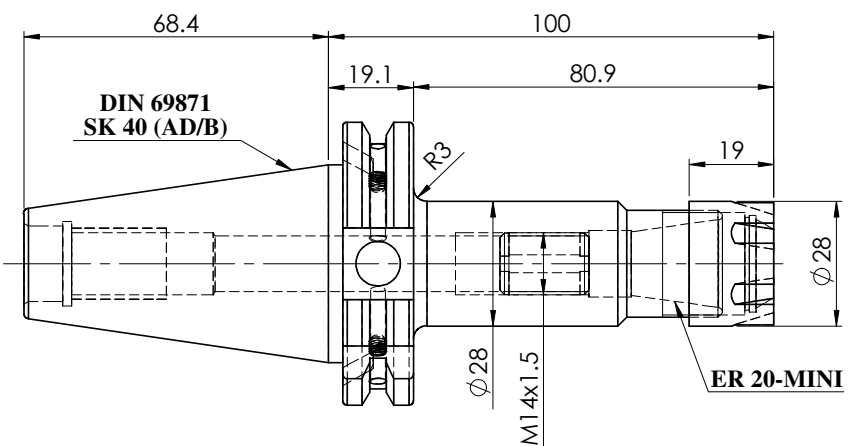
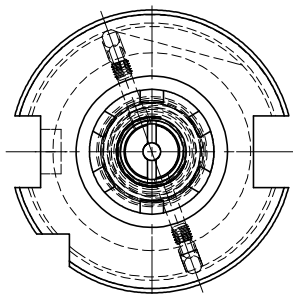
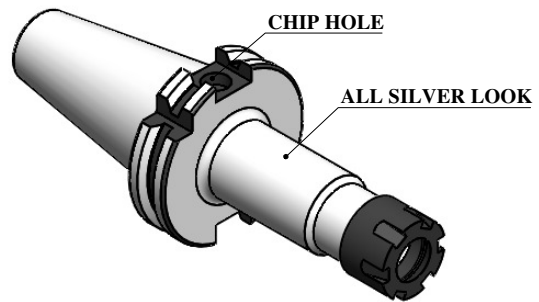


Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.

All Dimensions are in MM



LABEL:

2002262.0401
SPANNZANGENFUTTER
ER COLLET CHUCK HOLDER
ISO 7388 - 1 (DIN69871) SK40 AD/AF(AD+B)
ER20M x 160 mm
G2.5 / 25000 U/MIN

NOTE:

BALANCING 2.5G @ 25000 RPM

WEIGHT : 1.0 Kg

MARKING : ISO 7388 - 1 (DIN 69871) SK40 AD/AF (AD+B) CCH ER20M H100
G2.5 25000 U/MIN

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	FWS409H-ERM20100	SK40CCHER20100MFWW	1
2	NUTER20M	COLLET NUT	1
3	FTSCWM14X1.5	STOPPER SCREW	1
4	GS-M4X4	GRUB SCREW	2

µm	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
SYMBOLS	▽▽▽			▽▽▽			▽▽			▽			~
TOLERANCE	MATERIALS:			2022	NAME	DATE	WEMAG 2002262.0401						
FREE DIMENSIONS	16MnCr5			DRAWN	SVR	26/11							
TOLERANCE				CHECKED	RVL	26/11							
Dimns.	Dia	Length		APPROVED									
0.5 to 3	±0.05	±0.10		SCALE : NTS QTY. :									
3 to 6	±0.10	±0.15		PART NAME:									
6 to 30	±0.15	±0.20		SK40CCHER20100MFWW									
30 to 120	±0.20	±0.25		DRAWING No.									
120 to 500	±0.30	±0.50		FWS409H-ERM20100									
				REV.									
				00									