ISO-Wendeschneidplatte
Fortsetzung

| ISO-Bezeichnung | Schneidstoffsorte | Schnittgeschw. Vorschub Schnitttiefe | $\begin{gathered} P \\ \text { Stahl } \end{gathered}$ | M Rostfrei | $\begin{gathered} \text { K } \\ \text { Guss } \end{gathered}$ | $\begin{gathered} \mathrm{N} \\ \text { Alu } \end{gathered}$ | S <br> Superleg. | $\begin{gathered} \mathrm{H} \\ \text { Hart } \end{gathered}$ | VE | Format |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  | 2968 $€$ | BestellNr. |
| TCMT 110208 | UNI | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ | 85-145 | 50-85 | 80-135 | - | - | - | $10 \Delta$ | 4,79 | ... 2333 |
|  | (P) (M) | $\mathrm{fmm} / \mathrm{U}$ | 0,08-0,24 | 0,08-0,18 | 0,08-0,24 | - | - | - |  |  |  |
|  |  | $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | 0,8-3,0 | 0,8-2,3 | 0,8-3,0 | - | - | - |  |  |  |
| TCMT 16T304-F | U 9035 | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ | 85-145 | 50-85 | 80-135 | - | 25-55 | - | $10 \Delta$ | 8,50 | ... 0380 |
|  | ( | f mm/U | 0,08-0,24 | 0,08-0,18 | 0,08-0,24 | - | 0,08-0,18 | - |  |  |  |
|  |  | $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | 0,5-3 | 0,5-2,3 | 0,5-3 | - | 0,5-2,3 | - |  |  |  |
| TCMT 16T308 | UNI | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ | 95-175 | 55-105 | 90-165 | - | - | - | $10 \Delta$ | 6,55 | ... 2339 |
|  | B (M) | f mm/U | 0,08-0,30 | 0,08-0,23 | 0,08-0,30 | - | - | - |  |  |  |
|  |  | $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | 0,8-3,0 | 0,8-2,3 | 0,8-3,0 | - | - | - |  |  |  |
| TCMT 16T308-M | U 9035 | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ | 80-175 | 45-105 | 75-165 | 120-610 | 25-55 | - | $10 \Delta$ | 9,70 | ... 0389 |
|  | P M | f mm/U | 0,08-0,48 | 0,08-0,36 | 0,08-0,48 | 0,08-0,48 | 0,08-0,35 | - |  |  |  |
|  |  | $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | 0,8-3 | 0,8-2,3 | 0,8-3 | 0,8-3 | 0,8-2,3 | - |  |  |  |

ISO-Klemmhalter, $93^{\circ}$, SVJCR/L, SVJBR/L

| ISO-Bezeichnung | Schaft- <br> mm | $\begin{gathered} \mathrm{L} \\ \mathrm{~mm} \end{gathered}$ | $\begin{gathered} \mathrm{L}_{1} \\ \mathrm{~mm} \end{gathered}$ | $\begin{gathered} f \\ \mathrm{~mm} \end{gathered}$ | $\begin{gathered} \mathrm{h}_{1} \\ \mathrm{~mm} \end{gathered}$ | Ausführung | Wendeschneidplatte | format |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  | $\begin{gathered} 2969 \\ € \end{gathered}$ | BestellNr. |
| SVJCR 1212 F11 | $12 \times 12$ | 80 | 20 | 16 | 12 | rechts | VCGT/VCMT 1103... | 57,10 | ... 5690 |
| SVJCL 1212 F11 | $12 \times 12$ | 80 | 20 | 16 | 12 | links | VCGT/VCMT 1103... | 57,10 | ... 5695 |
| SVJCR 1616 H11 | $16 \times 16$ | 100 | 20 | 20 | 16 | rechts | VCGT/VCMT 1103... | 70,30 | ... 5720 |
| SVJCL 1616 H11 | $16 \times 16$ | 100 | 20 | 20 | 16 | links | VCGT/VCMT 1103... | 70,30 | ... 5725 |
| SVJCR 2020 K11 | $20 \times 20$ | 125 | 28 | 25 | 20 | rechts | VCGT/VCMT 1103... | 85,50 | ... 5730 |
| SVJCL 2020 K11 | $20 \times 20$ | 125 | 28 | 25 | 20 | links | VCGT/VCMT 1103... | 85,50 | ... 5735 |
| SVJCR 1616 H16 | $16 \times 16$ | 100 | 20 | 20 | 16 | rechts | VCGT/VCMT 1604... | 70,30 | ... 5740 |
| SVJCL 1616 H16 | $16 \times 16$ | 100 | 20 | 20 | 16 | links | VCGT/VCMT 1604... | 70,30 | ... 5745 |
| SVJCR 2020 K16 | $20 \times 20$ | 125 | 28 | 25 | 20 | rechts | VCGT/VCMT 1604... | 85,50 | ... 5810 |
| SVJCL 2020 K16 | $20 \times 20$ | 125 | 28 | 25 | 20 | links | VCGT/VCMT 1604... | 85,50 | ... 5815 |
| SVJCR 2525 M16 | $25 \times 25$ | 150 | 32 | 32 | 25 | rechts | VCGT/VCMT 1604... | 96,50 | ... 5820 |
| SVJCL 2525 M16 | $25 \times 25$ | 150 | 32 | 32 | 25 | links | VCGT/VCMT 1604... | 96,50 | ... 5825 |
| SVJBR 1616 H16 | $16 \times 16$ | 100 | 20 | 20 | 16 | rechts | VBMT 1604... | 69,00 | ... 6700 |
| SVJBL 1616 H16 | $16 \times 16$ | 100 | 20 | 20 | 16 | links | VBMT 1604... | 69,00 | ... 6705 |
| SVJBR 2020 K16 | $20 \times 20$ | 125 | 36 | 25 | 20 | rechts | VBMT 1604... | 81,40 | ... 5830 |
| SVJBL 2020 K16 | $20 \times 20$ | 125 | 36 | 25 | 20 | links | VBMT 1604... | 81,40 | ... 5835 |
| SVJBR 2525 M16 | $25 \times 25$ | 150 | 36 | 32 | 25 | rechts | VBMT 1604... | 89,60 | ... 5840 |
| SVJBL 2525 M16 | $25 \times 25$ | 150 | 36 | 32 | 25 | links | VBMT 1604... | 89,60 | ... 5845 |

## Ersatzteil

| Ausführung | VE | format | format | 㡀Wera |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  | 2969 | 5840 | 5886 | Bestell- |
|  |  | € | € | € | Nr . |
| Auflageplatte für WSP 16 | $5 \Delta$ | 10,70 | - | - | ... 5910 |
| Gewindebuchse, sechskant | $5 \Delta$ | 8,35 | - | - | ... 5915 |
| Schraube für WSP 11 | $10 \Delta$ | 3,47 | - | - | ... 5027 |
| Schraube für WSP 16 | $10 \Delta$ | 3,64 | - | - | ... 5054 |
| Winkelschraubendreher für Buchse, sechskant, $3,5 \mathrm{~mm}$ | 1 | - | 0,37 | - | ... 0035 |
| Schraubendreher für WSP 11, $78 \times 60 \mathrm{~mm}$ | 1 | - | - | 6,70 | ... 0030 |
| Schraubendreher für WSP 16, T15 x 80 mm | 1 | - | - | 6,90 | ... 0050 |
| $\triangle$ Abgabe nur als ganze Verpackungseinheit möglich. |  | (W281) | (W528) | (W543) |  |



Schraubendreher

