ISO-Wendeschneidplatte

| Fortsetzung |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| ISO-Bezeichnung | Schneidstoffsorte | Schnittgeschw. Vorschub Schnitttiefe | P <br> Stahl | M Rostfrei | $\begin{gathered} \mathrm{K} \\ \text { Guss } \end{gathered}$ | $\begin{array}{r} \mathrm{N} \\ \text { Alu } \end{array}$ | S Superleg. | $\begin{gathered} \mathrm{H} \\ \text { Hart } \end{gathered}$ | VE | format |  |
|  |  |  |  |  |  |  |  |  |  | 2968 $€$ | BestellNr. |
| TNMG 160404 | VA 9040 | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ | 180-240 | 105-140 | 170-225 | - | 35-70 | - | $10 \Delta$ | 8,50 | ... 0751 |
|  | m | f mm/U | 0,15-0,24 | 0,15-0,18 | 0,15-0,24 | - | 0,15-0,18 | - |  |  |  |
|  |  | $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | 0,5-3 | 0,5-2,3 | 0,5-3 | - | 0,5-1,8 | - |  |  |  |
| TNMG 160408-M | PK 9015 | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ | 185-290 | - | 175-275 | - | - | - | $10 \Delta$ | 8,50 | ... 0752 |
|  | ( ${ }^{(1)}$ | f mm/U | 0,15-0,48 | - | 0,15-0,48 | - | - | - |  |  |  |
|  |  | $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | 0,8-5 | - | 0,8-5 | - | - | - |  |  |  |
| TNMG 160408-M | PMK 9030 | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ | 125-250 | 75-150 | 115-235 | - | - | - | $10 \Delta$ | 7,80 | ... 0756 |
|  | ( | f mm/U | 0,15-0,48 | 0,15-0,36 | 0,15-0,48 | - | - | - |  |  |  |
|  |  | $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | 0,8-5 | 0,8-3,8 | 0,8-5 | - | - | - |  |  |  |
| TNMG 160408 R | PMK 9030 | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ | 140-200 | 80-120 | 130-190 | - | - | - | $10 \Delta$ | 8,25 | ... 0762 |
|  | ( | f mm/U | 0,25-0,48 | 0,25-0,36 | 0,25-0,48 | - | - | - |  |  |  |
|  |  | $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | 2-5 | 2-3,8 | 2-5 | - | - | - |  |  |  |
| TNMG 160408 | VA 9040 | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ | 195-250 | 115-150 | 185-235 | - | 35-75 | - | $10 \Delta$ | 8,35 | ... 0763 |
|  | (M) | f mm/U | 0,2-0,4 | 0,2-0,3 | 0,2-0,4 | - | 0,2-0,24 | - |  |  |  |
|  |  | $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | 1-3 | 1-2,3 | 1-3 | - | 1-1,8 | - |  |  |  |

## ISO-Klemmhalter, 95$^{\circ}$, PWLNR/L

| Forimatit professional quality |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Abb.: Rechtsausführung Lieferung ohne Wendeschneidplatten. |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |
| ISO-Bezeichnung | Schaftmm | $\begin{gathered} \mathrm{L} \\ \mathrm{~mm} \end{gathered}$ | $\begin{gathered} \mathrm{L}_{1} \\ \mathrm{~mm} \end{gathered}$ | $\begin{gathered} \mathrm{f} \\ \mathrm{~mm} \end{gathered}$ | $\begin{gathered} \mathrm{h}_{1} \\ \mathrm{~mm} \end{gathered}$ | Ausführung | format |  |  |
|  |  |  |  |  |  |  | Wendeschneidplatte | $\begin{gathered} 2969 \\ € \end{gathered}$ | BestellNr. |
| PWLNR 1616 H06 | $16 \times 16$ | 100 | 19 | 20 | 16 | rechts | WNMG 0604... | 70,30 | ... 5290 |
| PWLNL 1616 H06 | $16 \times 16$ | 100 | 19 | 20 | 16 | links | WNMG 0604... | 70,30 | ... 5295 |
| PWLNR 2020 K06 | $20 \times 20$ | 125 | 19 | 25 | 20 | rechts | WNMG 0604... | 73,10 | ... 5300 |
| PWLNL 2020 K06 | $20 \times 20$ | 125 | 19 | 25 | 20 | links | WNMG 0604... | 73,10 | ... 5305 |
| PWLNR 2525 M06 | $25 \times 25$ | 150 | 19 | 32 | 25 | rechts | WNMG 0604... | 86,90 | ... 5310 |
| PWLNL 2525 M06 | $25 \times 25$ | 150 | 19 | 32 | 25 | links | WNMG 0604... | 86,90 | ... 5315 |
| PWLNR 2020 K08 | $20 \times 20$ | 125 | 29 | 25 | 20 | rechts | WNMG 0804... | 73,10 | ... 5320 |
| PWLNL 2020 K08 | $20 \times 20$ | 150 | 29 | 25 | 20 | links | WNMG 0804... | 73,10 | ... 5325 |
| PWLNR 2525 M08 | $25 \times 25$ | 170 | 33 | 32 | 25 | rechts | WNMG 0804... | 86,90 | ... 5330 |
| PWLNL 2525 M08 | $25 \times 25$ | 170 | 33 | 32 | 25 | links | WNMG 0804... | 86,90 | ... 5335 |
|  |  |  |  |  |  |  |  | (W285) |  |

## Ersatzteil



