T-Nutenfräser, $90^{\circ}$


## Ersatzteil



ISO-Wendeschneidplatte


PMK

| ISO-Bezeichnung | Schneidstoffsorte | Schnittgeschw. Vorschub |  |  |  |  |  |  | format |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | Stahl | M Rostfrei | K Guss | $\begin{gathered} \mathrm{N} \\ \text { Alu } \end{gathered}$ | S <br> Superleg. | H <br> Hart | VE | $\begin{gathered} 2999 \\ € \end{gathered}$ | BestellNr. |
| CCMX 060304S-M | PMK 9130 | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ | 200-280 | 80-120 | 140-220 | 300-650 | 35-60 | - | $10 \Delta$ | 10,85 | ... 5560 |
|  | ( ${ }^{\text {P }}$ | $\mathrm{f}_{\mathrm{z}} \mathrm{mm}$ | 0,08-0,14 | 0,08-0,14 | 0,08-0,14 | 0,08-0,14 | 0,05-0,08 | - |  |  |  |
| CCMX 08T308S-M | PMK 9130 | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ | 200-280 | 80-120 | 140-220 | 300-650 | 35-60 | - | $10 \Delta$ | 12,05 | ... 5563 |
|  | - | $\mathrm{f}_{\mathrm{z}} \mathrm{mm}$ | 0,10-0,16 | 0,10-0,16 | 0,10-0,16 | 0,10-0,16 | 0,06-0,10 | - |  |  |  |
| CCMX 09T308S-M | PMK 9130 | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ | 200-280 | 80-120 | 140-220 | 300-650 | 35-60 | - | $10 \Delta$ | 12,40 | ... 5566 |
|  | ( ${ }^{\text {d }}$ | $\mathrm{f}_{\mathrm{z}} \mathrm{mm}$ | 0,10-0,18 | 0,10-0,18 | 0,10-0,18 | 0,10-0,18 | 0,08-0,12 | - |  |  |  |

## Scheibenfräser ohne Bund

Ausführung: Scheibenfräser mit geschraubten Wendeschneidplatten, Axialwinkel $=2^{\circ}{ }^{\circ} 0^{\prime}$,
Radialwinkel $15^{\circ}$.
Anwendung: Zum Nuten- und Trennfräsen
Lieferung ohne Wendeschneidplatten, ohne Schraubendreher.

| $\begin{aligned} & \varnothing \mathrm{D} \\ & \mathrm{~mm} \end{aligned}$ | Z | $\underset{\mathrm{mm}}{\varnothing \mathrm{~d} \mathrm{H7}}$ | $\begin{gathered} \mathrm{H} \\ \mathrm{~mm} \end{gathered}$ | $\begin{gathered} \mathrm{S} \\ \mathrm{~mm} \end{gathered}$ | $\begin{gathered} \varnothing \mathrm{d}_{1} \\ \mathrm{~mm} \end{gathered}$ | $\begin{gathered} \mathrm{a}_{\mathrm{p}} \max . \\ \mathrm{mm} \end{gathered}$ | Wendeschneidplatte | format |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  | 2999 | Bestell- |
|  |  |  |  |  |  |  |  | € | Nr. |
| 80 | 8 | 27 | 18 | 4 | 42 | 18 | SNHQ 1102.... | 636,00 | ... 1400 |
| 80 | 8 | 27 | 18 | 5 | 42 | 18 | SNHQ 1103.... | 636,00 | ... 1405 |
| 80 | 8 | 27 | 18 | 6 | 42 | 18 | SNHQ 1203.... | 636,00 | ... 1410 |
| 80 | 8 | 27 | 18 | 8 | 42 | 18 | SNHQ 1204.... | 636,00 | ... 1415 |
| 100 | 10 | 32 | 25 | 12 | 48 | 25 | SNHQ 1207.... | 791,00 | ... 1435 |
| 125 | 12 | 40 | 31 | 10 | 58 | 31 | SNHQ 1205.... | 914,50 | ... 1450 |
| 125 | 12 | 40 | 31 | 12 | 58 | 31 | SNHQ 1207.... | 914,50 | ... 1455 |
| 160 | 16 | 40 | 44 | 10 | 58 | 44 | SNHQ 1205.... | 1085,00 | ... 1470 |
| 200 | 18 | 50 | 62 | 6 | 72 | 62 | SNHQ 1203.... | 1259,00 | ... 1485 |
| 200 | 18 | 50 | 62 | 10 | 72 | 62 | SNHQ 1205.... | 1290,00 | ... 1490 |
| 200 | 18 | 50 | 62 | 14 | 72 | 62 | SNHQ 1207.... | 1340,00 | ... 1495 |
|  |  |  |  |  |  |  |  | (W280) |  |



Lieferung ohne Wendeschneidplatten.

