Plan-Aufsteckfräser, $45^{\circ}$

| ¢ D |  | $\varnothing \mathrm{dH7}$ | L | $\varnothing$ D1 | $\begin{gathered} \mathrm{a}_{\mathrm{p}} \max . \\ \mathrm{mm} \end{gathered}$ | Wendeschneidplatte | format |  | dot |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  | 2999 | Bestell- |  |
| mm | Z | mm | mm | mm |  |  | € | Nr . |  |
| 40 | 3 | 16 | 40 | 53 | 6,5 | SEET/SEKT 1204... | 179,50 | ... 2050 | Lieferung ohne |
| 50 | 4 | 22 | 48 | 65 | 6,5 | SEET/SEKT 1204... | 199,50 | ... 2055 |  |
| 63 | 5 | 22 | 48 | 78 | 6,5 | SEET/SEKT 1204... | 225,00 | ... 2060 |  |
| 80 | 6 | 27 | 50 | 95 | 6,5 | SEET/SEKT 1204... | 248,50 | ... 2065 |  |
| 100 | 6 | 32 | 50 | 115 | 6,5 | SEET/SEKT 1204... | 290,50 | ... 2070 |  |
| 125 | 7 | 40 | 63 | 140 | 6,5 | SEET/SEKT 1204... | 356,00 | ... 2075 |  |
| 160 | 8 | 40 | 63 | 173 | 6,5 | SEET/SEKT 1204... | 696,50 | ... 2080 | Wende- |
|  |  |  |  |  |  |  | (W280) |  |  |

## Ersatzteil




Schraube

ISO-Wendeschneidplatte

| ISO-Bezeichnung | Schneidstoffsorte | Schnittgeschw. <br> Vorschub Schnitttiefe | KT ALU |  |  |  |  | formant <br> professional quality <br> Fiomimatily |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | $\begin{gathered} P \\ \text { Stahl } \end{gathered}$ | M Rostfrei | $\begin{gathered} \text { K } \\ \text { Guss } \end{gathered}$ | $\begin{gathered} \mathrm{N} \\ \text { Alu } \end{gathered}$ | S Superleg. | $\begin{gathered} \mathrm{H} \\ \text { Hart } \end{gathered}$ | VE | $2999$ <br> € | BestellNr. |
| SEKT 1204 | ALU | $\mathrm{V}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ <br> $\mathrm{f}_{\mathrm{z}} \mathrm{mm}$ <br> $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | $\begin{aligned} & - \\ & - \\ & - \end{aligned}$ | - | - | $\begin{gathered} 250-1000 \\ 0,12-0,4 \\ 0,2-7 \end{gathered}$ |  | - | $10 \Delta$ | 12,80 | ... 5176 |
| SEET 1204AFSN | UNI <br> (B) | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ <br> $\mathrm{f}_{\mathrm{z}} \mathrm{mm}$ <br> $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | $\begin{gathered} 255-370 \\ 0,20-0,40 \\ 1,0-6,5 \end{gathered}$ | $\begin{gathered} 150-220 \\ 0,20-0,30 \\ 1,0-4,9 \end{gathered}$ | - | - | $\begin{gathered} 50-110 \\ 0,20-0,24 \\ 1,0-3,9 \end{gathered}$ | - | $10 \Delta$ | 17,65 | ... 5170 |
| SEET 1204AFSN | $\begin{aligned} & \text { INOX } \\ & \text { SM } \end{aligned}$ | $\mathrm{v}_{\mathrm{c}} \mathrm{m} / \mathrm{min}$ <br> $\mathrm{f}_{z} \mathrm{~mm}$ <br> $\mathrm{a}_{\mathrm{p}} \mathrm{mm}$ | $\begin{gathered} 165-265 \\ 0,20-0,30 \\ 1,0-6,5 \\ \hline \end{gathered}$ | $\begin{gathered} 95-155 \\ 0,20-0,23 \\ 1,0-4,9 \\ \hline \end{gathered}$ | $\begin{gathered} 190-280 \\ 0,2-0,4 \\ 0,5-6,0 \\ \hline \end{gathered}$ | - | - |  | $10 \Delta$ | 17,65 | ... 5173 |

Planfräser, $45^{\circ}$ (Schraubenklemmung)

| $\varnothing$ D | Z | $\underset{\mathrm{mm}}{\varnothing \mathrm{~d} \mathrm{H}}$ | $\begin{gathered} \varnothing \mathrm{d} 1 \\ \mathrm{~mm} \end{gathered}$ | $\begin{gathered} \mathrm{L} \\ \mathrm{~mm} \end{gathered}$ | $\begin{gathered} \varnothing \mathrm{D} 1 \\ \mathrm{~mm} \end{gathered}$ | $\begin{gathered} \mathrm{a}_{\mathrm{p}} \max . \\ \mathrm{mm} \end{gathered}$ | Wendeschneidplatte | Format |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  | 2999 | Bestell- |
| mm |  |  |  |  |  |  |  | € | Nr. |
| 50 | 4 | 22 | 63 | 50 | 18 | 6,5 | SEKN/SEER 1203... | 370,50 | ... 0300 |
| 63 | 5 | 22 | 76 | 50 | 18 | 6,5 | SEKN/SEER 1203... | 435,00 | ... 0305 |
| 80 | 6 | 27 | 93 | 50 | 38 | 6,5 | SEKN/SEER 1203... | 467,00 | ... 0310 |



Lieferung ohne Wendeschneidplatten.

Winkelschraubendreher


