



















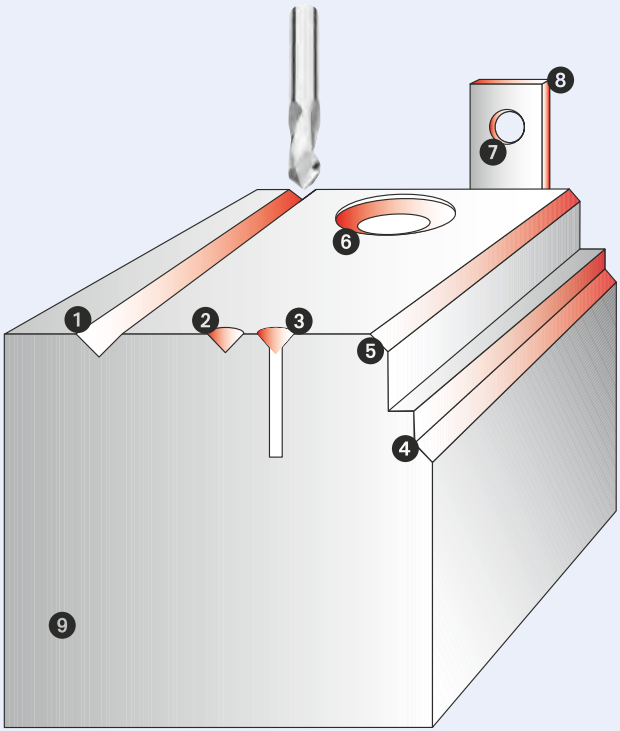


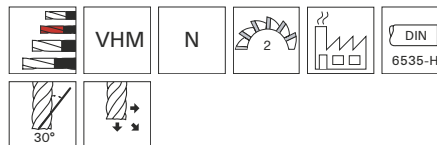
Multifunktionswerkzeug

1 V-Nutfräsen			
2 Anbohren			
3 Fasen			
4 Konturfräsen			
5 Konturfräsen			
6 Zirkularfräsen			
7 Bohren			
8 Konturfräsen			
9 Gravieren			

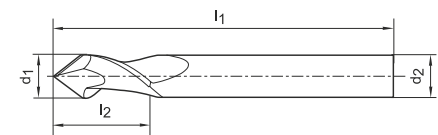


Multifunktionswerkzeug

Ausführung: Mit Zentrumschnitt, zum Bohren geeignet.




2442 60°
blank



2442
blank

2440 90°
blank



2440
blank

2446 120°
blank



2446
blank

Einsatz	STAHL			INOX			GUSS		SOND.-LEG.	NE-METALLE			GEHÄRTETER STAHL			Bestell-Nr.	
	< 700 N/mm ²	< 1000 N/mm ²	< 1400 N/mm ²	ferrit./martens.	austenitisch	Duplex	GG/GTS	GGG	Titan > 850 N/mm ²	Alu < 8% Si	Alu > 8% Si	Kupfer/Kupfer-Leg.	Graphit/GFK/CFK/Duropl.	< 55 HRC	< 60 HRC		> 60 HRC
V _c [m/min]	75	70	60	35	-	-	35	-	-	150	-	-	-	-	-	-	2442
	75	70	60	35	-	-	35	-	-	150	-	-	-	-	-	-	2440
	75	70	60	35	-	-	35	-	-	150	-	-	-	-	-	-	2446

Ø d ₁ = h10 mm	Schneidlänge l ₂ mm	Gesamtlänge l ₁ mm	Schaft-Ø d ₂ = h6 mm	f _z mm	format	format	format	Bestell-Nr.
					STAHL < 1000 N/mm ²	2442 blank	2440 blank	
3	6	50	4	0,006	€ 50,70	€ 39,80	€ 40,00	...0030
4	8	50	4	0,008	€ 52,00	€ 41,50	€ 41,50	...0040
5	10	50	6	0,009	€ 54,50 (W210)	€ 44,00 (W210)	€ 44,10 (W210)	...0050

Fortsetzung nächste Seite