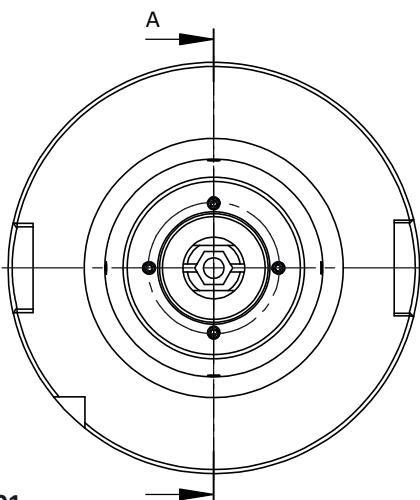
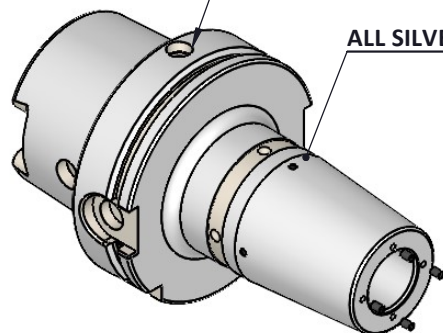


CHIP HOLE

ALL SILVER LOOK

All Dimensions are in MM

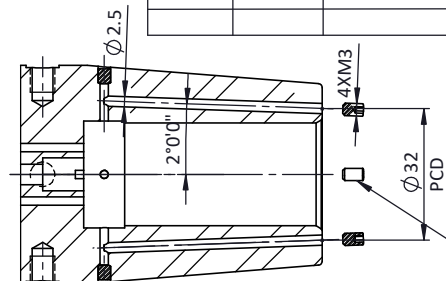


LABEL :
2002387.2501
SCHRUMPFUTTER MIT KK
SHRINK FIT HOLDER COOLANT CHANNEL
DIN69893 HSK100A
SR5 25mm X 120mm
G2,5/25000 U/MIN

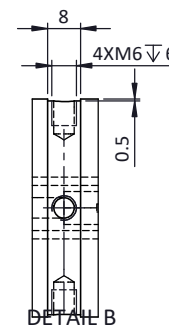
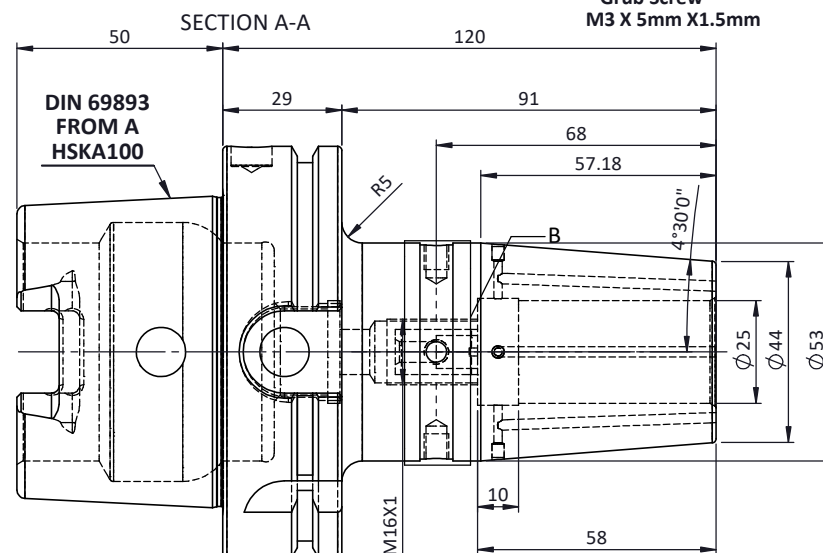
MARKING : DIN69893 A HSK100A SFHC25H120
G2,5/25000 U/MIN

4	EXPANDER PLUG	EXPANDER PLUG-Ø3x3.6mm	4
3	GS-M3X5	GRUB SCREW	4
2	SCWM16x1x20	STOPPER SCREW	1
1	F1A100H-SFK25120	HSKA100SFK25120WW	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Rev.No	Ch.Let	Alterations	Date	Sign.	Appd.

**For Customer Approval**

SCREWS TO BE PACKED SEPERATELY
IN PLASTIC POUCH WITH LABEL & PUT INTO
BORE & THEN SEAL THE
HOLDER WITH COVER
LABEL FOR PLASTIC BAGS:
Verschlusschraube
Grub Screw
M3 X 5mm X1.5mm

**Notes**

Balancing Value G2.5 @25000RPM

Approx Weight 3.7Kg

		µ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS	▽▽▽	▽▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	
		TOLERANCE													
		FREE DIMENSIONS													
		TOLERANCE													
		Dimns.	Dia	Length											
		0.5 to 3	±0.05	±0.10											
		3 to 6	±0.10	±0.15											
		6 to 30	±0.15	±0.20											
		30 to 120	±0.20	±0.25											
		120 to 500	±0.30	±0.50											
		MATERIALS:	HDS												
		2022	NAME	DATE											
		DRAWN	SVR	16/04											
		CHECKED	RVL	16/04											
		APPROVED													
		SCALE : NTS	QTY. :												
		PART NAME:													
		HSKA100SFK25120WW													
		DRAWING No.													
		F1A100H-SFK25120													
		REV.													
		00													

2002387.2501