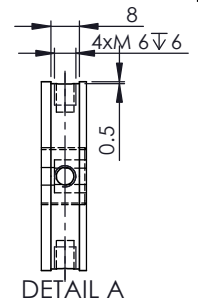
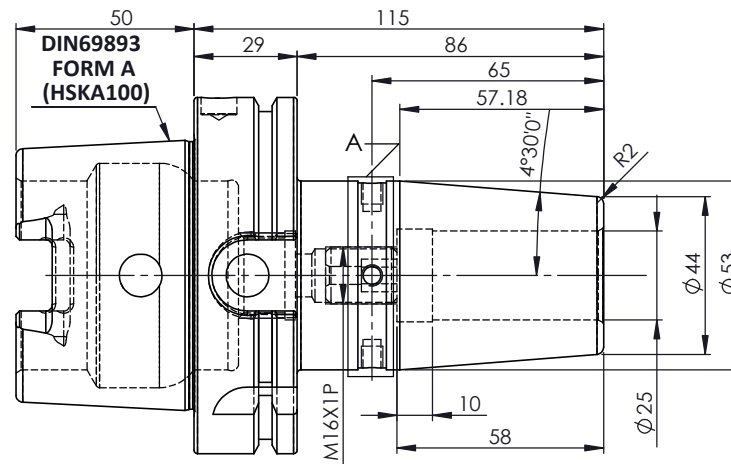
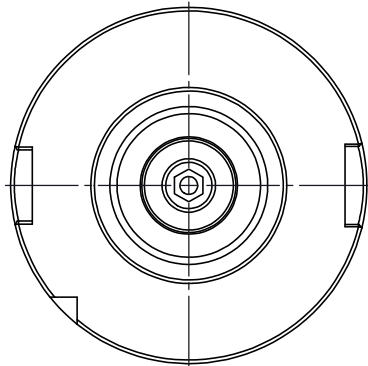


All Dimensions are in MM

Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.

For Customer Approval



LABEL :

2002386.2500
SCHRUMPFUTTER
SHRINK FIT HOLDER
DIN69893 HSK100A
SR 25mm X 115mm
G2,5/25000 U/MIN

MARKING : DIN69893 A HSK100A SR 25 H115
G2,5/25000 U/MIN

Notes	
Balancing Value	G2.5 @25000 RPM
Approx Weight	3.00Kg

		μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS	▽▽▽▽					▽▽▽			▽▽		▽		~
TOLERANCE			MATERIALS: HDS			2024	NAME	DATE	2002386.2500						
FREE DIMENSIONS						DRAWN	YSK	03/09							
TOLERANCE															
Dimns.	Dia	Length			CHECKED	RVL	03/09								
0.5 to 3	± 0.05	± 0.10			APPROVED										
3 to 6	± 0.10	± 0.15			SCALE : NTS		QTY. :								
6 to 30	± 0.15	± 0.20	PART NAME: HСКА100SFC25115WW					DRAWING No. F1A100H-SFC25115					REV. 00		
30 to 120	± 0.20	± 0.25													
120 to 500	± 0.30	± 0.50													

2	SCWM16x1x20	STOPPER SCREW	1
1	F1A100H-SFC25115	HSKA100SFC25115WW	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.