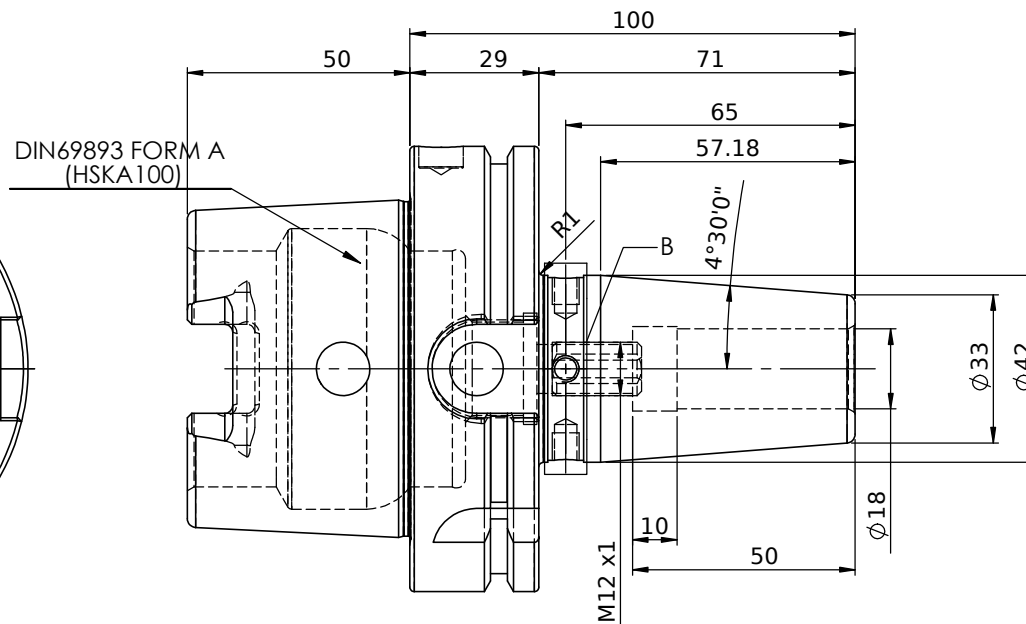




DETAIL B



BALANCING 2.5G@ 25000 RPM

			μm	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
			GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
			SYMBOLS													
TOLERANCE			MATERIALS:		2023		NAME		DATE		2002386.1800					
FREE DIMENSIONS			HDS		DRAWN		SFK		17/04							
TOLERANCE					CHECKED		RVL		17/04							
					APPROVED											
Dimms.	Dia	Length			SCALE : NTS		QTY. :									
0.5 to 3	±0.05	±0.10														
3 to 6	±0.10	±0.15														
6 to 30	±0.15	±0.20	PART NAME:						DRAWING No.						REV.	
30 to 120	±0.20	±0.25	HSAK100SFC 18100WW						F1A100H—SFC 18100						00	
120 to 500	±0.30	±0.50														

2002386.1800
SCHRUMPFUTTER
SHRINK FIT HOLDER
DIN69893 HSK100A
SR 18mm X 100mm
G2,5/25000 U/MIN

**MARKING : DIN69893 A HSK100A SR18H100
G2,5/25000 U/MIN**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	F1A100H-SFC18100	HSKA100SFK18100WW	1
2	SCWM12X1X20-FLAT	STOPPER SCREW	1