



This technical drawing shows a top-down view of a circular mechanical component. It features a central hub with a cross-shaped slot. Surrounding this hub are several concentric rings. The outermost ring has four rectangular slots, one in each quadrant. The next ring inward has four semi-circular slots. The inner rings consist of various concentric circles and dashed lines, indicating different layers or features of the part. The drawing is symmetrical about both horizontal and vertical axes.



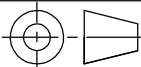
2002386.1401
SCHRUMPFUTTER
SHRINK FIT HOLDER
DIN69893 HSK100A
SR 14mm X 120mm
G2,5/25000 U/MIN

**MARKING : DIN69893 A HSK100A SR14H120
G2,5/25000 U/MIN**

NOTE :

BALANCING 2.5G@ 25000 RPM

Weight : 2.5Kg

		μm	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS													
TOLERANCE			MATERIALS:		2023		NAME		DATE		2002386.1401				
FREE DIMENSIONS			HDS		DRAWN		YSK		31/03						
TOLERANCE					CHECKED		RVL		31/03						
					APPROVED										
Dimns.	Dia	Length			SCALE : NTS		QTY. :								
0.5 to 3	±0.05	±0.10													
3 to 6	±0.10	±0.15													
6 to 30	±0.15	±0.20	PART NAME:							DRAWING No.				REV.	
30 to 120	±0.20	±0.25	HSKA100SFC 14120WW							F1A100H-SFC 14120				00	
120 to 500	±0.30	±0.50													