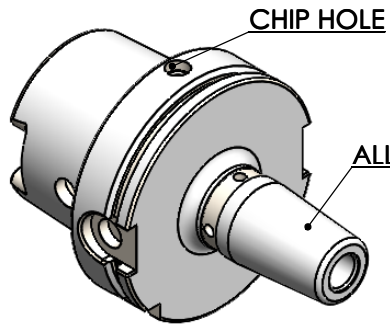
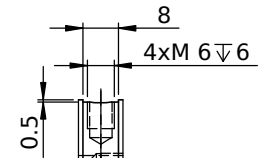


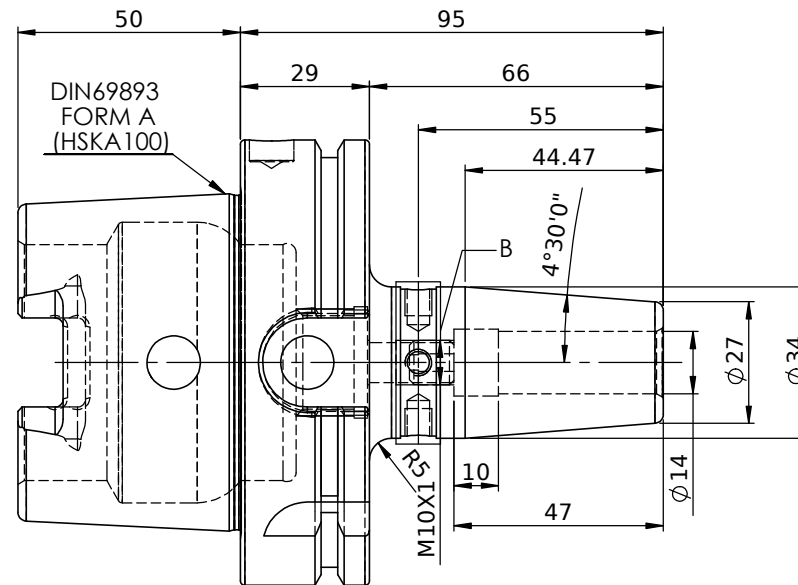
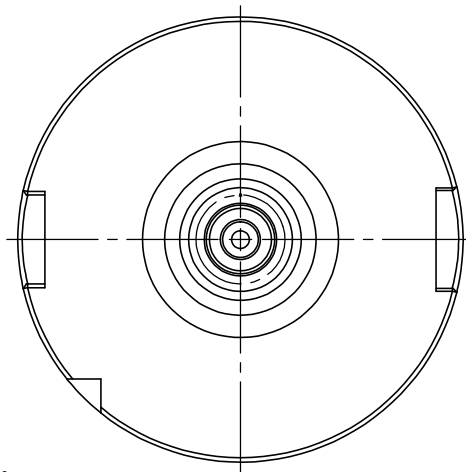


All Dimensions are in MM

Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.



DETAIL B



LABEL :

2002386.1400
SCHRUMPFUTTER
SHRINK FIT HOLDER
DIN69893 HSK100A
SR 14mm X 095mm
G2,5/25000 U/MIN

NOTE :

BALANCING 2.5G@ 25000 RPM

Weight : 2.3 Kg

		µ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS													
		TOLERANCE													
		FREE DIMENSIONS													
		TOLERANCE													
		Dimns.	Dia	Length											
		0.5 to 3	±0.05	±0.10											
		3 to 6	±0.10	±0.15											
		6 to 30	±0.15	±0.20											
		30 to 120	±0.20	±0.25											
		120 to 500	±0.30	±0.50											
		MATERIALS:													
		HDS													
		2023	NAME	DATE											
		DRAWN	EFK	06/06											
		CHECKED	RVL	06/06											
		APPROVED													
		SCALE : NTS	QTY. :												
		PART NAME:													
		HSKA100SFC 14095WW													
		DRAWING No.													
		F1A100H-SFC 14095													
		REV.													
		00													

**MARKING : DIN69893 A HSK100A SR14H095
G2,5/25000 U/MIN**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	F1A100H-SFC14095	HSKA100SFC14095WW	1
2	SCWM10-10	STOPPER SCREW	1