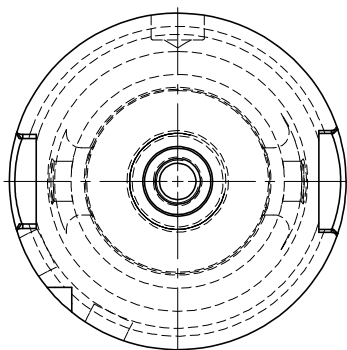
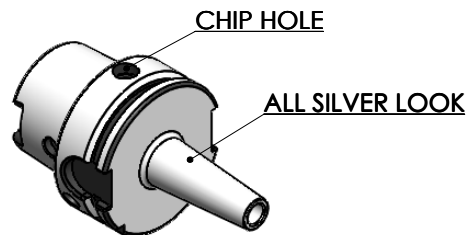


All Dimensions are in MM

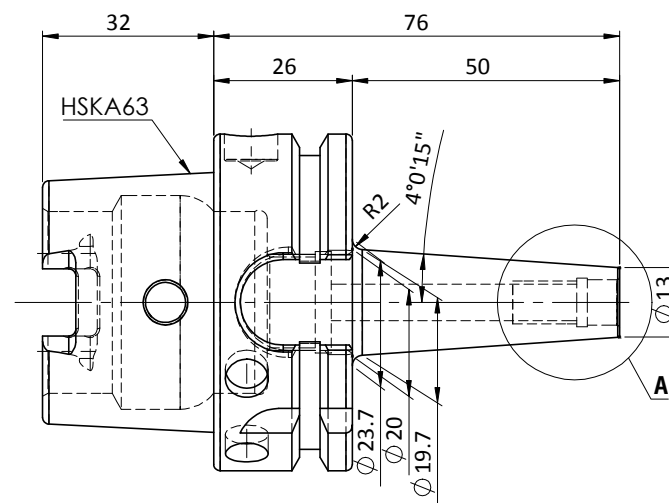
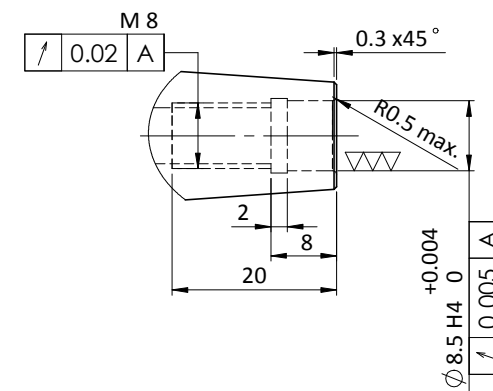


### LABEL:

**2002382.0800**  
**EINSCHRAUBFRÄSERAUFNAHME SCREW-**  
**ON HOLDER**  
**DIN 69893 A HSK63A**  
**ES M8 x 050 mm x 076 mm**  
**G2,5 / 25000 U/MIN**

**MARKING: DIN 69893 A HSK63A M8 X 050mm**  
**G2,5 25000 U/MIN**

| Rev.No. | Ch.Let | Alterations | Date | Sign. | Appd. |
|---------|--------|-------------|------|-------|-------|
|         |        |             |      |       |       |
|         |        |             |      |       |       |
|         |        |             |      |       |       |



### NOTE:

**BALANCING 2.5 G @ 25000 RPM**

**WEIGHT : 0.7 Kg**

|                 |       |            |                  |          |             |      |        |                  |     |              |     |     |      |     |    |
|-----------------|-------|------------|------------------|----------|-------------|------|--------|------------------|-----|--------------|-----|-----|------|-----|----|
|                 |       | µ m        | 0.012            | 0.025    | 0.05        | 0.1  | 0.2    | 0.4              | 0.8 | 1.6          | 3.2 | 6.3 | 12.5 | 25  | 50 |
|                 |       | GRADES     | N1               | N2       | N3          | N4   | N5     | N6               | N7  | N8           | N9  | N10 | N11  | N12 |    |
|                 |       | SYMBOLS    |                  |          |             |      |        |                  |     |              |     |     |      |     |    |
| TOLERANCE       |       | MATERIALS: |                  | 2022     |             | NAME |        | DATE             |     | 2002382.0800 |     |     |      |     |    |
| FREE DIMENSIONS |       | 16MnCr5    |                  | DRAWN    |             | SVR  |        | 30/11            |     |              |     |     |      |     |    |
| TOLERANCE       |       |            |                  | CHECKED  |             | RVL  |        | 30/11            |     |              |     |     |      |     |    |
|                 |       |            |                  | APPROVED |             |      |        |                  |     |              |     |     |      |     |    |
| Dimms.          | Dia   | Length     |                  |          | SCALE : NTS |      | QTY. : |                  |     |              |     |     |      |     |    |
| 0.5 to 3        | ±0.05 | ±0.10      |                  |          |             |      |        |                  |     |              |     |     |      |     |    |
| 3 to 6          | ±0.10 | ±0.15      |                  |          |             |      |        |                  |     |              |     |     |      |     |    |
| 6 to 30         | ±0.15 | ±0.20      | PART NAME:       |          |             |      |        | DRAWING No.      |     |              |     |     | REV. |     |    |
| 30 to 120       | ±0.20 | ±0.25      | HSKA63TMH08076WW |          |             |      |        | FWA063H-TMH08076 |     |              |     |     | 00   |     |    |
| 120 to 500      | ±0.30 | ±0.50      |                  |          |             |      |        |                  |     |              |     |     |      |     |    |