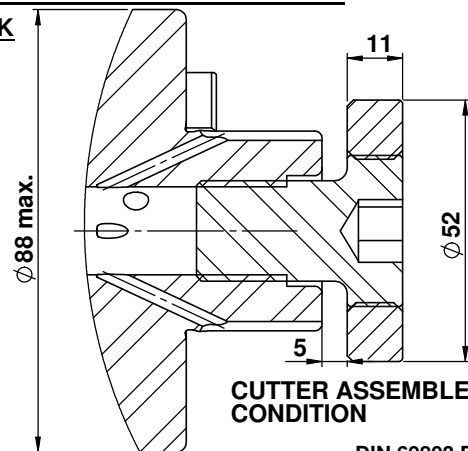


All Dimensions are in MM



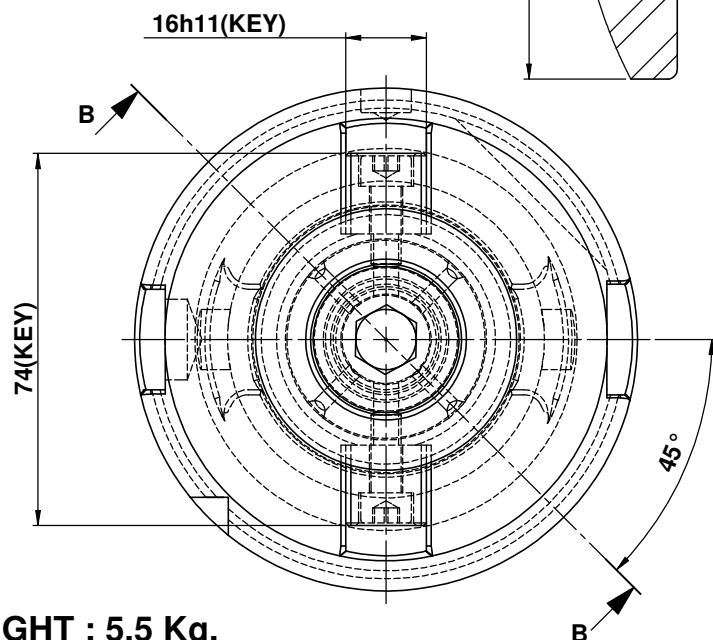
SECTION B-B
SCALE 1 : 1

CUSTOMER APPROVAL REQUIRED

APPROVED BY

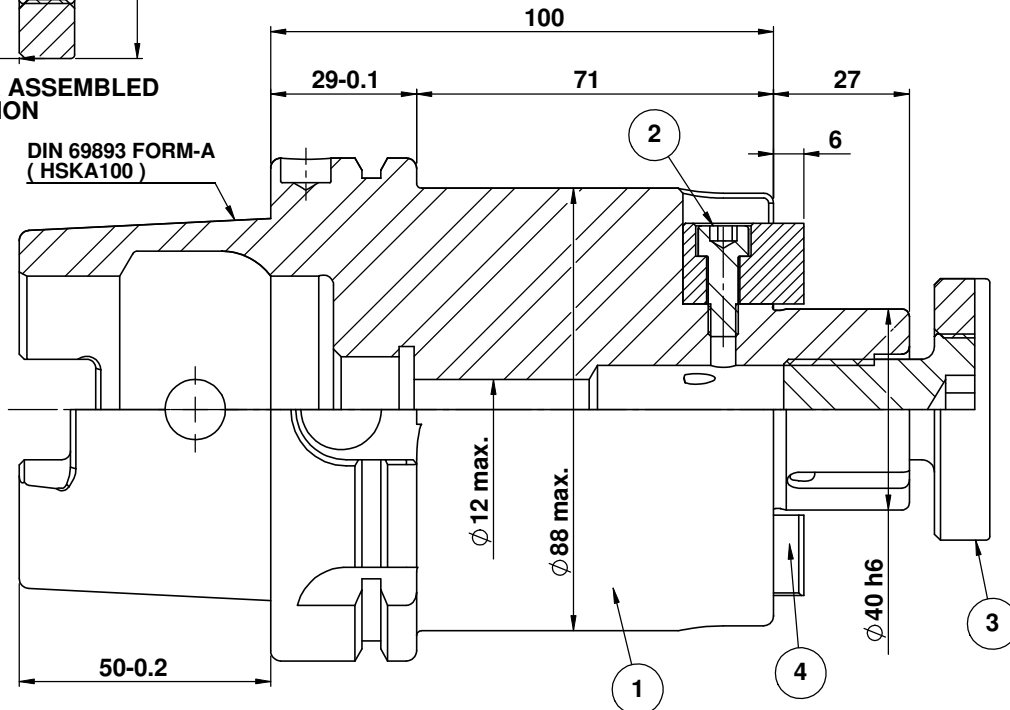
DATE _____

FOR QUOTATION PURPOSE ONLY



WEIGHT : 5.5 Kg.

BALANCING 2.5G @ 25000 RPM



ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
1	FACE MILL HOLDER	Hska100SMS40100D1=88TC	1
2	ALLEN SCREW - (B.O)	AS-M6X16	2
3	CUTTER CLAMPNG SCREW	CCS-M20-40	1
4	DRVING KEY	FT KEY 16 40	2

		μm	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS													
TOLERANCE			MATERIALS: 16MnCr5			2013		NAME		DATE		2002381.4001			
FREE DIMENSIONS						DRAWN		GPS		01/08					
TOLERANCE			CHECKED		RVL		01/08								
			APPROVED				05.12.16								
			SCALE : NTS		QTY. :										
Dimns.	Dia	Length							DRAWING No. Hska100SMS40100D1=88TC				REV 00		
0.5 to 3	± 0.05	± 0.10													
3 to 6	± 0.10	± 0.15													
6 to 30	± 0.15	± 0.20													
30 to 120	± 0.20	± 0.25													
120 to 500	± 0.30	± 0.50	PART NAME: FACE MILL HOLDER												