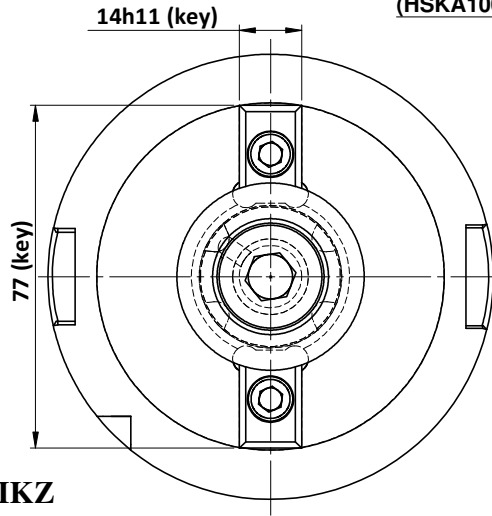
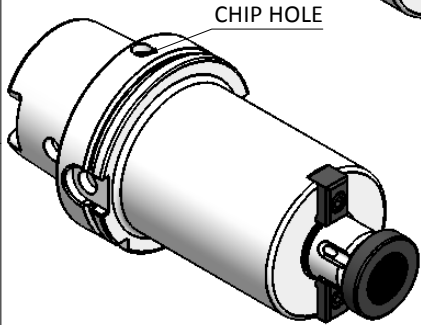
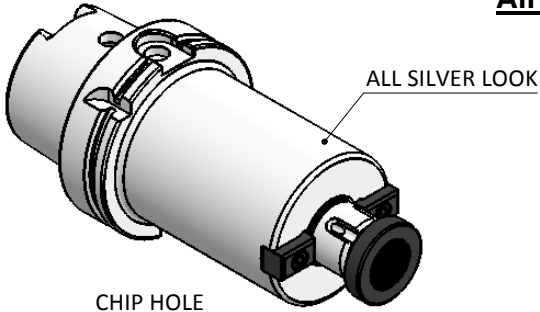
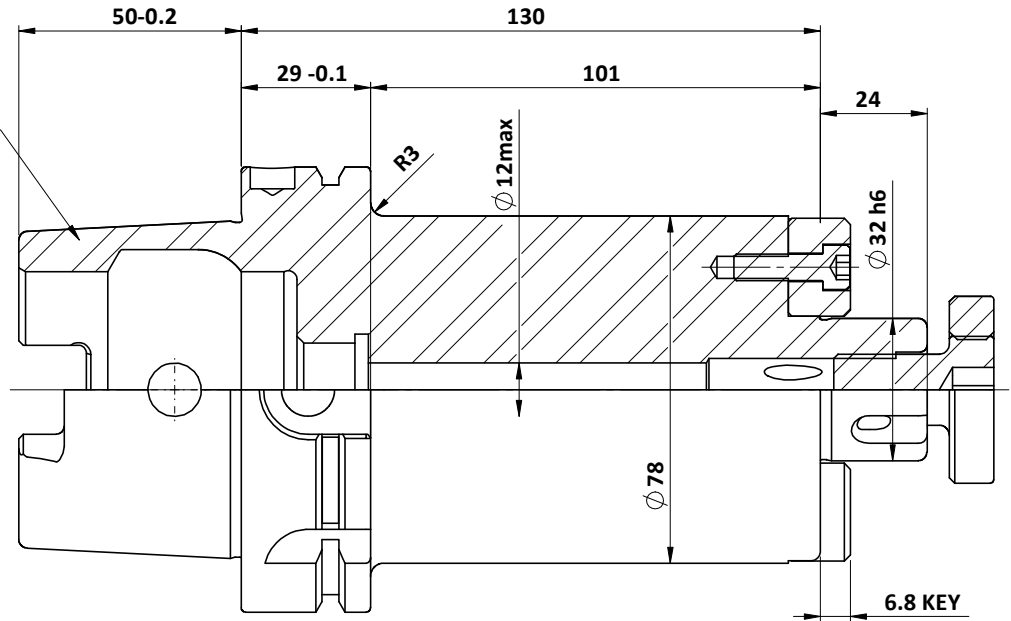


All Dimensions are in MM



DIN 69893
FORM-A
(HKA100)



LABEL :

2002381.3205

AUFSTECKFRÄSDORN MIT IKZ

FACE MILL HOLDER COOLANT

DIN69893 HSK100A

AS 32 mm x 130 mm

G2,5 / 25000

**MARKING : DIN 69893 A HSK100 D32H130 IKZ
G2.5 25000 U/MIN**

BALANCING 2.5G @ 25000 RPM

WEIGHT : 5.78 Kg.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	FWA100H-SMX32130	HSKA100SMS32130TCWW	1
2	CCS-M16-32	CUTTER CLAMPING SCREW	1
3	AS-M6X20	ALLEN SCREW-(B.O.)	2
4	KEY 14x22x14 - 32	DRIVING KEY (B.O.)	2

Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.

CUSTOMER APPROVAL REQUIRED

APPROVED BY

DATE _____

FOR QUOTATION PURPOSE ONLY

			μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
			GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
			SYMBOLS													
TOLERANCE FREE DIMENSIONS TOLERANCE			MATERIALS:			2017	NAME		DATE		2002381.3205					
			16Mncr5			DRAWN	KSK		18/08							
Dimns.	Dia	Length				CHECKED	RVL		18/08							
0.5 to 3	± 0.05	± 0.10				APPROVED										
3 to 6	± 0.10	± 0.15				SCALE : NTS			QTY. :							
6 to 30	± 0.15	± 0.20	PART NAME:			DRAWING No.						REV.				
30 to 120	± 0.20	± 0.25														
120 to 500	± 0.30	± 0.50														
			HSKA100SMS32130TCWW			FWA100H-SMX32130						00				