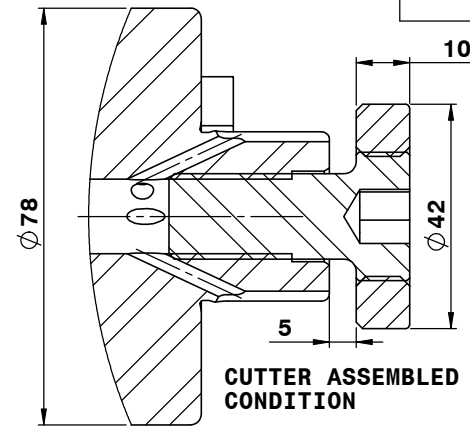
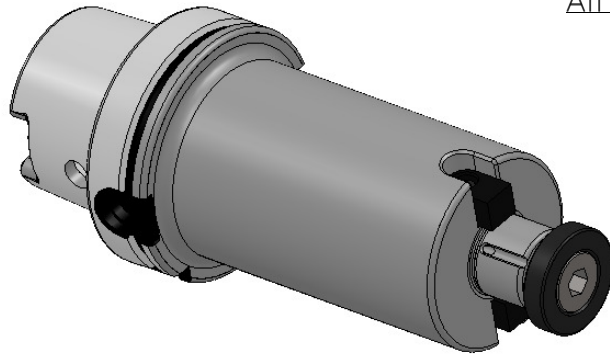


Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.

All Dimensions are in MM



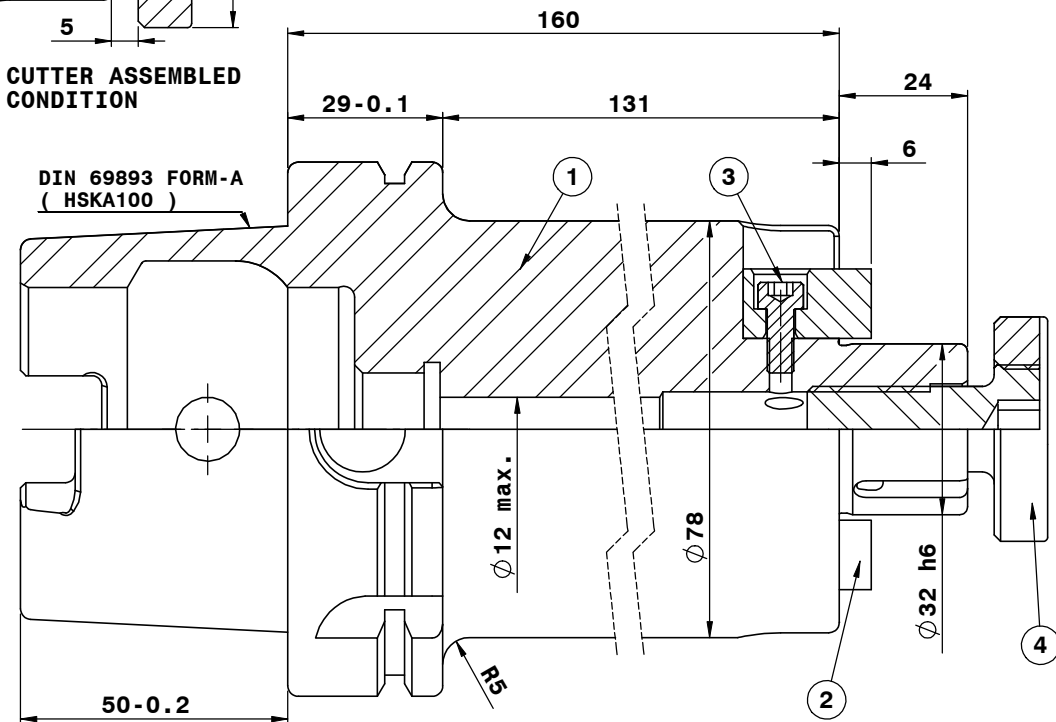
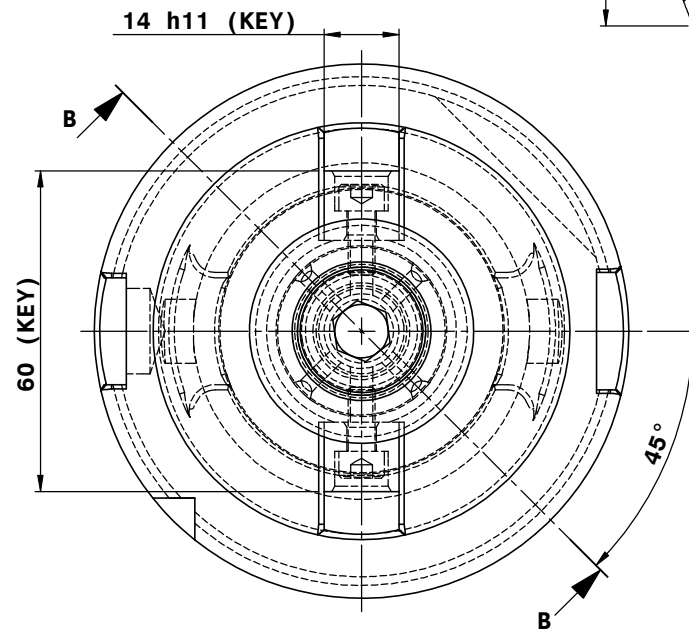
SECTION B-B
SCALE 1 : 1

CUSTOMER APPROVAL REQUIRED

APPROVED BY

DATE _____

FOR QUOTATION PURPOSE ONLY



WEIGHT : 6.8 Kg.

BALANCING 2.5G @ 25000 RPM

ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
1	FACE MILL HOLDER	HSKA100 SMS32 160 D1=78TC	1
2	DRIVING KEY	FT KEY 14 32	2
3	AS-M5X12	M5X12	2
4	CUTTER CLAMPING SCREW	CCS-M16-32	1

		μm	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS													
TOLERANCE			MATERIALS:			2013	NAME	DATE	2002381.3202						
FREE DIMENSIONS TOLERANCE			16MnCr5			DRAWN	SPJ	01/08							
Dimns. Dia Length						CHECKED	RVL	01/08							
0.5 to 3 ±0.05 ±0.10						APPROVED	SJ	01/08							
3 to 6 ±0.10 ±0.15						SCALE : NTS		QTY. :							
6 to 30 ±0.15 ±0.20			PART NAME:						DRAWING No.						REV.
30 to 120 ±0.20 ±0.25			FACE MILL HOLDER						Hska100 SMS32 160 D1=78TC						00
120 to 500 ±0.30 ±0.50															

Dimns.	Dia	Length
0.5 to 3	±0.05	±0.10
3 to 6	±0.10	±0.15
6 to 30	±0.15	±0.20
30 to 120	±0.20	±0.25
120 to 500	±0.30	±0.50



PART NAME: _____
FACE MILL