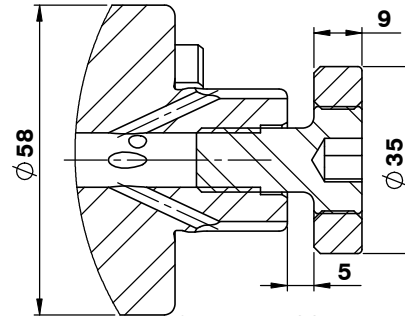


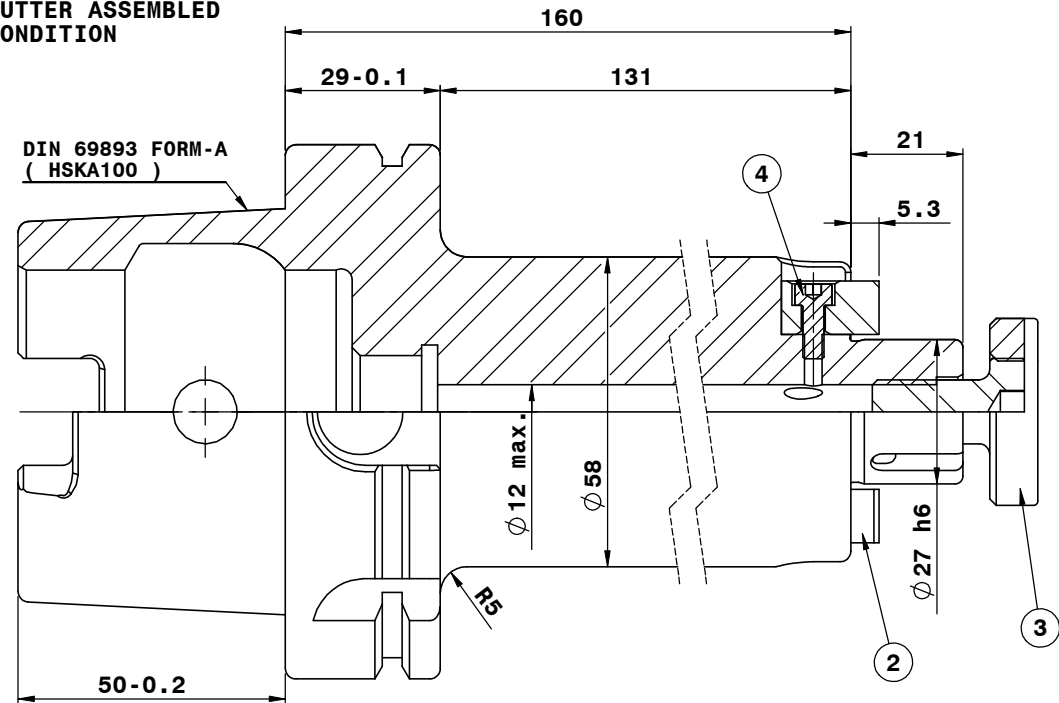
Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.



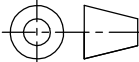
FOR QUOTATION PURPOSE ONLY

Technical drawing of a circular mechanical component, likely a valve or flange, showing a top view. The drawing includes the following dimensions and features:

- 12 h11 (KEY)**: Dimension for the keyway width.
- 49 (KEY)**: Dimension for the keyway depth.
- 45°**: Angle of the section line.
- B**: Section line label.



BALANCING 2.5G @ 25000 RPM

			μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
			GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
			SYMBOLS													
TOLERANCE			MATERIALS:													
FREE DIMENSIONS TOLERANCE			16MnCr5				2013	NAME	DATE	2002381.2702						
							DRAWN	SPJ	01/08							
							CHECKED	RVL	01/08							
							APPROVED	JS	01/08							
							SCALE : NTS		QTY. :							
Dimns.	Dia	Length														
0.5 to 3	±0.05	±0.10														
3 to 6	±0.10	±0.15														
6 to 30	±0.15	±0.20			PART NAME:				DRAWING No.							
30 to 120	±0.20	±0.25			FACE MILL HOLDER				Hska100 SMS27 160 D1=58TC							
120 to 500	±0.30	±0.50												REV		

2002381.2702