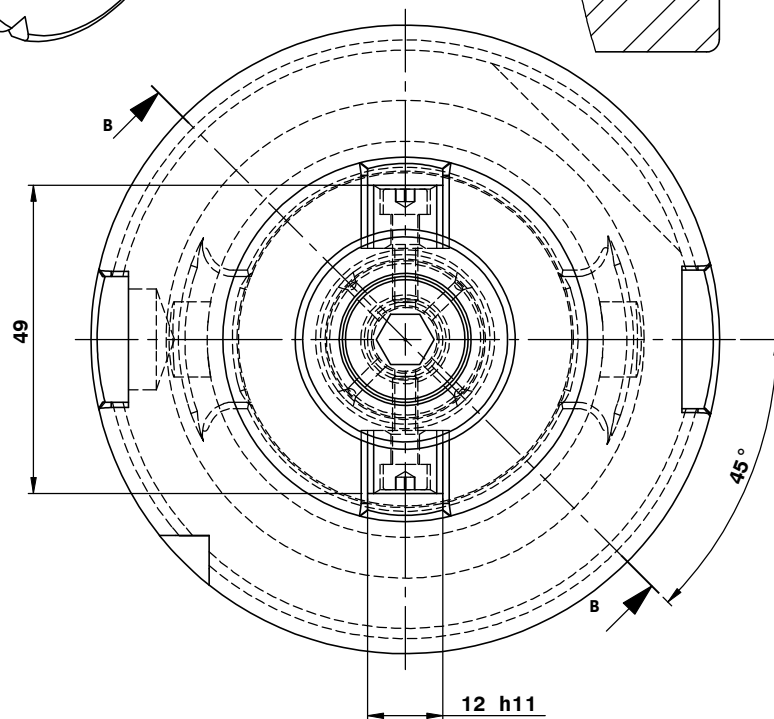
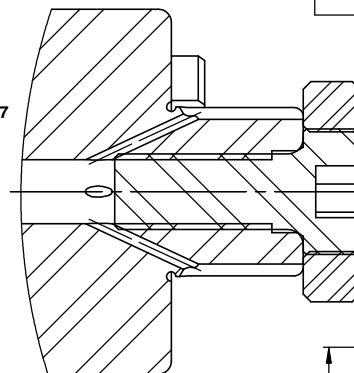
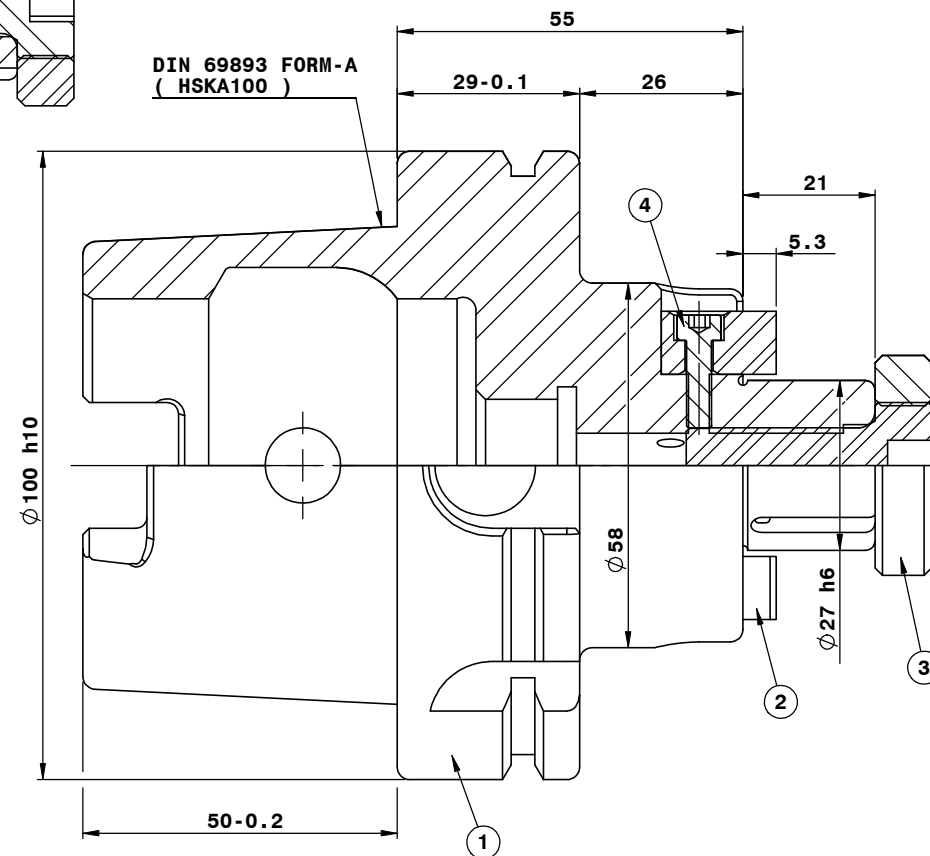


All Dimensions are in MM

SECTION B-B
SCALE 2 : 1.7



DIN 69893 FORM-A
(HSKA100)



WEIGHT : 2.6 Kgs

ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
1	FACE MILL HOLDER	FT HSKA100 SMS 27 050	1
2	DRIVING KEY	FT KEY 12 27	2
3	LOCK SCREW	SMS27LS12	1
4	ALLEN SCREW M4X12	BO	2

		μm	0.012 ✓	0.025 ✓	0.05 ✓	0.1 ✓	0.2 ✓	0.4 ✓	0.8 ✓	1.6 ✓	3.2 ✓	6.3 ✓	12.5 ✓	25 ✓	50 ✓	
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12		
		SYMBOLS														
TOLERANCE			MATERIALS: 16MnCr5				2013	NAME	DATE	2002381.2700						
FREE DIMENSIONS							DRAWN	SPJ	22/05							
TOLERANCE			CHECKED	RVL	22/05											
			APPROVED	SPR	22/05											
			SCALE : NTS			QTY. :										
Dimms.	Dia	Length								DRAWING No. Hska100 SMS27 055 D1=58 TC						REV
0.5 to 3	±0.05	±0.10														
3 to 6	±0.10	±0.15														
6 to 30	±0.15	±0.20														
30 to 120	±0.20	±0.25	PART NAME: FACE MILL HOLDER													
120 to 500	±0.30	±0.50														