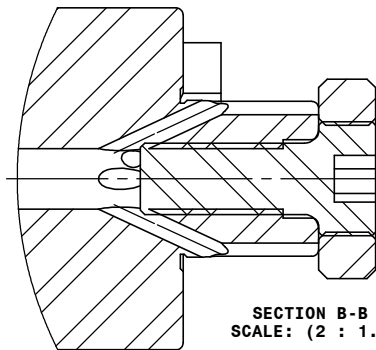
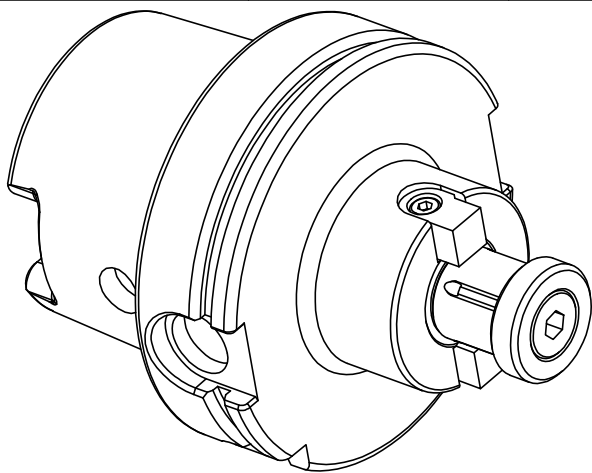
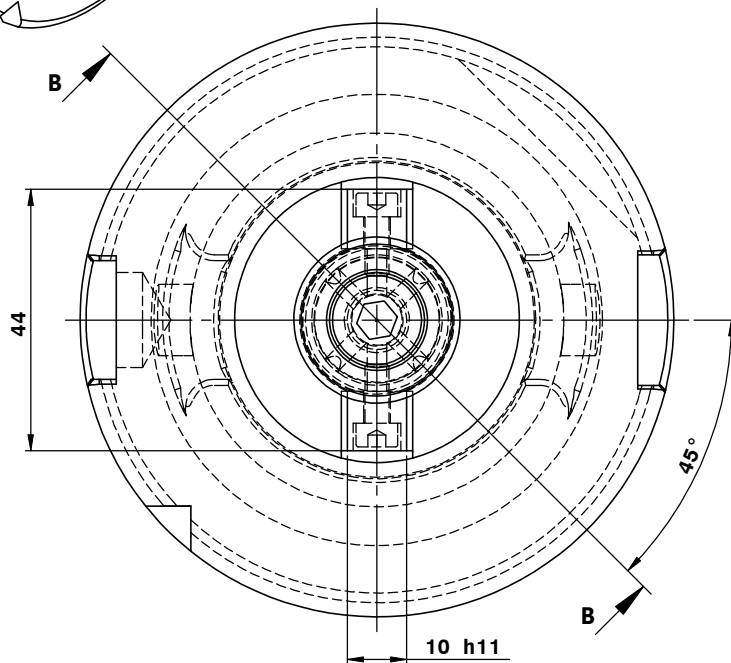


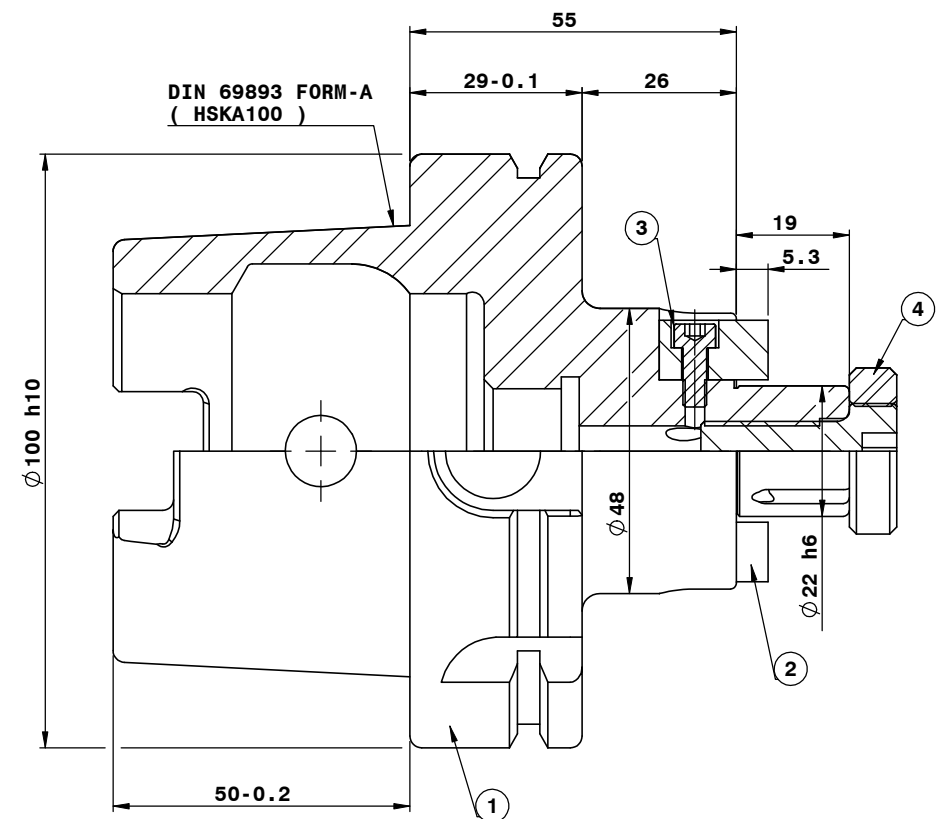


SECTION B-B
SCALE: (2 : 1.5)



ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
1	FACE MILL HOLDER	HSKA100 SMS22 055 TC	1
2	DRIVING KEY	FT KEY 10 22	2
3	ALLEN SCREW	M4X10	2
4	LOCK SCREW	SMS22LS10	1

Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.



		μm	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS													
TOLERANCE		MATERIALS:		2013		NAME		DATE		2002381.2200					
FREE DIMENSIONS		16MnCr5		DRAWN		SPJ		22/05							
TOLERANCE				CHECKED		RWL		22/05							
				APPROVED		JFR		22/05							
Dimms.	Dia	Length				SCALE : NTS		QTY. :							
0.5 to 3	±0.05	±0.10													
3 to 6	±0.10	±0.15													
6 to 30	±0.15	±0.20													
30 to 120	±0.20	±0.25	PART NAME: FACE MILL HOLDER						DRAWING No. Hska100 SMS22 055 TC						REV. 00
120 to 500	±0.30	±0.50													