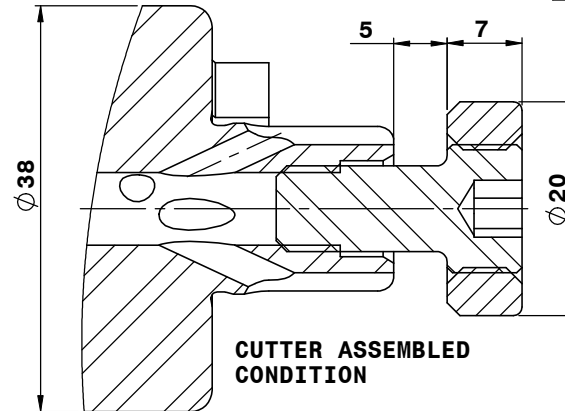
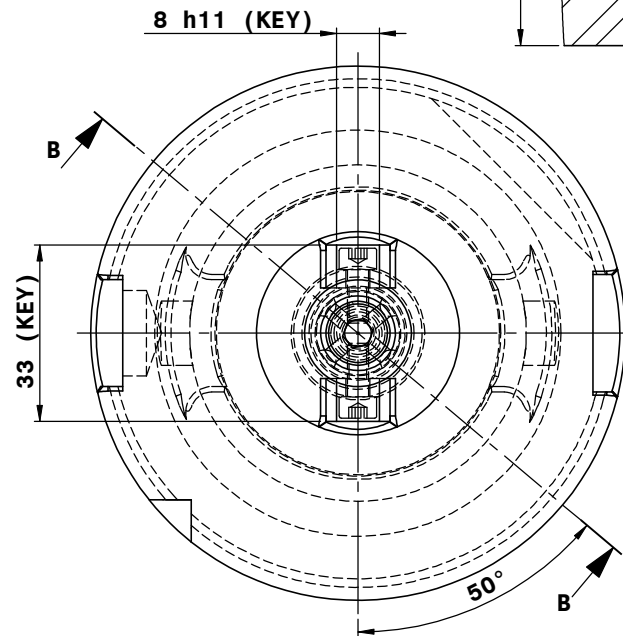
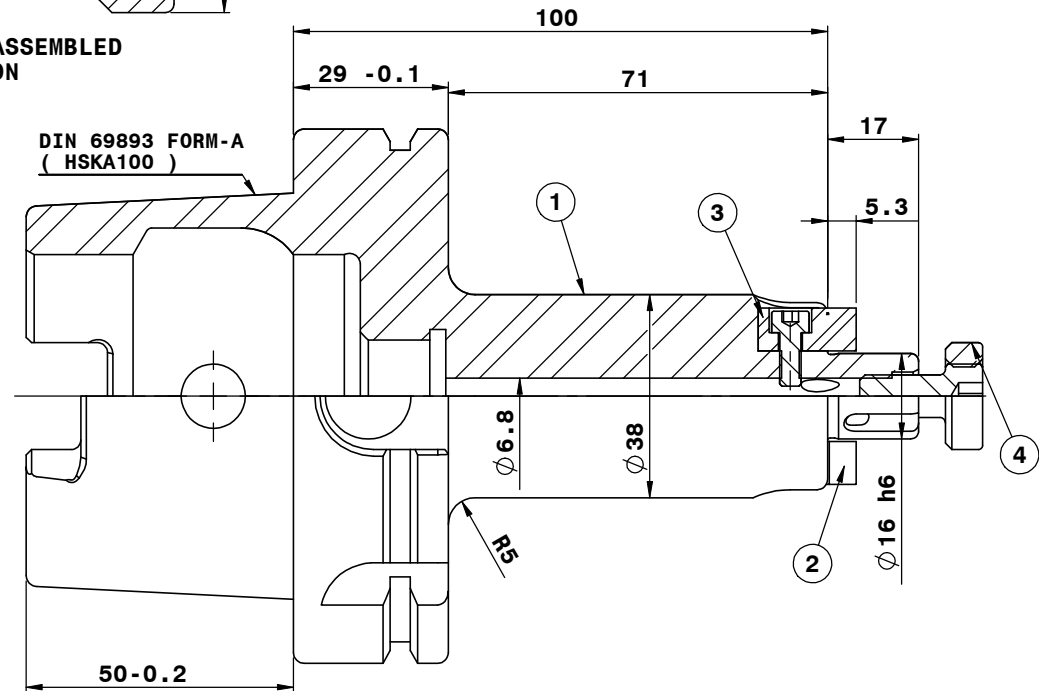


FOR QUOTATION PURPOSE ONLY

All Dimensions are in MM



SECTION B-B
SCALE 2 : 1



WEIGHT : 2.6 Kg.

BALANCING 2.5G @ 25000 RPM

ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
1	FACE MILL HOLDER	HSKA100 SMS16 100 D1=38TC	1
2	DRIVING KEY	FT KEY 8 16	2
3	ALLEN SCREW	M4X10	2
4	CUTTER CLAMPING SCREW	CCS-M8-16	1

		μm	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50									
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12										
		SYMBOLS																						
TOLERANCE			MATERIALS: 16MnCr5 2013 NAME DATE																					
FREE DIMENSIONS TOLERANCE																DRAWN			SPJ			01/08		
Dimns. Dia Length																CHECKED			RVL			01/08		
0.5 to 3 ±0.05 ±0.10																APPROVED			SJ			01/08		
3 to 6 ±0.10 ±0.15						SCALE : NTS			QTY. :			2002381.1601												
6 to 30 ±0.15 ±0.20			PART NAME: FACE MILL HOLDER						DRAWING No. HSKA100 SMS16 100 D1=38TC							REV. 00								
30 to 120 ±0.20 ±0.25																								
120 to 500 ±0.30 ±0.50																								