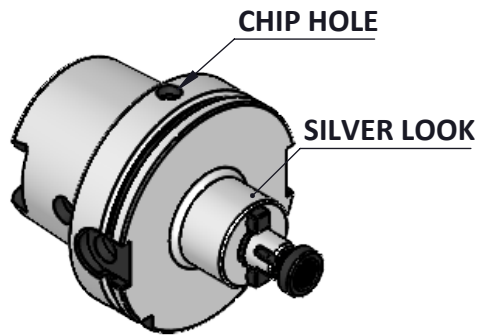




All Dimensions are in MM

| Rev.No. | Ch.Let | Alterations | Date | Sign. | Appd. |
|---------|--------|-------------|------|-------|-------|
|         |        |             |      |       |       |
|         |        |             |      |       |       |
|         |        |             |      |       |       |

For Customer Approval

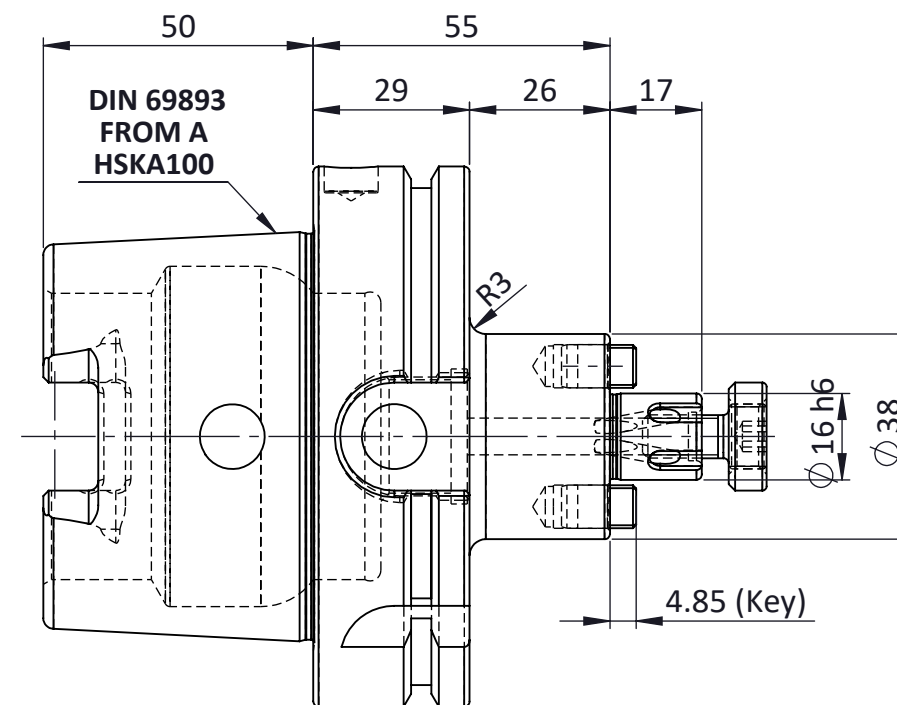
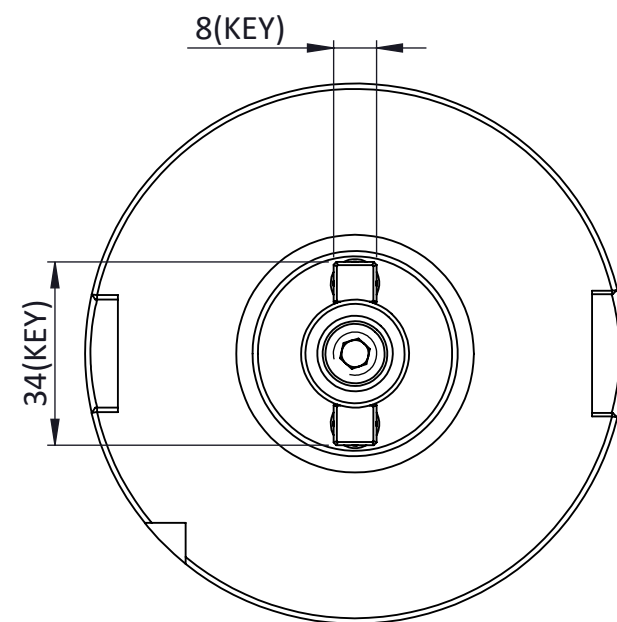


TABLE :

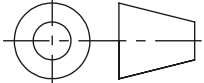
2002381.1600  
AUFSTECKFRÄSDORN MIT IKZ  
FACE MILL HOLDER COOLANT  
DIN69893 HSK100A  
AS 16mm X 055mm  
G2.5/ 25000 U/min

MARKING :

DIN 69893 A HSK100A D16 H055 IKZ  
G2.5 25000 U/min

| Notes           |                  |
|-----------------|------------------|
| Balancing Value | G2.5 @ 25000 RPM |
| Approx Weight   | 2.2 Kg           |

|          |                  |                        |      |
|----------|------------------|------------------------|------|
| 3        | CCS-M8-16-2      | CUTTER CLAMPING WASHER | 1    |
| 2        | PLUG KEY 08-16   | DRIVING KEY            | 2    |
| 1        | FWA100H-SMX16055 | HSKA100SMX16055WW      | 1    |
| ITEM NO. | PART NUMBER      | DESCRIPTION            | QTY. |

|                 |       |                                                                                       |                                                                                       |         |             |      |        |                                                                                       |          |                                                                                       |      |         |                                                                                       |     |                                                                                       |  |
|-----------------|-------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------|-------------|------|--------|---------------------------------------------------------------------------------------|----------|---------------------------------------------------------------------------------------|------|---------|---------------------------------------------------------------------------------------|-----|---------------------------------------------------------------------------------------|--|
|                 |       | μm                                                                                    | 0.012√                                                                                | 0.025√  | 0.05√       | 0.1√ | 0.2√   | 0.4√                                                                                  | 0.8√     | 1.6√                                                                                  | 3.2√ | 6.3√    | 12.5√                                                                                 | 25√ | 50√                                                                                   |  |
|                 |       | GRADES                                                                                | N1 N2 N3 N4                                                                           |         |             |      | N5 N6  |                                                                                       | N7 N8 N9 |                                                                                       |      | N10 N11 |                                                                                       | N12 |                                                                                       |  |
|                 |       | SYMBOLS                                                                               |  |         |             |      |        |  |          |  |      |         |  |     |  |  |
| TOLERANCE       |       | MATERIALS:<br>16MnCr5                                                                 |                                                                                       | 2015    |             | NAME |        | DATE                                                                                  |          | 2002381.1600                                                                          |      |         |                                                                                       |     |                                                                                       |  |
| FREE DIMENSIONS |       |                                                                                       |                                                                                       | DRAWN   |             | MHP  |        | 01/07                                                                                 |          |                                                                                       |      |         |                                                                                       |     |                                                                                       |  |
| TOLERANCE       |       |  |                                                                                       | CHECKED |             | RVL  |        | 01/07                                                                                 |          |                                                                                       |      |         |                                                                                       |     |                                                                                       |  |
| Dimns.          | Dia   |                                                                                       |                                                                                       | Length  | APPROVED    |      |        |                                                                                       |          |                                                                                       |      |         |                                                                                       |     |                                                                                       |  |
| 0.5 to 3        | ±0.05 |                                                                                       |                                                                                       | ±0.10   |             |      |        |                                                                                       |          |                                                                                       |      |         |                                                                                       |     |                                                                                       |  |
| 3 to 6          | ±0.10 |                                                                                       |                                                                                       | ±0.15   | SCALE : NTS |      | QTY. : |                                                                                       |          |                                                                                       |      |         |                                                                                       |     |                                                                                       |  |
| 6 to 30         | ±0.15 | ±0.20                                                                                 | PART NAME:<br>HSKA100SMX16055WW                                                       |         |             |      |        |                                                                                       |          | DRAWING No.<br>FWA100H-SMX16055                                                       |      |         |                                                                                       |     | REV.<br>01                                                                            |  |
| 30 to 120       | ±0.20 | ±0.25                                                                                 |                                                                                       |         |             |      |        |                                                                                       |          |                                                                                       |      |         |                                                                                       |     |                                                                                       |  |
| 120 to 500      | ±0.30 | ±0.50                                                                                 |                                                                                       |         |             |      |        |                                                                                       |          |                                                                                       |      |         |                                                                                       |     |                                                                                       |  |