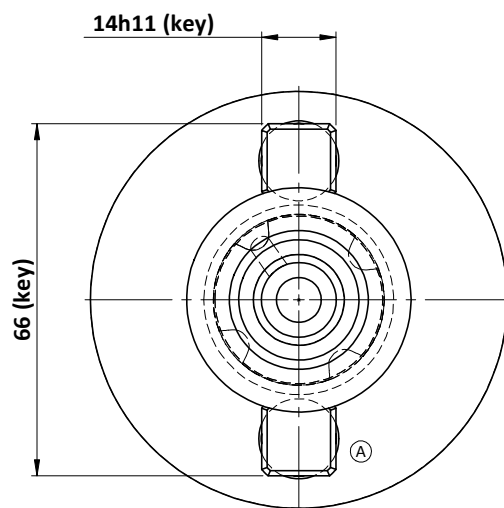
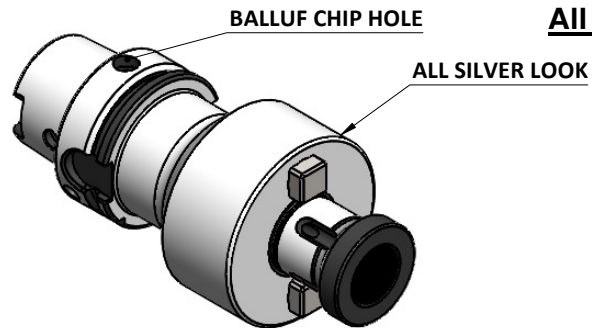
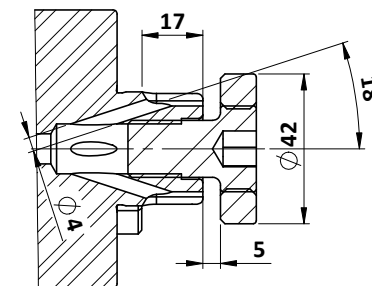
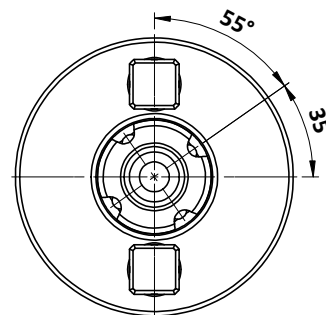


All Dimensions are in MM

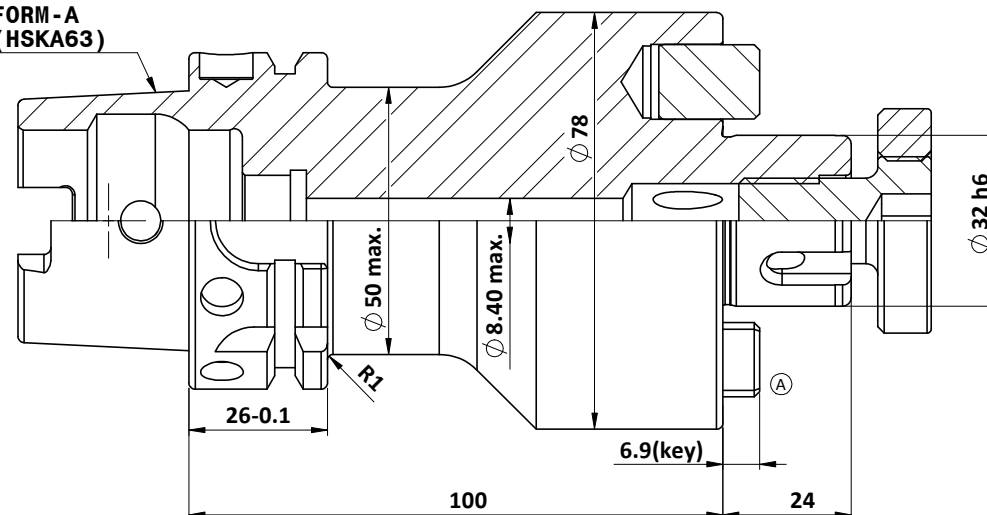


Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.
01	(A)	DOWEL PIN CHANGED FROM SQUARE KEY	18/07/20	PGK	RVL



SECTION F-F (1:1.5)

**DIN 69893
FORM-A
(HSKA63)**



LABEL :

2002380.3201
AUFSTECKFRASDORN MIT IKZ
FACE MILL HOLDER COOLANT
DIN69893 HSK63A
AS 32 mm x 100 mm
G2,5 / 25000

**MARKING :DIN 69893 A HSK63 D32H100 1KZ
G2.5 25000 U/MIN**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CCS-M16-32	CUTTER CLAMPING SCREW	1
2	FWA063H-SMX32100	HSKA63SMS32100TCWW	1
3	PLUG KEY 14-32	DRIVNG KEY	2

WEIGHT : 3.0 Kg.

BALANCING 2.5G @ 25000 RPM

		μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS													
TOLERANCE			MATERIALS: 16Mncr5			2015	NAME	DATE	2002380.3201						
FREE DIMENSIONS						DRAWN	MHP	01/07							
TOLERANCE			CHECKED	RVL	01/07										
			APPROVED												
			SCALE : NTS	QTY. :											
Dimns.	Dia	Length													
0.5 to 3	± 0.05	± 0.10													
3 to 6	± 0.10	± 0.15													
6 to 30	± 0.15	± 0.20													
30 to 120	± 0.20	± 0.25													
120 to 500	± 0.30	± 0.50	PART NAME:					DRAWING No.							REV
HSKA63SMS32100TCWW								FWA063H-SMX32100							01