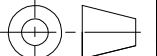




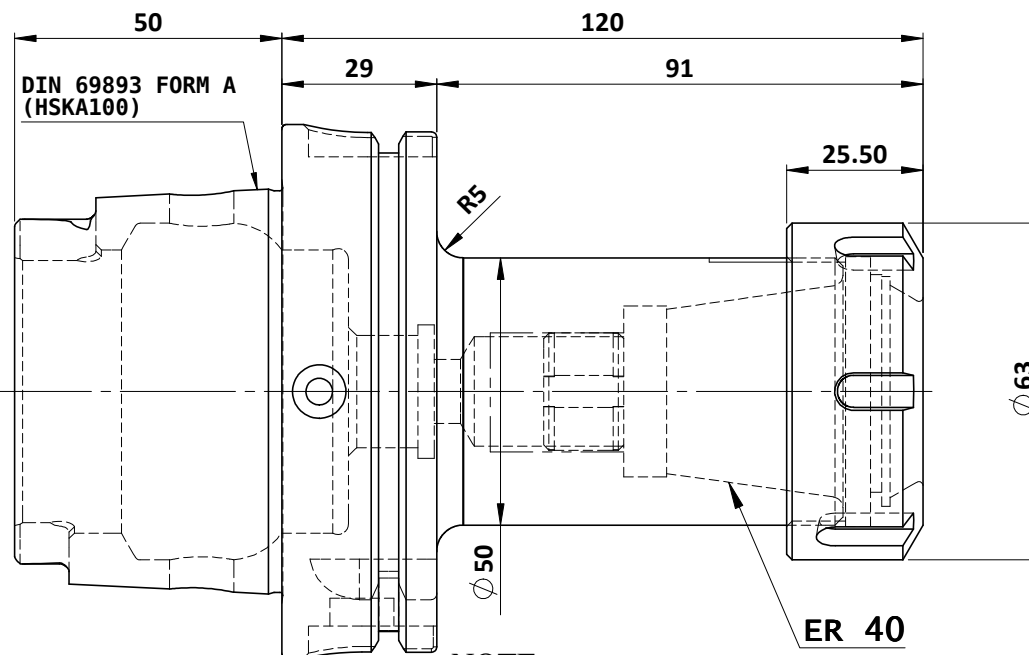
			μ m	0.012 ✓ 0.025 ✓		0.05 ✓ 0.1 ✓ 0.2 ✓		0.4 ✓ 0.8 ✓		1.6 ✓ 3.2 ✓ 6.3 ✓			12.5 ✓ 25 ✓		50 ✓						
			GRADES	N1		N2		N3		N4		N5		N6		N7	N8	N9	N10	N11	N12
			SYMBOLS	▽▽▽▽					▽▽▽			▽▽			▽		~				
TOLERANCE			MATERIALS:						2015		NAME		DATE		2002377.0701						
FREE DIMENSIONS			16MnCr5						DRAWN		MHP		30/06								
TOLERANCE									CHECKED		RVL		30/06								
									APPROVED												
Dimms.		Dia	Length			SCALE : NTS		QTY. :													
0.5 to 3		± 0.05	± 0.10																		
3 to 6		± 0.10	± 0.15																		
6 to 30		± 0.15	± 0.20																		
30 to 120		± 0.20	± 0.25	PART NAME:						DRAWING No.						REV					
120 to 500		± 0.30	± 0.50																		
HSKA100 CCH ER40 120 WW						FWA100H-ERS40120						01									



2002377.0701
SPANNZANGENAUFNAHME
ER COLLET CHUCK
DIN69893 HSK100A
ER 40 x 120mm
G2,5 / 25.000

MARKING : DIN 69893 A HSK100A CCHER40 H120
G2.5 25000 U/MIN

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	HSKA100CCHER40120WW	COLLET CHUCK HOLDER	1
2	FTNUTER40	COLLET NUT	1
3	SCWM22X1.5-15	STOPPER SCREW-(B.O))	1



NOTE :

BALANCING 2.5G AT 25000 RPM

WEIGHT : 2.8 Kg

WEIGHT: 12.0 Kg		μ m		0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES		N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS														
TOLERANCE		MATERIALS:		2015		NAME		DATE		2002377.0701						
FREE DIMENSIONS		16MnCr5		DRAWN		MHP		30/06								
TOLERANCE				CHECKED		RVL		30/06								
				APPROVED												
				SCALE : NTS		QTY. :										
Dimms.	Dia	Length		PART NAME:						DRAWING No.						REV
0.5 to 3	± 0.05	± 0.10		HSAK100 CCH ER40 120 WW						FWA100H-ERS40120						01
3 to 6	± 0.10	± 0.15														
6 to 30	± 0.15	± 0.20														
30 to 120	± 0.20	± 0.25														
120 to 500	± 0.30	± 0.50														