



For Customer Approval



2002377.0605
SPANNZANGENFUTTER ER
COLLET CHUCK HOLDER
DIN69893 HSK100A ER32 x
130 mm
G2.5 / 25000 U/MIN

**MARKING : DIN 69893 A HSK100A CCH ER32 H130
G2.5 25000 U/MIN**

[illegible]

Notes	
Balancing Value	G2.5 @25000RPM
Approx Weight	3.0 Kg

		μm	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50				
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12					
		SYMBOLS																	
TOLERANCE			MATERIALS:																
FREE DIMENSIONS			2017		NAME		DATE		2002377.0605										
TOLERANCE			16MnCr5		SVK		18/08												
Dimns.	Dia	Length					CHECKED									RVL		18/08	
0.5 to 3	±0.05	±0.10					APPROVED												
3 to 6	±0.10	±0.15					SCALE : NTS									QTY. :			
6 to 30	±0.15	±0.20	PART NAME:							DRAWING No.					REV.				
30 to 120	±0.20	±0.25	HSAK100CCHER32130WW							FWA100H-ERS32130					00				
120 to 500	±0.30	±0.50																	