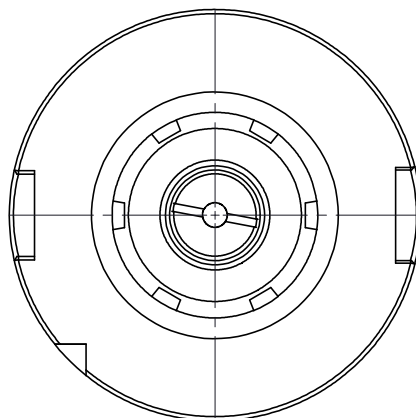
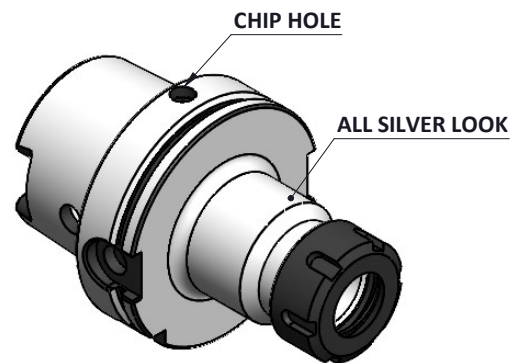


All Dimensions are in MM



LABEL :

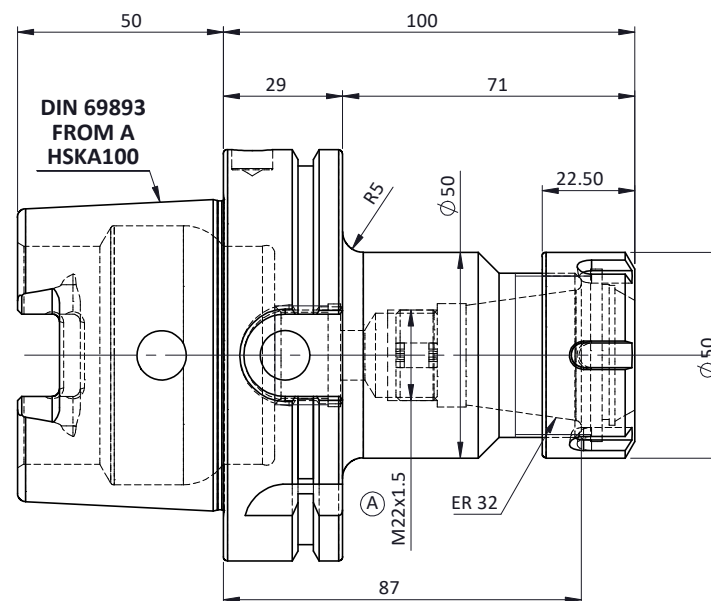
2002377.0601
SPANNZANGENFUTTER ER
COLLET CHUCK HOLDER
DIN69893 HSK100A ER32 x
100 mm
G2.5 / 25000 U/MIN

MARKING : DIN 69893 A HSK100A CCH ER32 H100
G2.5 25000 U/MIN

3	SCWM22X1.5X10	STOPPER SCREW-(B.O))	1
2	NUTER32	COLLET NUT	1
1	FWA100H-ERS32100	HSKA100CCHER32100WW	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.
01	(A)	STOPPER SCREW M22X1.5X10 ADDED	4/9/24	KATHIR	RVL

For Customer Approval



Notes

Balancing Value G2.5 @25000RPM

Approx Weight 2.6 Kg

		μ m	0.012/0.025	0.05	0.1/ 0.2/	0.4/ 0.8/	1.6/ 3.2/ 6.3/	12.5/ 25/	50/					
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
		SYMBOLS	▽▽▽▽			▽▽▽▽		▽▽			▽		~	
TOLERANCE		MATERIALS: 16MnCr5		2015		NAME		DATE		2002377.0601				
FREE DIMENSIONS				DRAWN		MHP		30/06						
TOLERANCE		CHECKED		RVL		30/06								
Dimns.		Dia		Length										
0.5 to 3		±0.05		±0.10										
3 to 6		±0.10		±0.15										
6 to 30		±0.15		±0.20										
30 to 120		±0.20		±0.25										
120 to 500		±0.30		±0.50										
		PART NAME:						DRAWING No.						
		HSKA100CCHER32100WW						FWA100H-ERS32100						