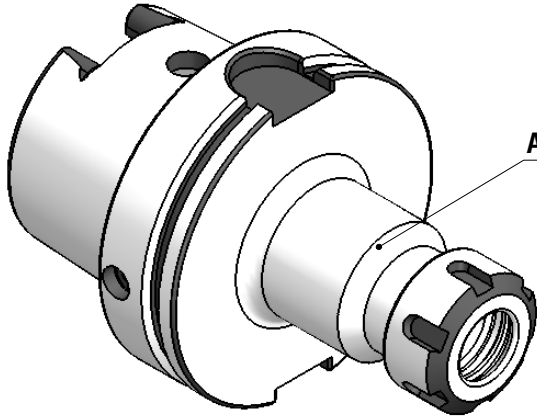


All Dimensions are in MM



ALL SILVER LOOK

Label :

2002377.0501
SPANNZANGENAUFNAHME
ER COLLET CHUCK
DIN69893 HSK100A ER
25 x 100mm
G2,5 / 25.000

**MARKING : DIN 69893 A HSK100A CHER25 H100
G2.5 25000 U/MIN**

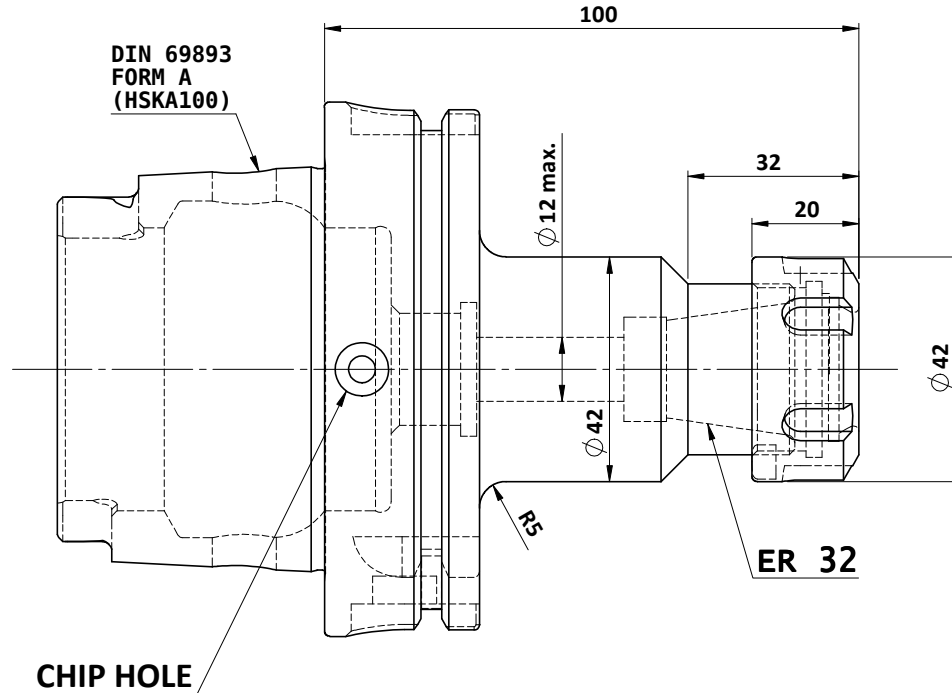
NOTE :

BALANCING 2.5G AT 25000 RPM

WEIGHT : 2.6 kg

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	HSKA100 CCH ER25 100 WW	COLLET CHUCK HOLDER	1
2	NUTER25	COLLET NUT	1

Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.



CHIP HOLE

			μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
			GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
			SYMBOLS	▽▽▽▽					▽▽▽▽					▽		~
TOLERANCE			MATERIALS:			2015	NAME	DATE	2002377.0501							
FREE DIMENSIONS			16MnCr5			DRAWN	MHP	30/06								
TOLERANCE						CHECKED	RVL	30/06								
						APPROVED										
Dimns.	Dia	Length			SCALE : NTS			QTY. :								
0.5 to 3	± 0.05	± 0.10														
3 to 6	± 0.10	± 0.15														
6 to 30	± 0.15	± 0.20														
30 to 120	± 0.20	± 0.25	PART NAME:						DRAWING No.						REV.	
120 to 500	± 0.30	± 0.50	COLLET CHUCK HOLDER						Hska100 CCH ER25 100 WW						00	