

5		6	7	8		
Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.	

APPROVED BY	
DATE	

**DIN 69893
FORM A
(HKA100)**

100

30.60

27.60

17.5

32

ER 16

2002377.0301
SPANNZANGENAUFNAHME
ER COLLET CHUCK
DIN69893 HSK100A
ER 16 x 100mm
G2,5 / 25.000

**MARKING : DIN 69893 A HSK100A CCHER16 H100
G2.5 25000 U/MIN**

BOM Table			
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	FWA100H-ERS16100	HSKA100CCHER16100WW	1
2	NUTER16 DIN6499	COLLET NUT	1
3	SCW7/16-20UNF	STOPPER SCREW (B.O.)	1

		μ m	0.012 ✓	0.025 ✓	0.05 ✓	0.1 ✓	0.2 ✓	0.4 ✓	0.8 ✓	1.6 ✓	3.2 ✓	6.3 ✓	12.5 ✓	25 ✓	50 ✓
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS	▽▽▽▽					▽▽▽▽			▽▽▽▽		▽	~	
TOLERANCE			MATERIALS: 16MnCr5				2017		NAME		2002377.0301				
FREE DIMENSIONS							DRAWN		SVK						
TOLERANCE			CHECKED		RVL		17/08								
Dimms.	Dia	Length			APPROVED										
0.5 to 3	± 0.05	± 0.10			SCALE : NTS		QTY. :								
3 to 6	± 0.10	± 0.15													
6 to 30	± 0.15	± 0.20	PART NAME: HSAK100CCHER16100WW COLLET CHUCK HOLDER							DRAWING No. FWA100H-ERS16100					REV. 00
30 to 120	± 0.20	± 0.25													
120 to 500	± 0.30	± 0.50													