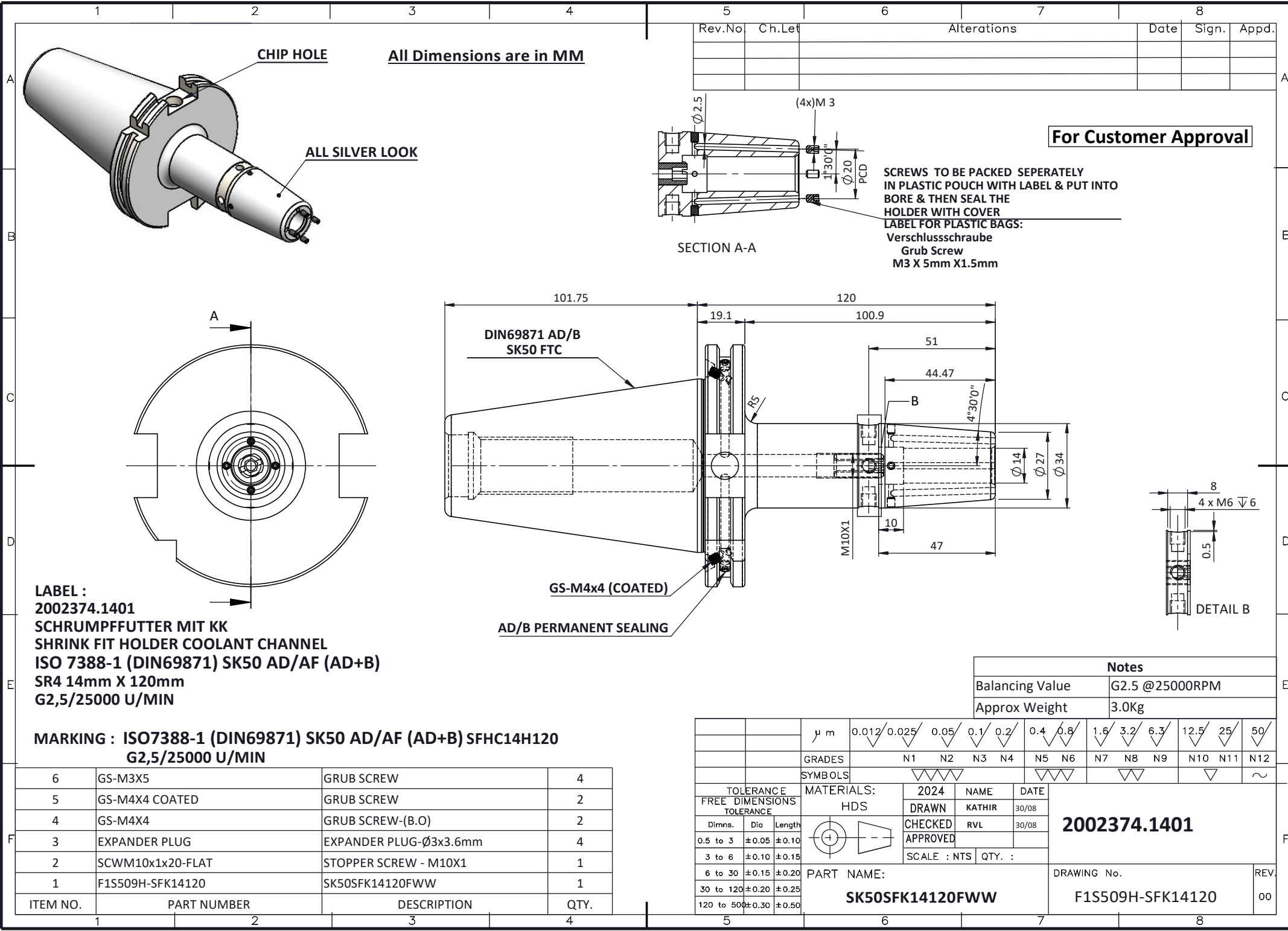




All Dimensions are in MM

For Customer Approval

SCREWS TO BE PACKED SEPARATELY
IN PLASTIC POUCH WITH LABEL & PUT INTO
BORE & THEN SEAL THE
HOLDER WITH COVER
LABEL FOR PLASTIC BAGS:
Verschlusschraube
Grub Screw
M3 X 5mm X1.5mm

LABEL :
2002374.1401
SCHRUMPFUTTER MIT KK
SHRINK FIT HOLDER COOLANT CHANNEL
ISO 7388-1 (DIN69871) SK50 AD/AF (AD+B)
SR4 14mm X 120mm
G2,5/25000 U/MIN

MARKING : ISO7388-1 (DIN69871) SK50 AD/AF (AD+B) SFHC14H120
G2,5/25000 U/MIN

6	GS-M3X5	GRUB SCREW	4
5	GS-M4X4 COATED	GRUB SCREW	2
4	GS-M4X4	GRUB SCREW-(B.O)	2
3	EXPANDER PLUG	EXPANDER PLUG-Ø3x3.6mm	4
2	SCWM10x1x20-FLAT	STOPPER SCREW - M10X1	1
1	F1S509H-SFK14120	SK50SFK14120FWW	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Notes	
Balancing Value	G2.5 @25000RPM
Approx Weight	3.0Kg

	µ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
	GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
	SYMBOLS	▽▽▽	▽▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
TOLERANCE														
FREE DIMENSIONS														
Dimns.	Dia	Length												
0.5 to 3	±0.05	±0.10												
3 to 6	±0.10	±0.15												
6 to 30	±0.15	±0.20												
30 to 120	±0.20	±0.25												
120 to 500	±0.30	±0.50												
MATERIALS:		2024	NAME	DATE										
HDS		DRAWN	KATHIR	30/08										
		CHECKED	RVL	30/08										
		APPROVED												
		SCALE : NTS	QTY. :											
PART NAME:												DRAWING No.		REV.
SK50SFK14120FWW												F1S509H-SFK14120		00

2002374.1401