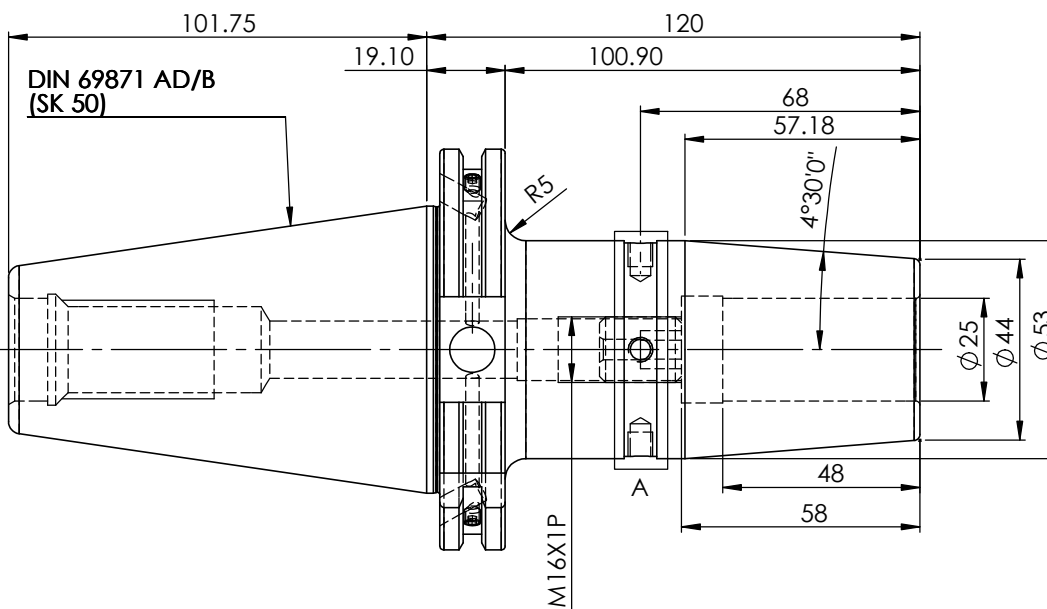




Technical drawing of a vertical assembly. The drawing shows a central vertical shaft with several components. At the top, there is a dimension of 0.50 for a small gap or offset. Below this, a dimension of 8 is shown for a horizontal feature. To the right of the 8 dimension, the text (4X) M6 is present. At the bottom, there is a dimension of 6 for a vertical feature. The drawing includes various lines and symbols indicating the geometry and assembly of the components.

DETAIL A



BALANCING 2.5G@ 25000 RPM

Weight : 3.8 Kg

2002373.2501
SCHRUMPFUTTER
SHRINK FIT HOLDER
ISO 7388-1(DIN69871)SK50 AD/AF (AD+B)
SR 25mm X 120mm
G2,5/25000 U/MIN

**MARKING : ISO7388-1(DIN69871)SK50AD/AF(AD+B)SR25H120
G2.5 25000U/MIN**

			μm	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50		
			GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12			
			SYMBOLS															
TOLERANCE			MATERIALS: HDS  	2023	NAME	DATE	2002373.2501											
FREE DIMENSIONS				DRAWN	SFK	13/04												
TOLERANCE				CHECKED	RUL	13/04												
				APPROVED														
				SCALE : NTS QTY. :														
Dimns.	Dia	Length					DRAWING No. F1S509H-SFC 25120											
0.5 to 3	±0.05	±0.10				REV												
3 to 6	±0.10	±0.15				00												
6 to 30	±0.15	±0.20																
30 to 120	±0.20	±0.25																
120 to 500	±0.30	±0.50																
PART NAME:							REV											
SK50SFC 25120FWW							F1S509H-SFC 25120											

2002373.2501