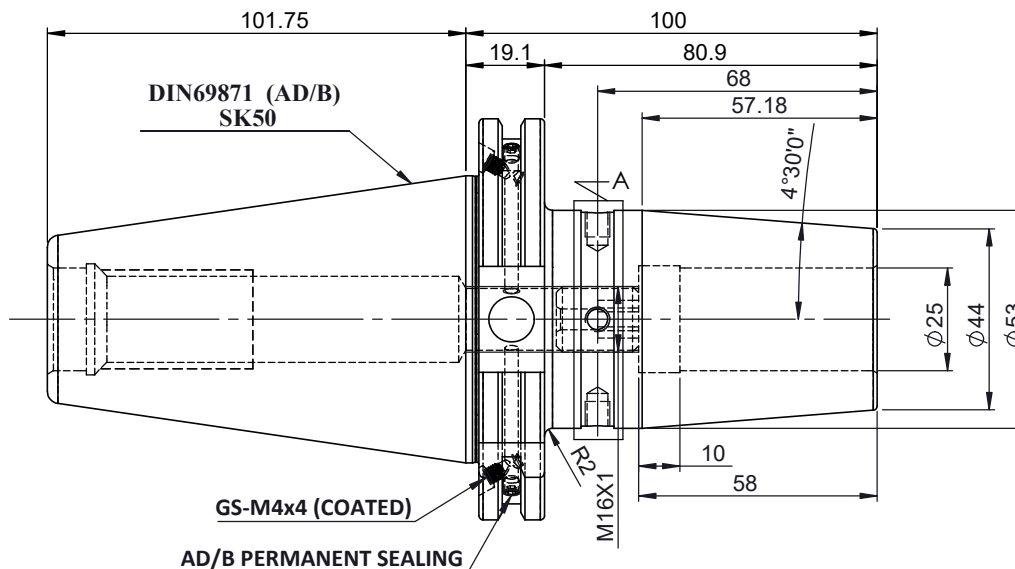




| Rev.No. | Ch.Let | Alterations | Date | Sign. | Appd. |
|---------|--------|-------------|------|-------|-------|
|         |        |             |      |       |       |
|         |        |             |      |       |       |
|         |        |             |      |       |       |



|          |                  |                  |      |
|----------|------------------|------------------|------|
| 4        | SCWM16X1X20      | STOPPER SCREW    | 1    |
| 3        | GS-M4X4 COATED   | GRUB SCREW       | 2    |
| 2        | GS-M4X4          | GRUB SCREW-(B.O) | 2    |
| 1        | F1S509H-SFC25100 | SK40SFC25100FWW  | 1    |
| ITEM NO. | PART NUMBER      | DESCRIPTION      | QTY. |

|                                           |       |        |                   |             |      |        |       |     |     |                  |     |     |      |     |     |  |
|-------------------------------------------|-------|--------|-------------------|-------------|------|--------|-------|-----|-----|------------------|-----|-----|------|-----|-----|--|
|                                           |       |        | $\mu m$           | 0.012/0.025 | 0.05 | 0.1    | 0.2   | 0.4 | 0.8 | 1.6              | 3.2 | 6.3 | 12.5 | 25  | 50  |  |
|                                           |       |        | GRADES            | N1          | N2   | N3     | N4    | N5  | N6  | N7               | N8  | N9  | N10  | N11 | N12 |  |
|                                           |       |        | SYMBOLS           |             |      |        |       |     |     |                  |     |     |      |     |     |  |
| TOLERANCE<br>FREE DIMENSIONS<br>TOLERANCE |       |        | MATERIALS:<br>HDS | 2024        | NAME |        | DATE  |     |     |                  |     |     |      |     |     |  |
|                                           |       |        |                   | DRAWN       | SVR  |        | 26/03 |     |     |                  |     |     |      |     |     |  |
| Dimns.                                    | Dia   | Length |                   | CHECKED     | RVL  |        | 26/03 |     |     |                  |     |     |      |     |     |  |
| 0.5 to 3                                  | ±0.05 | ±0.10  |                   | APPROVED    |      |        |       |     |     |                  |     |     |      |     |     |  |
| 3 to 6                                    | ±0.10 | ±0.15  |                   | SCALE : NTS |      | QTY. : |       |     |     |                  |     |     |      |     |     |  |
| 6 to 30                                   | ±0.15 | ±0.20  | PART NAME:        |             |      |        |       |     |     | DRAWING No.      |     |     |      |     |     |  |
| 30 to 120                                 | ±0.20 | ±0.25  | SK50SFC25100F     |             |      |        |       |     |     | F1S509H-SFC25100 |     |     |      |     |     |  |
| 120 to 500                                | ±0.30 | ±0.50  |                   |             |      |        |       |     |     |                  |     |     |      |     |     |  |