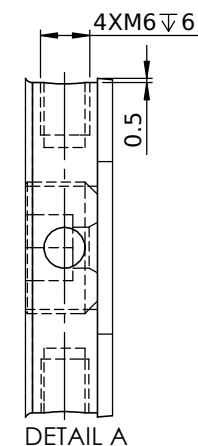
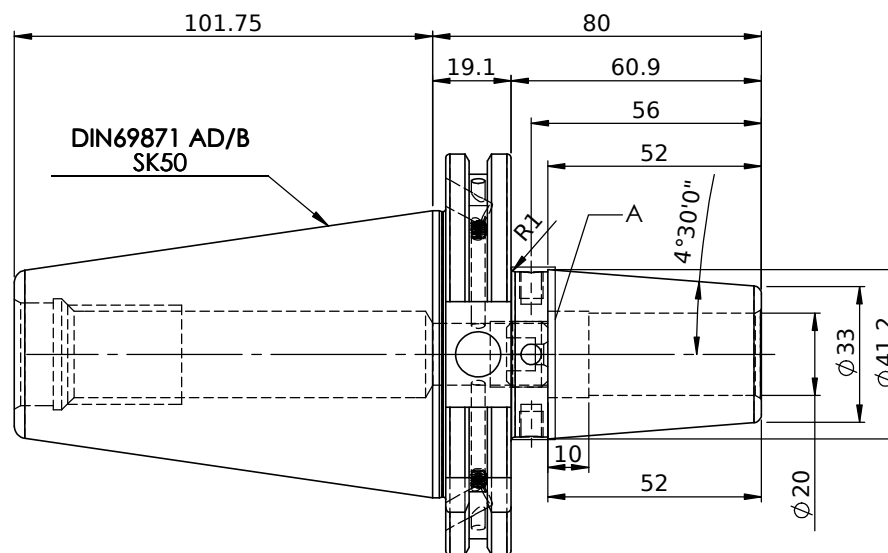
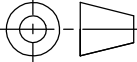




Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.



		μm		0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES		N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS		▽▽▽▽				▽▽▽		▽▽			▽		~	
TOLERANCE		MATERIALS:		2023		NAME		DATE		2002373.2000						
FREE DIMENSIONS		HDS		DRAWN		SKK		09/06								
TOLERANCE				CHECKED		RVL		09/06								
				APPROVED												
Dimns.	Dia	Length		SCALE : NTS		QTY. :										
0.5 to 3	±0.05	±0.10														
3 to 6	±0.10	±0.15														
6 to 30	±0.15	±0.20														
30 to 120	±0.20	±0.25	PART NAME: SK50SFC 20080FWW						DRAWING No. F1S509H-SFC 20080						REV	
120 to 500	±0.30	±0.50														

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	F1S509H-SFC20080	SK50SFC20080FWW	1
2	SCWM16X1X10	STOPPER SCREW	1
3	GS-M4X4	GRUB SCREW	2