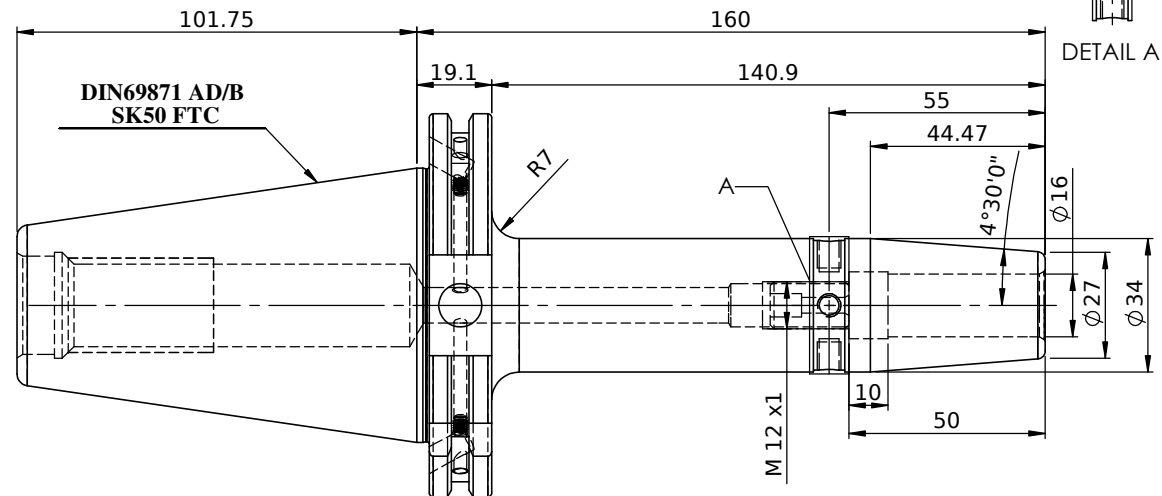




		J m		0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
		GRADES		N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12		
		SYMBOLS															
TOLERANCE		MATERIALS:		2023		NAME		DATE		2002373.1602							
FREE DIMENSIONS		HDS		DRAWN		SVR		02/11									
TOLERANCE				CHECKED		RVL		02/11									
				APPROVED													
Dimns.	Dia	Length			SCALE : NTS		QTY. :										
0.5 to 3	±0.05	±0.10															
3 to 6	±0.10	±0.15															
6 to 20	±0.15	±0.20															
30 to 120	±0.20	±0.25	PART NAME:						DRAWING No.						REV.		
120 to 500	±0.30	±0.50	SK50SFC 16160FWW						F1S509H-SFC 16160						00		