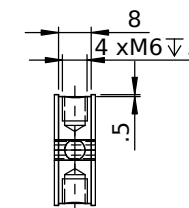
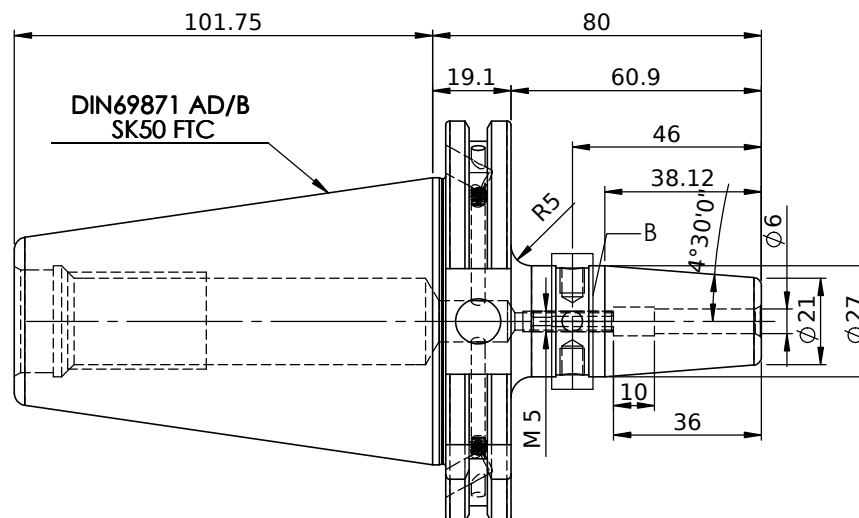
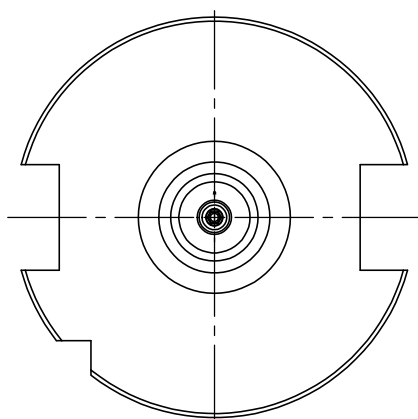




Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.



DETAIL B



			μm	0.012 ✓	0.025 ✓	0.05 ✓	0.1 ✓	0.2 ✓	0.4 ✓	0.8 ✓	1.6 ✓	3.2 ✓	6.3 ✓	12.5 ✓	25 ✓	50 ✓
			GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
			SYMBOLS													
TOLERANCE			MATERIALS: HDS		2023		NAME		DATE		2002373.0600					
FREE DIMENSIONS					DRAWN		SKK		09/06							
TOLERANCE					CHECKED		RUL		09/06							
					APPROVED											
Dimns.	Dia	Length			SCALE : NTS		QTY. :									
0.5 to 3	±0.05	±0.10														
3 to 6	±0.10	±0.15														
6 to 30	±0.15	±0.20	PART NAME:						DRAWING No.						REV	
30 to 120	±0.20	±0.25	SK50SFC06080FWW						F1S509H-SFC06080						00	
120 to 500	±0.30	±0.50														

**MARKING : ISO7388-1(DIN69871) SK50 AD/AF (AD+B) SR06H080
G2,5/25000 U/MIN**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	F1S509H-SFC06080	SK50SFC06080FWW	1
2	SCWM5X20	STOPPER SCREW	1
3	GS-M4X4	GRUB SCREW	2