



Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.

A technical drawing of a circular mechanical part, likely a flange or a cover plate. The drawing is centered on a horizontal and vertical axis, indicated by dashed lines. The part features a central circular hole with a cross-hatched pattern, suggesting a threaded or bolted connection. Surrounding this central hole are several concentric circles, representing different diameters or layers of the part. The outermost edge of the part is a large circle with four rectangular slots or cutouts, one in each quadrant, spaced evenly around the circumference. The drawing is a black and white line drawing, typical of engineering or architectural plans.

**GS-M4x4 (COATED)**

AD/B PERMANENT SEALING

2002373.0400
SCHRUMPFUTTER
SHRINK FIT HOLDER
ISO 7388-1 (DIN69871) SK50 AD/AF (AD+B)
SR2 04mm X 080mm
G2,5/25000 U/MIN

**MARKING : ISO 7388-1 (DIN69871) SK50 AD/AF (AD+B) SR04 H080
G2,5/25000 U/MIN**

NOTE: WITHOUT BALANCING SCREW HOLES

3	GS-M4X4 COATED	GRUB SCREW	2
2	GS-M4X4	GRUB SCREW-(B.O)	2
1	F1S509H-SFC04080	SK40SFC04080FWW	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Notes	
Balancing Value	G2.5 @25000RPM
Approx Weight	2.70Kg

			μm	0.012/0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
			GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
			SYMBOLS												
TOLERANCE FREE DIMENSIONS TOLERANCE			MATERIALS: HDS		2024 DRAWN		NAME SVR		DATE 26/03		2002373.0400				
Dimns.		Dia	Length		CHECKED APPROVED		RVL		26/03						
0.5 to 3		±0.05	±0.10												
3 to 6		±0.10	±0.15												
6 to 20		±0.15	±0.20												
30 to 120		±0.20	±0.25								DRAWING No. F1S509H-SFC04080				
120 to 500		±0.30	±0.50												
			PART NAME: SK50SFC04080F							REVISION: 00					

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3 2002373.0400

20	PART NAME:	
25	SK50SFC04080F	

DRAWING No.	REV
F1S509H-SFC04080	00