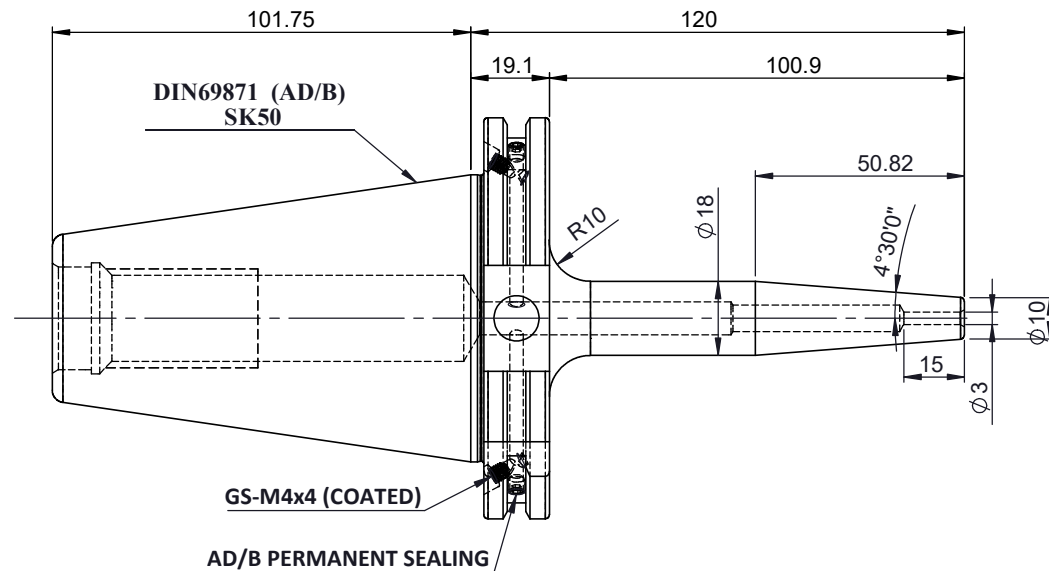


Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.

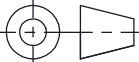


2002373.0301
SCHRUMPFUTTER
SHRINK FIT HOLDER
ISO 7388-1 (DIN69871) SK50 AD/AF (AD+B)
SR2 03mm X 120mm
G2,5/25000 U/MIN

NOTE: WITHOUT BALANCING SCREW HOLES

3	GS-M4X4 COATED	GRUB SCREW	2
2	GS-M4X4	GRUB SCREW-(B.O)	2
1	F1S509H-SFC03120	SK40SFC03120FWW	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Notes	
Balancing Value	G2.5 @25000RPM
Approx Weight	2.64Kg

			μm	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
			GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
			SYMBOLS													
TOLERANCE FREE DIMENSIONS TOLERANCE			MATERIALS: HDS		2024		NAME		DATE		2002373.0301					
					DRAWN		KATHIR		31/08							
Dimns.	Dia	Length			CHECKED		RVL		31/08							
0.5 to 3	±0.05	±0.10			APPROVED											
3 to 6	±0.10	±0.15			SCALE : NTS		QTY. :									
6 to 30	±0.15	±0.20	PART NAME: SK50SFC 03120F							DRAWING No.					REV. 00	
30 to 120	±0.20	±0.25								F1S509H-SFC 03120						
120 to 500	±0.30	±0.50														