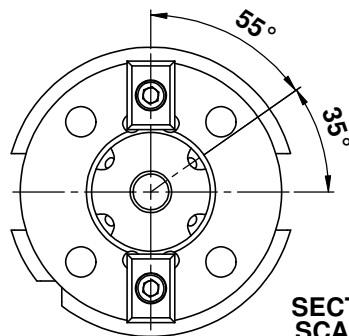
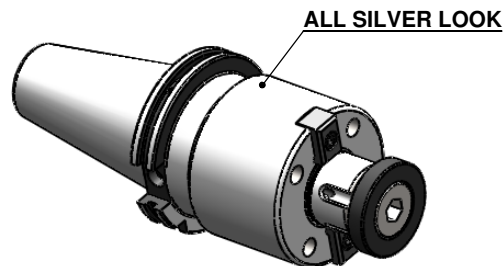
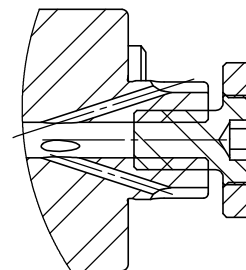


All Dimensions are in MM



SECTION B-B
SCALE 1 : 1.8

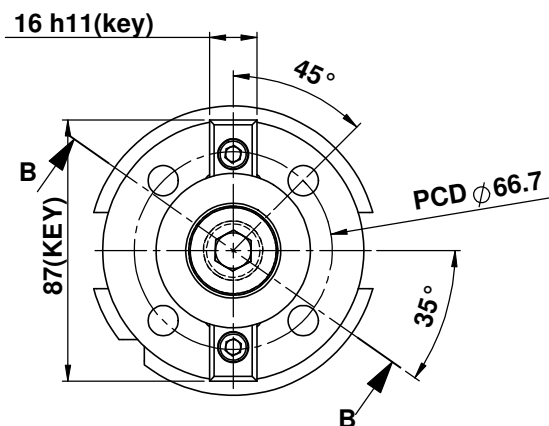


CUSTOMER APPROVAL REQUIRED

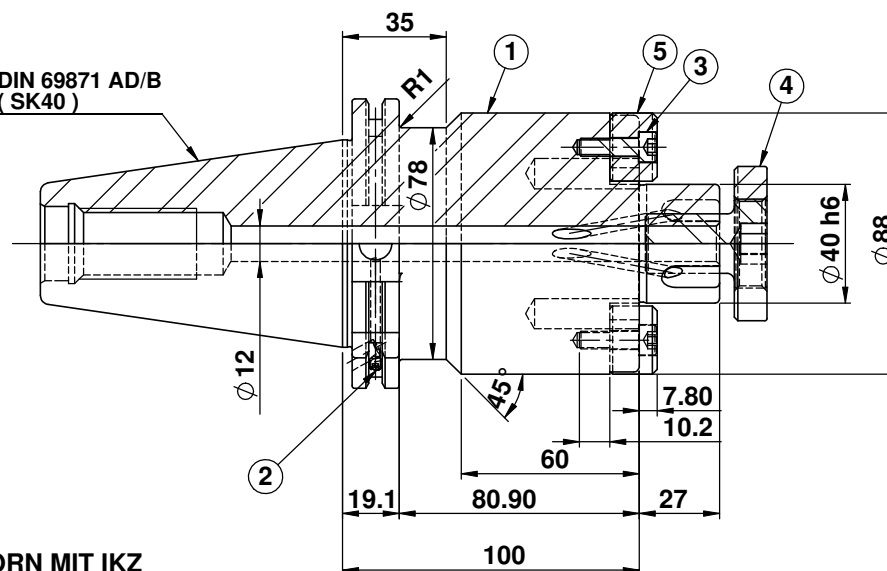
APPROVED BY

DATE

FOR QUOTATION PURPOSE ONLY



DIN 69871 AD/B
(SK40)



LABEL :

2002368.4001
AUFSTECKFRÄSDORN MIT IKZ
FACE MILL HOLDER COOLANT
DIN69871 SK50 ADB
AS 40mm X 100mm
G2.5/ 25000 U/min

WEIGHT : 5.9 Kg.

BALANCING 2.5G @ 25000 RPM

MARKING :

DIN 69871 AD/B SK50 D40 H100 IKZ
G2.5 25000 U/min

ITEM NO.	DESCRIPTION	PART NUMBER	QTY.
1	SK50FMH40100FWW	FWS459H-FMH40100	1
2	GRUB SCREW-(B.O.)	GS-M4X4	2
3	ALLEN SCREW-(B.O.)	AS-M6X20	2
4	CUTTER CLAMPNG SCREW	CCS-M20-40	1
5	DRIVING KEY(B.O)	KEY 16x23x16 - 40	2

		μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS													
TOLERANCE		MATERIALS: 16MnCr5		2014		NAME		DATE		2002368.4001					
FREE DIMENSIONS				DRAWN		Bala		10/09							
TOLERANCE		CHECKED		RVL		10/09									
		APPROVED				01/03									
		SCALE : NTS		QTY. :											
Dimns.	Dia	Length													
0.5 to 3	± 0.05	± 0.10													
3 to 6	± 0.10	± 0.15													
6 to 30	± 0.15	± 0.20													
30 to 120	± 0.20	± 0.25													
120 to 500	± 0.30	± 0.50													
PART NAME:								DRAWING No.							REV.
SK50FMH40100FWW								FWS459H-FMH40100							00