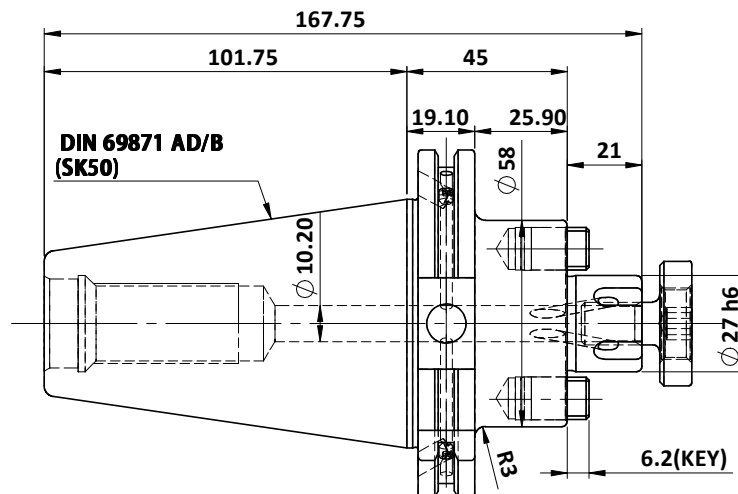
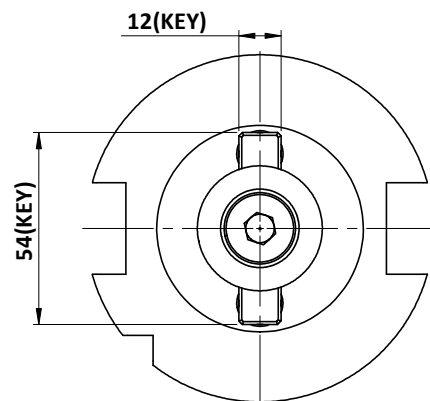
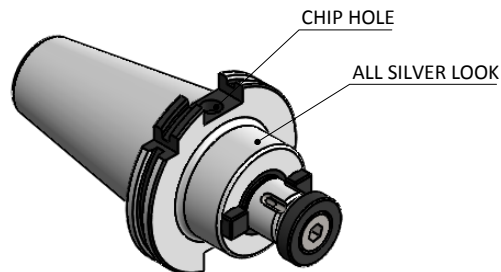


All Dimensions are in MM



LABEL :

2002368.2700

AUFSTECKFRÄSDORN MIT IKZ
FACE MILL HOLDER COOLANT
ISO 7388-1 (DIN69871) SK50 AD/AF (AD+B)
AS 27mm X 045mm
G2.5/ 25000 U/MIN

**MARKING :ISO 7388-1 (DIN 69871) SK50 AD/AF (AD+B) D27 H045 IKZ
G2.5 25000 U/MIN**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	SK50SMX27045FWW	FACE MILL HOLDER	1
2	CCS-M12-27	CUTTER CLAMPING SCREW	1
3	GS-M4X4	GRUB SCREW	2
4	PLUG KEY 12-27	DRIVING KEY	2

Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.

NOTE :

BALANCING 2.5G AT 25000 RPM

WEIGHT : 3.2 kg

		µ m	0.012/0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
		SYMBOLS	▽▽▽	▽▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
TOLERANCE		MATERIALS:		2015	NAME	DATE	2002368.2700							
FREE DIMENSIONS		16MnCr5		DRAWN	Bala	01/07								
TOLERANCE				CHECKED	RVL	01/07								
				APPROVED										
Dimns.	Dia	Length	SCALE : NTS		QTY. :		PART NAME:				DRAWING No.			REV.
0.5 to 3	±0.05	±0.10					SK50SMX27045FWW				FWS509H-SMX27045			00
3 to 6	±0.10	±0.15												
6 to 30	±0.15	±0.20												
30 to 120	±0.20	±0.25												
120 to 500	±0.30	±0.50												