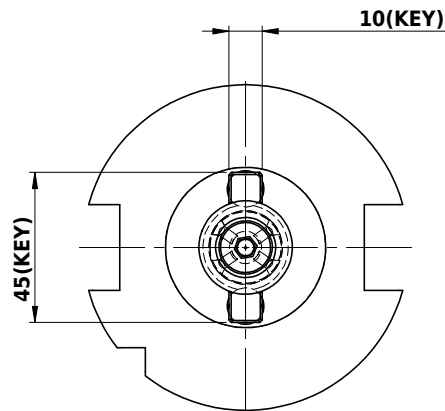
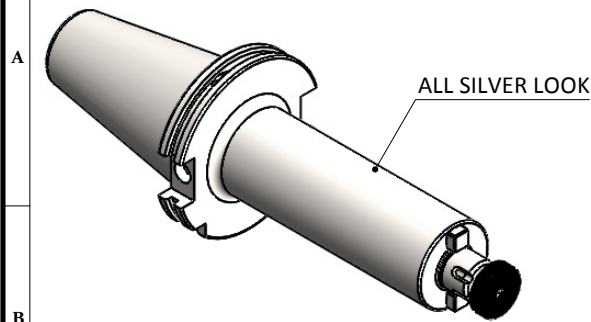
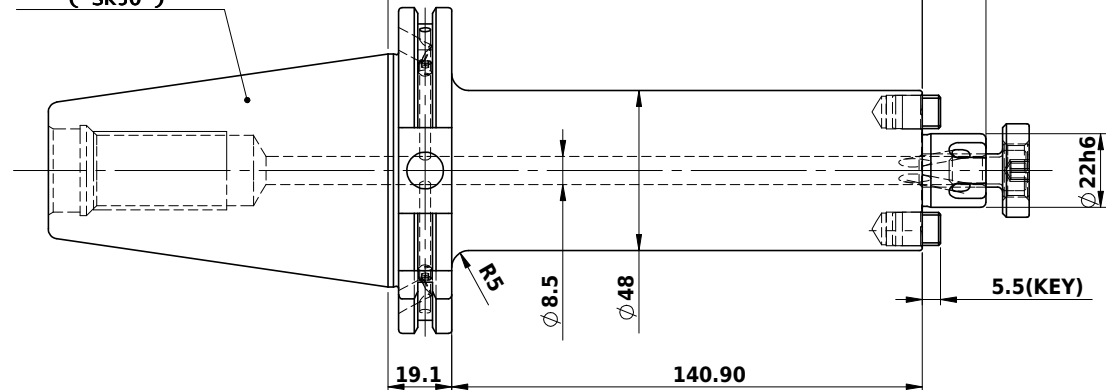


All Dimensions are in MM

5		6			7		8	
Rev.No.	Ch.Let	Alterations				Date	Sign.	Appd.



DIN 69871 AD/B
(SK50)



LABEL :

2002368.2202
AUFSTECKFRÄSDORN MIT IKZ
FACE MILL HOLDER COOLANT
DIN69871 SK50 ADB
AS 22mm X 160mm
G2.5/ 25000 U/min

MARKING :

DIN 69871 AD/B SK50 D22 H160 IKZ
G2.5 25000 U/min

WEIGHT : 4.6 Kg.

BALANCING 2.5G @ 25000 RPM

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	FWS509H-SMX22160	FACE MILL HOLDER	1
2	CCS-M10-22	CUTTER CLAMPING SCREW	1
3	GS-M4X4	GRUB SCREW-(B.O.)	2
4	PLUG KEY 10-22	DRIVING KEY	2

		μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS	▽▽▽	▽▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	
TOLERANCE		MATERIALS:		2014	NAME	DATE	2002368.2202								
FREE DIMENSIONS		16MnCr5		DRAWN	Bala	09/09									
TOLERANCE				CHECKED	RVL	09/09									
				APPROVED											
Dimns.		Dia	Length	SCALE: 2:1		QTY.:	PART NAME:				DRAWING No.				REV.
0.5 to 3	± 0.05	± 0.10					SK50SMS22160FWW				FWS509H-SMX22160				02
3 to 6	± 0.10	± 0.15													
6 to 30	± 0.15	± 0.20													
30 to 120	± 0.20	± 0.25													
120 to 500	± 0.30	± 0.50													