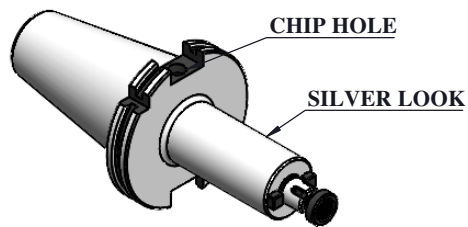


All Dimensions are in MM



For Customer Approval

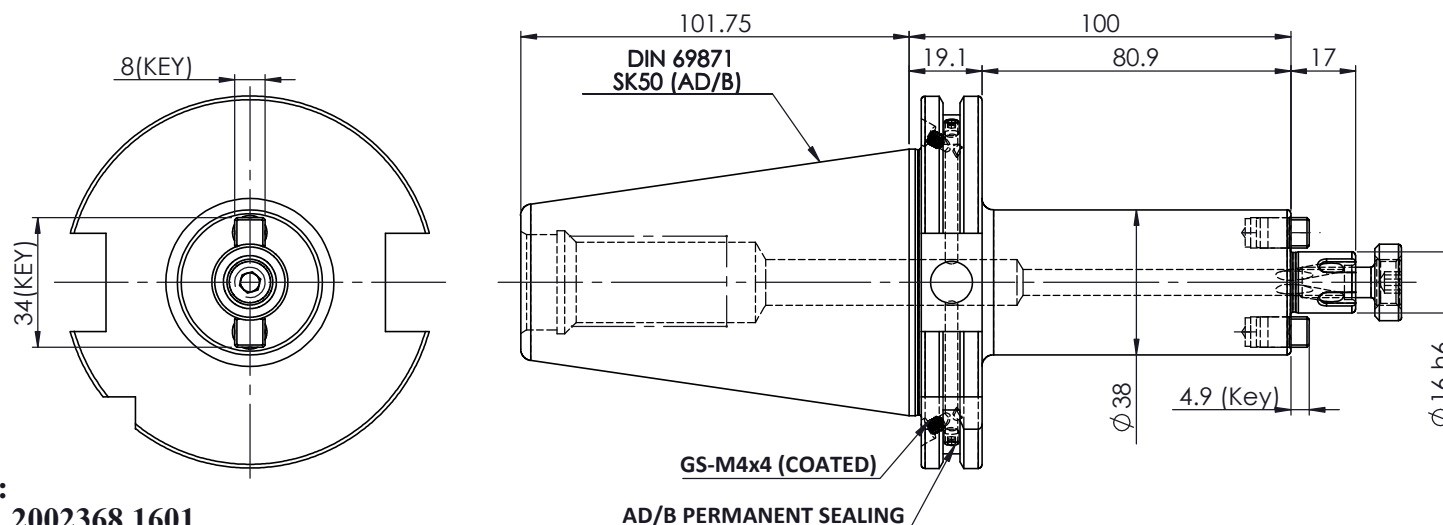


TABLE :

2002368.1601
AUFSTECKFRÄSDORN MIT IKZ FACE
MILL HOLDER COOLANT
ISO7388-1(DIN69871) SK50 AD/AF(AD+B)
AS 16mm X 100mm
G2.5/ 25000 U/min

MARKING :

ISO7388-1(DIN 69871) SK50 AD/AF (AD+B) D16 H100 IKZ
G2.5 25000 U/min

5	GS-M4X4 COATED	GRUB SCREW	2
4	GS-M4X4	GRUB SCREW-(B.O.)	2
3	CCS-M8-16	CUTTER CLAMPING SCREW (B.O.)	1
2	PLUG KEY 08-16	DRIVING KEY	2
1	FWS509H-SMX16100	SK50SMX16100FWW	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Notes	
Balancing Value	G2.5 @ 25000 RPM
Approx Weight	3.30Kg

		μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS	▽▽▽▽▽	▽▽▽▽	▽▽▽	▽▽	▽	▽	▽	▽	▽	▽	▽	▽	~
TOLERANCE		MATERIALS:		2017	NAME	DATE	2002368.1601								
FREE DIMENSIONS		16MnCr5		DRAWN	MHP	11/03									
TOLERANCE				CHECKED	RVL	11/03									
				APPROVED											
Dimns.	Dia	Length			SCALE :	NTS	QTY. :	PART NAME:				DRAWING No.			
0.5 to 3	± 0.05	± 0.10						SK50SMS16100FWW				FWS509H-SMX16100			
3 to 6	± 0.10	± 0.15													
6 to 30	± 0.15	± 0.20													
30 to 120	± 0.20	± 0.25													
120 to 500	± 0.30	± 0.50													

REV.

01