

All Dimensions are in MM

Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.

For Customer Approval

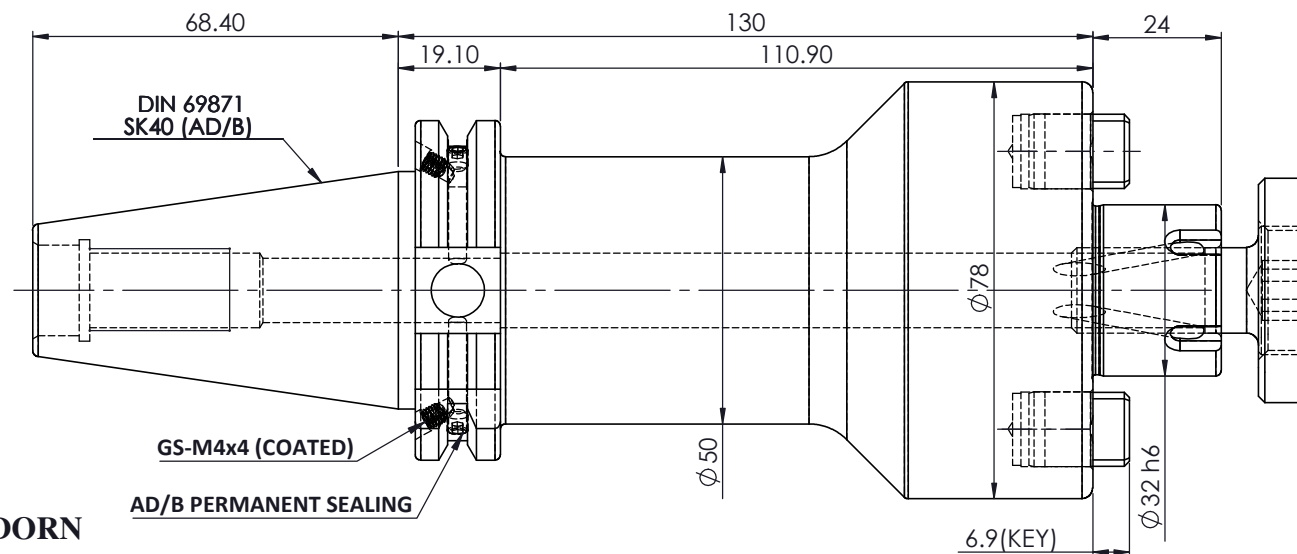
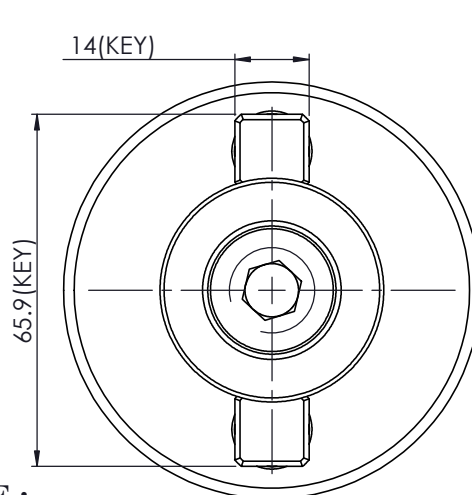


TABLE :

2002367.3205 AUFSTECKFRÄSDORN
MIT IKZ FACE MILL HOLDER
COOLANT ISO7388-1(DIN69871) SK40
AD/AF(AD+B) AS 32mm X 130mm
G2.5/ 25000 U/min

MARKING :

ISO7388-1(DIN 69871) SK40(AD+B) D32 H130 IKZ
G2.5 25000 U/min

5	GS-M4X4 COATED	GRUB SCREW	2
4	GS-M4X4	GRUB SCREW-(B.O.)	2
3	CCS-M16-32	CUTTER CLAMPING SCREW	1
2	PLUG KEY 14-32	DRIVNG KEY	2
1	FWS409H-SMX32130	SK40SMX32130FWW	1
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.

Notes	
Balancing Value	G2.5 @ 25000 RPM
Approx Weight	3.50Kg

		μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS	▽▽▽▽					▽▽▽▽			▽▽▽			~	
TOLERANCE		MATERIALS: 16MnCr5				2017	NAME	DATE	2002367.3205						
FREE DIMENSIONS						DRAWN	KSK	07/07							
TOLERANCE															
Dimms.	Dia	Length	CHECKED	RVL	07/07										
0.5 to 3	± 0.05	± 0.10	APPROVED												
3 to 6	± 0.10	± 0.15	SCALE : NTS QTY. :												
6 to 30	± 0.15	± 0.20	PART NAME: SK40SMS32130FTCWW					DRAWING No. FWS409H-SMX32130					REV 01		
30 to 120	± 0.20	± 0.25													
120 to 500	± 0.30	± 0.50													