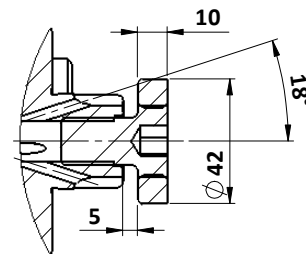
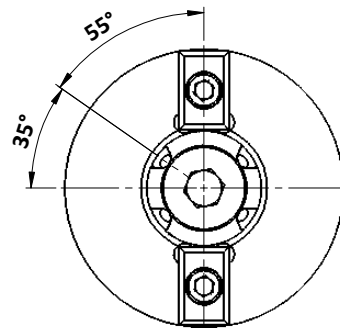
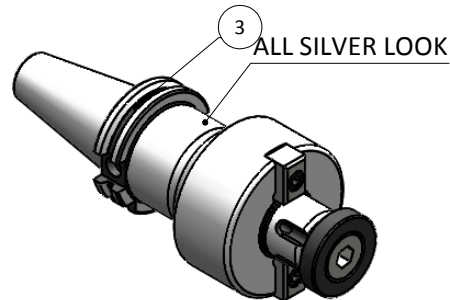
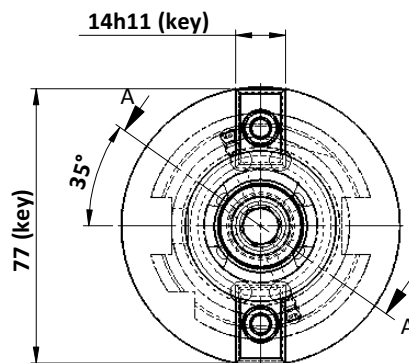


All Dimensions are in MM



SECTION A-A (1:1.8)



DIN 69871 AD/B (SK40)

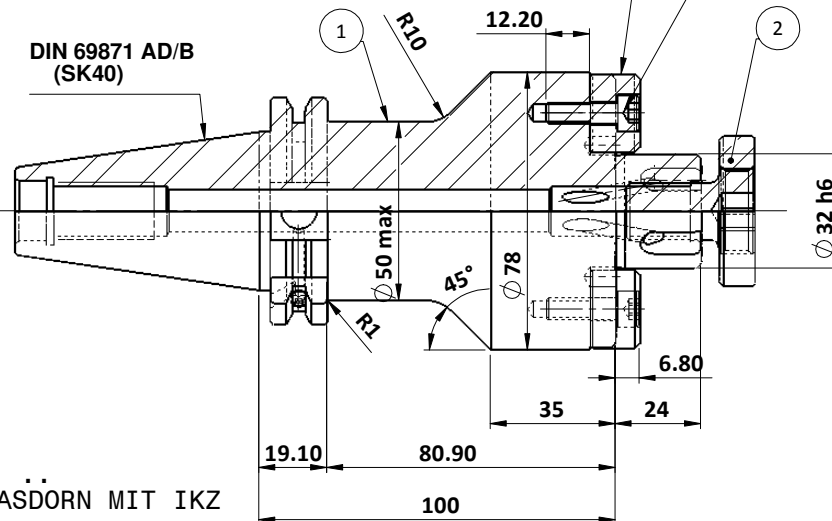


TABLE :

2002367.3201

AUFSTECKFRASDORN MIT IKZ

FACE MILL HOLDER OOLANT

DIN69871 SK40 ADB

AS 32mm X 100mm

G2.5 25000 U/min

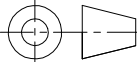
MARKING :

DIN 69871 AD/B SK40 D32 H100 IKZ
G2.5 25000 U/min

WEIGHT : 3.2 Kg.

BALANCING 2.5G @ 25000 RPM

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	FWS409H-SMX32100	FACE MILL HOLDER	1
2	CCS-M16-32	CUTTER CLAMPING SCREW	1
3	GS-M4X4	GRUB SCREW-(B.O.)	2
4	KEY 14x22x14 - 32	DRIVING KEY	2
5	AS-M6X20	ALLEN SCREW-(B.O.)	2

			μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50		
			GRADES	N1				N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
			SYMBOLS	▽▽▽▽				▽▽▽▽				▽▽▽				▽		~
TOLERANCE			MATERIALS:		2015		NAME		DATE									
FREE DIMENSIONS					DRAWN		MHP		13/03									
TOLERANCE			16Mncr5		CHECKED		RVL		13/03									
					APPROVED				-									
Dimns.			Dia		Length		SCALE : NTS		QTY. :		2002367.3201							
0.5 to 3			± 0.05		± 0.10													
3 to 6			± 0.10		± 0.15													
6 to 30			± 0.15		± 0.20													
30 to 120			± 0.20		± 0.25													
120 to 500			± 0.30		± 0.50						DRAWING No.							
											FWS409H-SMX32100							
											RE							
											00							