

All Dimensions are in MM

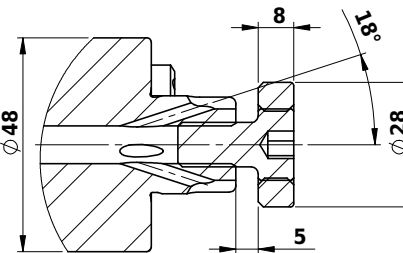
Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.

CUSTOMER APPROVAL REQUIRED

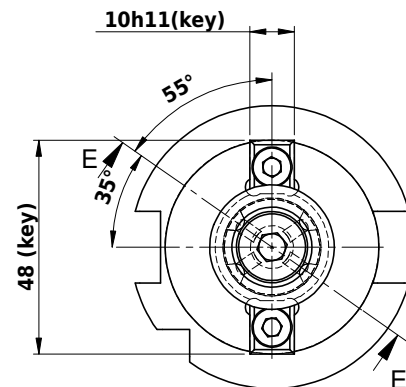
APPROVED BY

DATE

FOR QUOTATION PURPOSE ONLY



SECTION E-E (1 : 1.2)



DIN 69871 AD/B
(SK40)

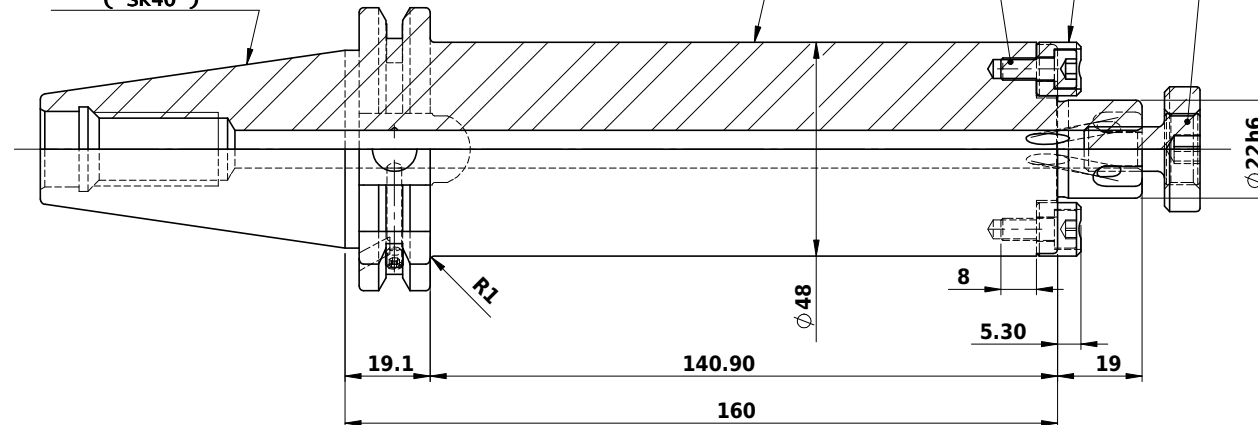


TABLE :

2002367.2202
AUFSTECKFRASDORN MIT IKZ
FACE MILL HOLDER COOLANT
DIN69871 SK40 ADB
AS 22mm X 160mm
G2.5/ 25000 U/min

MARKING :

DIN 69871 AD/B SK40 A22 H160
G2.5 25000 U/min

WEIGHT : 2.7 Kg.

BALANCING 2.5G @ 25000 RPM

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	SK40 SMS22 160 FTC WW	FACE MILL HOLDER	1
2	CCS-M10-22	CUTTER CLAMPING SCREW	1
3	BO	GRUB SCREW M4X4	2
4	TN -FMH22	TENON SPL	2
5	M5X12	ALLEN SCREW	2

		μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50				
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12					
		SYMBOLS																	
		TOLERANCE		MATERIALS:															
		FREE DIMENSIONS		16Mncr5		2014		NAME		DATE		2002367.2202							
		TOLERANCE				DRAWN		Bala		17/07									
		Dimns.		Dia		Length				CHECKED						RVL		17/07	
		0.5 to 3		± 0.05		± 0.10				APPROVED								-	
		3 to 6		± 0.10		± 0.15				SCALE : NTS						QTY. :			
		6 to 30		± 0.15		± 0.20		PART NAME:						DRAWING No.				REV.	
		30 to 120		± 0.20		± 0.25		FACE MILL HOLDER						SK40 SMS22 160 FTC WW				00	
		120 to 500		± 0.30		± 0.50													