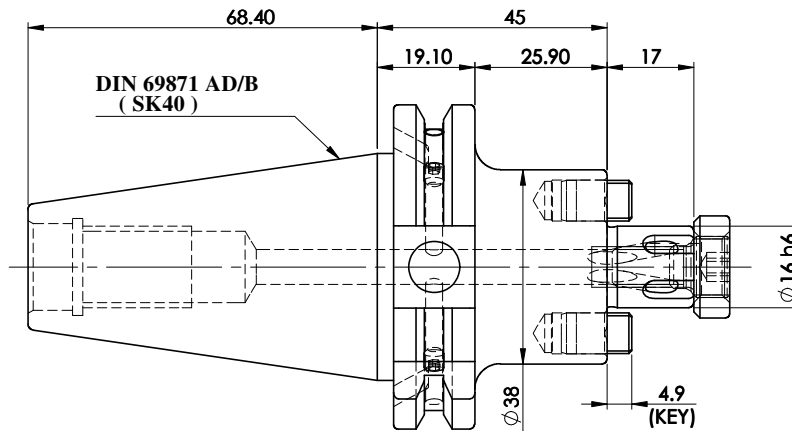
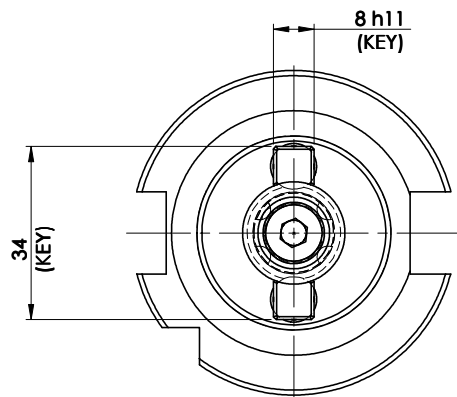


CHIP HOLE

ALL SILVER LOOK

All Dimensions are in MM



DIN 69871 AD/B
(SK40)

TABLE:

2002367.1600
AUFSTECKFRÄSDORN MIT IKZ
FACE MILL HOLDER COOLANT
ISO7388-1 (DIN69871) SK40 AD/AF (AD+B)
AS 16mm X 045mm
G2.5/ 25000 U/min

MARKING :

ISO7388-1(DIN69871) SK40 AD/AF (AD+B) D16 H045 IKZ
G2.5 25000 U/min

ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	FWS409H-SMX16045	SK40SMX16045FTCWW	1
2	GS-M4X4	GRUB SCREW	2
3	CCS-M8-16	CUTTER CLAMPING SCREW	1
4	PLUG KEY 08-16	DRIVING KEY	2

NOTE:

BALANCING 2.5G @ 25000RPM

WEIGHT : 1.1Kg

		μm	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS													
		TOLERANCE													
		FREE DIMENSIONS													
		TOLERANCE													
		Dimns.	Dia	Length											
		0.5 to 3	± 0.05	± 0.10											
		3 to 6	± 0.10	± 0.15											
		6 to 30	± 0.15	± 0.20											
		30 to 120	± 0.20	± 0.25											
		120 to 500	± 0.30	± 0.50											
		MATERIALS:	2015	NAME	DATE										
		16Mncr5	DRAWN	Bala	01/07										
			CHECKED	RVL	01/07										
			APPROVED												
			SCALE : NTS	QTY. :											
		PART NAME:	SK40SMX16045FTCWW			DRAWING No.			FWS409H-SMX16045			REV.			

2002367.1600

SK40SMX16045FTCWW

FWS409H-SMX16045