

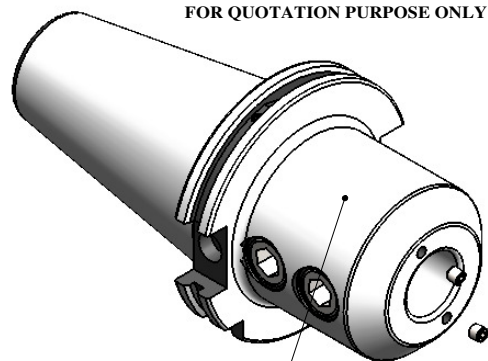
CUSTOMER APPROVAL REQUIRED

APPROVED BY

DATE

FOR QUOTATION PURPOSE ONLY

All Dimensions are in MM



ALL SILVER LOOK

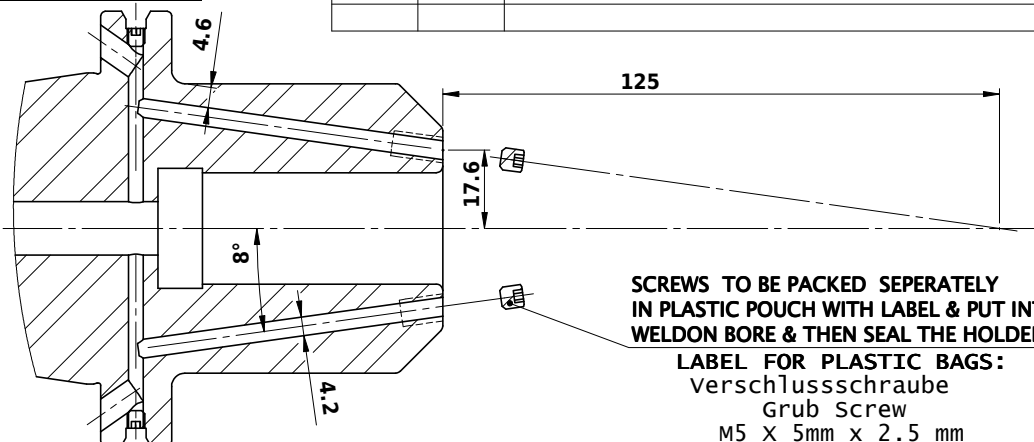
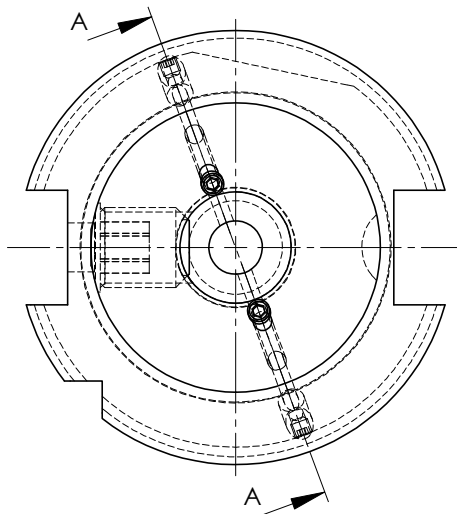
Label :
2002366.2500
WELDON-AUFNAHME MIT KK
WELD.HOLDER COOL.CHANNEL
DIN69871 SK50 ADB
Wk 25 mm x 80 mm
G6.3 / 15000

NOTE :

BALANCING 6.3G AT 15000 RPM

WEIGHT : 3.8 kg

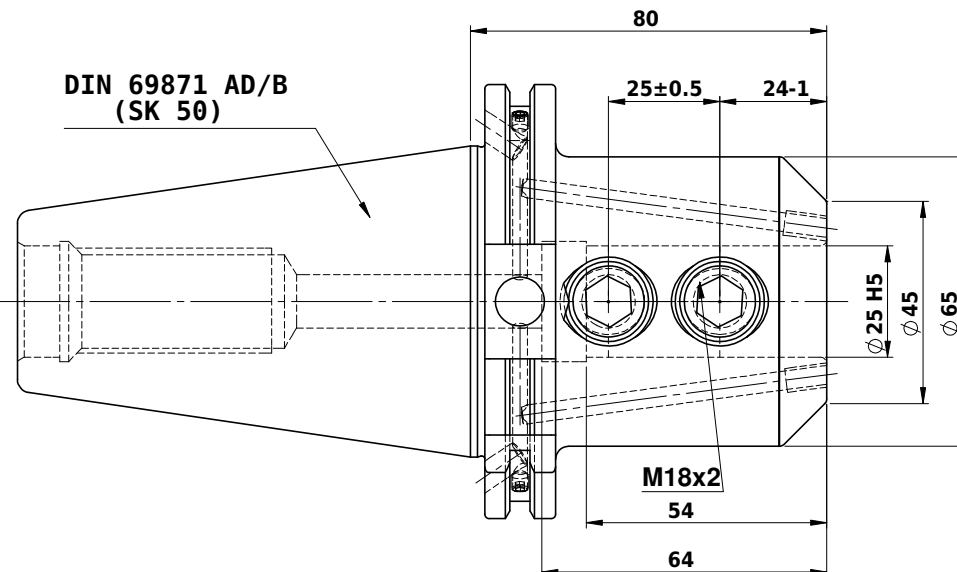
MARKING : DIN 69871 AD/B SK50 EK25H80
G6.3 15000 U/MIN



A-A (1 : 1.2)

SCREWS TO BE PACKED SEPERATELY
IN PLASTIC POUCH WITH LABEL & PUT INTO
WELDON BORE & THEN SEAL THE HOLDER WITH COVER
LABEL FOR PLASTIC BAGS:
Verschlusschraube
Grub Screw
M5 X 5mm x 2.5 mm

DIN 69871 AD/B
(SK 50)



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	SK50 EK 25 080 FTC WW	END MILL HOLDER	1
2	BO	GS-M18X2X20-DIN1835-B	2
3	BO	GRUB SCREW M4X4	2
4	BO	GRUB SCREW M5X5	2

		μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS	▽▽▽	▽▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽	▽
		TOLERANCE	2014	NAME	DATE	2002366.2500									
		FREE DIMENSIONS	16MnCr5	DRAWN	RK										
		TOLERANCE	2014	CHECKED	RVL										
			2014	APPROVED	-										
		Dimns.	Dia	Length											
		0.5 to 3	± 0.05	± 0.10											
		3 to 6	± 0.10	± 0.15											
		6 to 30	± 0.15	± 0.20											
		30 to 120	± 0.20	± 0.25											
		120 to 500	± 0.30	± 0.50											
		PART NAME:	END MILL HOLDER										DRAWING No.		REV.
													SK50 EK 25 080 FTC WW		00