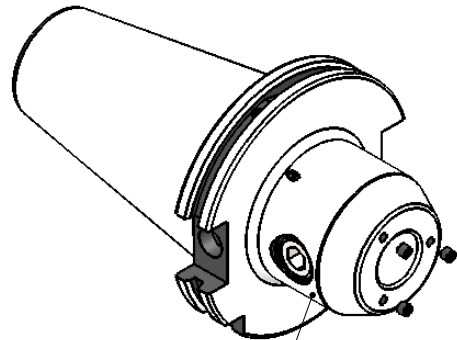


All Dimensions are in MM

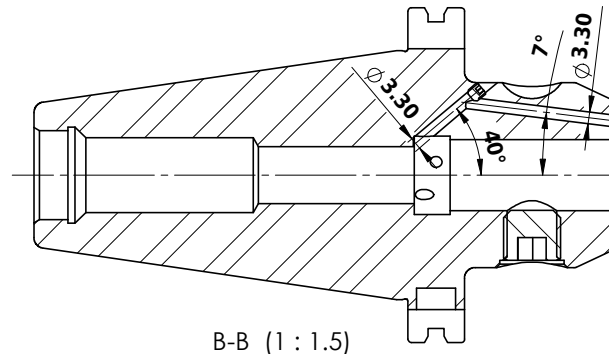
Rev.No.	Ch.Let	Alterations	Date	Sign.	Appd.
01	A	TC HOLE 2 TYPES ARE CHANGED INTO 3 TYPE	04/04/17	ELA	RVL

SCREWS TO BE PACKED SEPERATELY
IN PLASTIC POUCH WITH LABEL & PUT INTO
WELDON BORE & THEN SEAL THE HOLDER WITH COVER

LABEL FOR PLASTIC BAGS:
Verschlusschraube
Grub Screw
M4 X 4mm x 2 mm

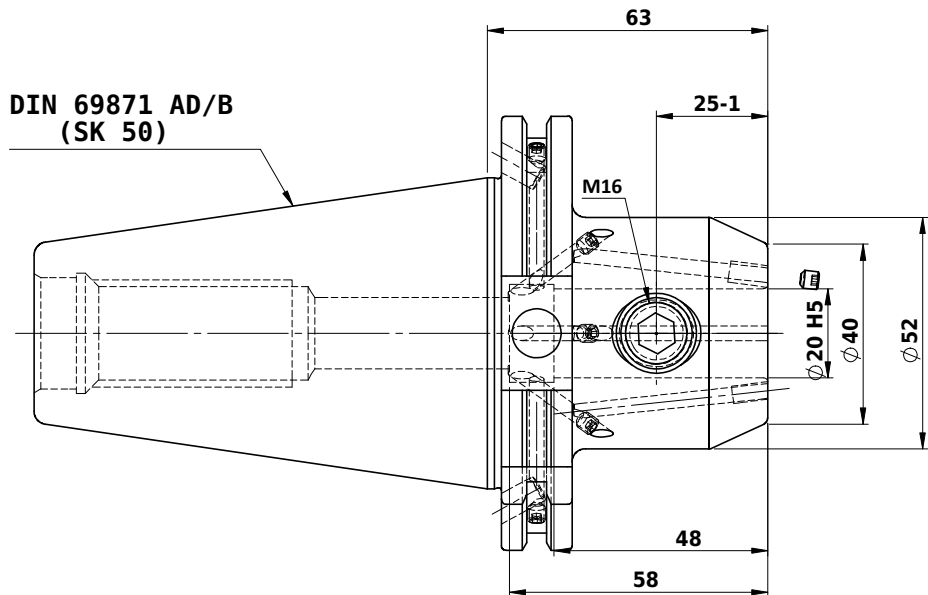


ALL SILVER LOOK



B-B (1 : 1.5)

**DIN 69871 AD/B
(SK 50)**



Label :
2002366.2000
WELDON-AUFNAHME MIT KK
WELD.HOLDER COOL.CHANNEL
DIN69871 SK50 ADB
Wk 20 mm x 63 mm
G2.5 / 25000

NOTE :

BALANCING 2.5G AT 25000 RPM

WEIGHT : 3.1 kg

**MARKING : DIN 69871 AD/B SK50 WK20H63
G2.5 25000 U/MIN**

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GS-M4X4	GRUB SCREW-(B.O)	8
2	GS-M16x16	GRUB SCREW-(B.O)	1
3	FWS509H-EKH20063	SK50EK20063FWW	1

		μ m	0.012	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
		GRADES	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	
		SYMBOLS													
		TOLERANCE													
		FREE DIMENSIONS													
		TOLERANCE													
		Dimns.	Dia	Length											
		0.5 to 3	± 0.05	± 0.10											
		3 to 6	± 0.10	± 0.15											
		6 to 30	± 0.15	± 0.20											
		30 to 120	± 0.20	± 0.25											
		120 to 500	± 0.30	± 0.50											
		MATERIALS:	2014	NAME	DATE										
		16MnCr5	DRAWN	RK	28/07										
		CHECKED	RVL	28/07											
		APPROVED		08/02											
		SCALE : NTS	QTY. :												
		PART NAME:													
		SK50EK20063FWW													
		DRAWING No.													
		FWS509H-EKH20063													
		REV.													
		01													

2002366.2000